GALENA PARK INDEPENDENT SCHOOL DISTRICT

Cunningham Middle School and Tice Elementary School Waterline Replacement

GPISD Project #900-2022

ESSER Project #E046

CSP #23-207

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Civil Specifications BROOKS & SPARKS, INC. CONSULTING ENGINEERING F-880

SECTION 00 01 10 - CIVIL TABLE OF CONTENTS

DIVISION 01 – GENERAL REQUIREMENTS

- 01 55 13.10 Stabilized Construction Entrance
- 01 56 19 Tree Protection and Care
- 01 57 23 Temporary Storm Water Pollution Control
- 01 74 16 Site Maintenance
- 01 74 19 Construction Waste Management and Disposal

DIVISION 02 – EXISTING CONDITIONS

- 02 41 00 Demolition
- 02 41 13.10 Removing Existing Pavement and Structures

DIVISION 31 - EARTHWORK

- 31 06 20.15 Cement Stabilized Sand
- 31 06.20.17 Utility Backfill Materials
- 31 23 16.14 Trench Safety System
- 31 23 33 Excavation and Backfill for Utilities

DIVISION 32 - EXTERIOR IMPROVEMENTS

- 32 11 13.13 Lime-Treated Subgrades
- 32 13 13 Concrete Paving
- 32 13 13.10 Concrete Pavement Curing
- 32 13 13.25 Concrete Sidewalks
- 32 13 73 Concrete Paving Joint Sealants
- 32 17 23 Pavement Markings

DIVISION 33 – UTILITIES

- 33 11 00 Water Utility Distribution Piping
- 33 12 13.12 Wet Connections
- 33 12 16 Water Utility Distribution Valves
- 33 12 19 Water Utility Distribution Fire Hydrants
- 33 12 40 Valve Boxes, Meter Boxes, and Meter Vaults
- 33 13 00 Disinfecting of Water Utility Distribution
- 33 13 00.10 Hydrostatic Testing of Pipelines

END OF SECTION - TOC

SECTION 01 55 13.10 - STABILIZED CONSTRUCTION ENTRANCE

PART1 GENERAL

1.1 SECTION INCLUDES

A. Installation of erosion and sediment control for stabilized construction exits used during construction and until final development of the site.

1.2 MEASUREMENT AND PAYMENT

A. Stipulated price (Lump Sum). Contract is a Stipulated Price Contract, payment for work in this section is included in total Stipulated Price.

1.3 SUBMITTALS

- A. Manufacturer's catalog sheets and other product data on geotextile fabric.
- B. Sieve analysis of aggregates conforming to requirements of this Specification.

1.4 **REFERENCES**

A. ASTM D 4632 - Standard Test Method for Grab Breaking Load and Elongation of Geotextiles.

PART2 PRODUCTS

2.1 GEOTEXTILE FABRIC

- A. Provide woven or nonwoven geotextile fabric made of either polypropylene, polyethylene, ethylene, or polyamide material.
- B. Geotextile fabric shall have a minimum grab strength of 270 psi in any principal direction (ASTM D-4632), and the equivalent opening size between 50 and 140.
- C. Both the geotextile and threads shall be resistant to chemical attack, mildew, and rot and shall contain ultraviolet ray inhibitors and stabilizers to provide a minimum of 6 months of expected usable life at a temperature range of 0°F to 120°F.
- D. Representative Manufacturers: Mirafi, Inc., or equal.

2.2 COARSE AGGREGATES

A. Coarse aggregate shall consist of crushed stone, gravel, crushed blast furnace slag, or a combination of these materials. Aggregate shall be composed of clean, hard, durable materials free from adherent coatings, salt, alkali, dirt, clay, loam, shale, soft or flaky materials, or organic and injurious matter.

B. Coarse aggregates shall conform to the following gradation requirements.

Percent Retained
(By Weight)
0
0 - 20
15 - 50
60 - 80
95 - 100

PART3 EXECUTION

3.1 PREPARATION AND INSTALLATION

- A. If necessary to keep the street clean of mud carried by construction vehicles and equipment, Contractor shall provide stabilized construction roads and exits at the construction, staging, parking, storage, and disposal areas. Such erosion and sediment controls shall be constructed in accordance with the requirements shown on the Drawings and specified in this Section.
- B. No clearing and grubbing or rough cutting shall be permitted until erosion and sediment control systems are in place, other than as specifically directed by the Owner's Representative to allow soil testing and surveying.
- C. Maintain existing erosion and sediment control systems located within the project site until acceptance of the project or until directed by the Owner's Representative to remove and discard the existing system.
- D. Regularly inspect and repair or replace components of stabilized construction exits. Unless otherwise directed, maintain the stabilized construction roads and exits until the project is accepted by the Owner. Remove stabilized construction roads and exits promptly when directed by the Owner's Representative. Discard removed materials off site in accordance with the requirements of Division 1.
- E. Remove sediment deposits and dispose of them at the designated spoil site for the project. If a project spoil site is not designated on the Drawings, dispose of sediment off site at location not in or adjacent to a stream or floodplain. Off-site disposal is the responsibility of the Contractor. Sediment to be placed at the project site should be spread evenly throughout the site, compacted and stabilized. Sediment shall not be allowed to flush into a stream or drainage way. If sediment has been contaminated, it shall be disposed of in accordance with existing federal, state, and local rules and regulations.
- F. Equipment and vehicles shall be prohibited by the Contractor from maneuvering on areas outside of dedicated rights-of-way and easements for construction. Damage caused by construction traffic to erosion and sediment control systems shall be repaired immediately.
- G. Conduct all construction operation under this Contract in conformance with the erosion control practices described in Division 1.

3.2 CONSTRUCTION METHODS

- A. Provide stabilized access roads, subdivision roads, parking areas, and other on-site vehicle transportation routes where shown on Drawings.
- B. Provide stabilized construction exits, and truck washing areas when approved by Owner's Representative, of the sizes and locations where shown on Drawings or as specified in this Section.
- C. Vehicles leaving construction areas shall have their tires cleaned to remove sediment prior to entrance onto public right-of-way. When washing is needed to remove sediment, Contractor shall construct a truck washing area. Truck washing shall be done on stabilized areas which drain into a drainage system protected by erosion and sediment control measures.
- D. Details for stabilized construction exit are shown on the Drawings. Construction of all other stabilized areas shall be to the same requirements. Roadway width shall be at least 14 feet for one-way traffic and 20 feet for two-way traffic and shall be sufficient for all ingress and egress. Furnish and place geotextile fabric as a permeable separator to prevent mixing of coarse aggregate with underlaying soil. Exposure of geotextile fabric to the elements between laydown and cover shall be a maximum of 14 days to minimize damage potential.
- E. Roads and parking areas shall be graded to provide sufficient drainage away from stabilized areas. Use sandbags, gravel, boards, or similar methods to prevent sediment from entering public right-of-way, receiving stream or storm water conveyance system.
- F. The stabilized areas shall be inspected and maintained daily. Provide periodic top dressing with additional coarse aggregates to maintain the required depth. Repair and clean out damaged control measures used to trap sediment. All sediment spilled, dropped, washed, or tracked onto public right-of-way shall be removed immediately.
- G. The length of the stabilized area shall be as shown on the Drawings, but not less than 50 feet. The thickness shall not be less than 8 inches. The width shall not be less than the full width of all points of ingress or regress.
- H. Stabilization for other areas shall have the same coarse aggregate, thickness, and width requirements as the stabilized construction exit, except where shown otherwise on the Drawings.
- I. Stabilized area may be widened or lengthened to accommodate truck washing area when authorized by Owner's Representative.
- J. Alternative methods of construction may be utilized when shown on Drawings, or when approved by the City Engineer. These methods include the following:
 - 1. Cement-Stabilized Soil Compacted cement-stabilized soil or other fill material in an application thickness of at least 8 inches.
 - 2. Wood Mats/Mud Mats Oak or other hardwood timbers placed edge-to-edge and across support wooden beams which are placed on top of existing soil in an application thickness of at least 6 inches.
 - 3. Steel Mats Perforated mats placed across perpendicular support members.

END OF SECTION 01 55 13.10

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SECTION 01 56 19 - TREE PROTECTION AND CARE

PART1 GENERAL

1.1 SECTION INCLUDES

A. Tree and plant protection.

1.2 PROJECT CONDITIONS

- A. Preserve and protect existing trees and plants to remain from foliage, branch, trunk, or root damage that could result from construction operations.
- B. Prevent following types of damage:
 - 1. Compaction of root zone by foot and/or vehicular traffic or material storage.
 - 2. Trunk damage from equipment operations, material storage, or from nailing or bolting.
 - 3. Trunk and branch damage caused by ropes or guy wires.
 - 4. Root poisoning from spilled solvents, gasoline, paint, and other noxious materials.
 - 5. Branch damage due to improper pruning or trimming.
 - 6. Damage from lack of water due to:
 - a. Cutting or altering natural water migration patterns near root zones.
 - b. Failure to provide adequate watering.
 - 7. Damage from alteration of soil pH factor caused by depositing lime, concrete, plaster, or other base materials near roots.
 - 8. Cutting of roots larger than $1-\frac{1}{2}$ inches in diameter.

1.3 DAMAGE ASSESSMENT

A. When trees other than those designated for removal are destroyed or badly damaged as a result of construction operations, remove and replace with same size, species, and variety up to and including eight (8) inches in trunk diameter. Tree larger than eight (8) inches in diameter shall be replaced with an 8-inch diameter tree of the same species and variety and total contract amount will be reduced by an amount determined from the following International Shade Tree Conference formula: 0.7854 x D² x \$38.00 where D is diameter in inches of tree or shrub trunk measured twelve (12) inches above grade.

PART2 PRODUCTS

2.1 MATERIALS

- A. Asphalt Paint: Emulsified asphalt or other adhesive, elastic, antiseptic coating formulated for horticultural use on cut or injured plant tissue, free from kerosene and coal creosote.
- B. Burlap: Suitable for use as tree wrapping.
- C. Fertilizer: Liquid containing 20-percent nitrogen, 10-percent phosphorus, and 5-percent potash.
- D. All necessary tree replacements shall be as approved by Engineer.

PART3 EXECUTION

3.1 PROTECTION AND MAINTENANCE OF EXISTING TREES AND SHRUBS

- A. Except for trees and shrubs shown on Drawings to be removed, all trees and shrubs within the project area are to remain and be protected from damage.
- B. For trees or shrubs to remain, perform the following:
 - 1. Trimming of trees and shrubs to remain shall be done only under supervision of professional tree surgeon or horticulturist.
 - a. Tree pruning will be according to International Society of Arborculture specifications.
 - b. Trees and shrubs requiring pruning for construction should also be pruned for balance as well as to maintain proper form and branching habit.
 - c. Cut limbs at branch collar. No stubs should remain on trees. Branch cuts should not gouge outer layer of tree structure or trunk.
 - 2. Use extreme care to prevent excessive damage to root systems.
 - a. Roots in construction areas will be cut smoothly with a trencher before excavation begins. Do not allow ripping of roots with a backhoe or other equipment.
 - b. Temporarily cover exposed roots with wet burlap to prevent roots from drying out.
 - c. Cover exposed roots with soil as soon as possible.
 - 3. Prevent damage or compaction of root zone (area below dripline) by construction activities.
 - a. Do not allow scarring of trunks or limbs by equipment or other means.
 - b. Do not store construction materials, vehicles, or excavated material under dripline of trees.
 - c. Do not pour liquid materials under dripline.
 - 4. Water and fertilize trees and shrubs that will remain to maintain their health during construction period.
 - a. Supplemental watering of landscaping during construction should be done once every seven (7) days in cold months and once every four (4) days in hotter months.
 - b. This watering shall consist of saturating soils at least six (6) to eight (8) inches beneath surface.
 - 5. Water areas currently being served by private sprinkler systems while systems are temporarily taken out of service to maintain health of existing landscapes.
 - 6. At option of the Contractor, and with the Engineer's permission, trees and shrubs to remain may be temporarily transplanted and returned to original positions under supervision of professional horticulturist.

3.2 PROTECTION

- A. Protection of Trees or Shrubs in Open Area:
 - 1. Install steel drive-in fence posts in protective circle, approximately 8 feet on center, not closer than four (4) feet to trunk of trees or stems of shrubs.
 - 2. Drive steel drive-in fence posts three (3) feet minimum into ground, leaving five (5) feet minimum above ground.
 - 3. Mount steel hog-wire on fence posts.
 - 4. For trees or shrubs in paved areas, mount concrete-filled steel pipe 2-½ inches in diameter minimum in rubber auto tires filled with concrete (movable posts).

- B. Timber Wrap Protection for Trees in Close Proximity of Moving or Mechanical Equipment and Construction Work:
 - 1. Wrap trunk with layer of burlap.
 - 2. Install 2 x 4's or 2 x 5's (5-foot to 6-foot lengths) vertically, spaced three (3) inches to five (5) inches apart around circumference of tree trunk.
 - 3. Tie in place with twelve (12) to nine (9) gauge steel wire.

3.3 MAINTENANCE OF NEWLY PLANTED TREES

- A. Show proof of capacity to water during dry periods.
- B. The Contractor guarantees that trees planted for this Project shall remain alive and healthy at least until the end of a one-year warranty period and the additional one year period required by the Surface Restoration Bond.
 - 1. Within four (4) weeks of notice from Owner, Contractor shall replace, at his expense, any dead trees or any trees that in the opinion of Owner, have become unhealthy, unsightly, or have lost their natural shape as a result of additional growth, improper pruning or maintenance, or weather conditions.
 - 2. When tree must be replaced, the guarantee period for that tree shall begin on date of replacement of tree, subject to the Owner's inspection, for no less than one year.
 - 3. Straighten leaning trees and bear entire cost.
 - 4. Dispose of trees rejected at any time by Owner or Engineer at Contractor's expense.

END OF SECTION 01 56 19

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SECTION 01 57 23 - TEMPORARY STORM WATER POLLUTION CONTROL

PART1 GENERAL

1.1 SECTION INCLUDES

- A. Implementation of Storm Water Pollution Prevention Plans (SWP3) described in Division 1.
- B. Installation and maintenance of storm-water pollution prevention structures: diversion dikes, interceptor dikes, diversion swales, interceptor swales, down spout extenders, pipe slope drains, paved flumes and level spreaders. Structures are used during construction and prior to final development of the site.
- C. Filter Fabric Fences:
 - 1. Type 1: Temporary filter fabric fences for erosion and sediment control in nonchannelized flow areas.
 - 2. Type 2: Temporary reinforced filter fabric fences for erosion and sediment control in channelized flow areas.
- D. Straw Bale Fence.

1.2 MEASUREMENT AND PAYMENT

A. Stipulated Price (Lump Sum) Contract is a Stipulated Price Contract, payment for Work in this Section is included in total Stipulated Price.

1.3 REFERENCE STANDARDS

- A. ASTM
 - 1. A 36 Standard Specification for Carbon Structural Steel.
 - 2. D698 Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Standard Effort [12,400 ft-lbf/ft3 (600 kN-m/m3)].
 - 3. D3786 Standard Test Method for Hydraulic Bursting Strength for Knitted Goods and Nonwoven Fabrics.
 - 4. D 4355 Standard Test Method for Deterioration of Geotextiles from Exposure to Ultraviolet Light and Water (Xenon-Arc Type Apparatus).
 - 5. D 4491 Standard Test Methods for Water Permeability of Geotextiles by Permittivity.
 - 6. D 4632 Standard Test Method for Grab Breaking Load and Elongation of Geotextiles.
 - 7. D 4833 Standard Test Method for Index Puncture Resistance of Geotextiles, Geomembranes, and Related Products.
 - 8. D 6382 Standard Practice for Dynamic Mechanical Analysis and Thermogravimetry of Roofing and Waterproofing Membrane Material.
- B. Storm Water Management Handbook for Construction Activities prepared by City of Houston, Harris County and Harris County Flood Control District.

1.4 SYSTEM DESCRIPTIONS

A. Filter Fabric Fence Type 1 and Type 2: Install to allow surface or channel runoff percolation through fabric in sheet-flow manner and to retain and accumulate sediment. Maintain Filter Fabric Fences to remain in proper position and configuration at all times.

- B. Straw Bale Fence: Install to allow surface runoff percolation through straw in sheet-flow manner and to retain and accumulate sediment. Maintain Straw Bale Fence to remain in proper position and configuration at all times.
- C. Interceptor Dikes and Swales: Construct to direct surface or channel runoff around the project area or runoff from project area into sediment traps.
- D. Drop Inlet Baskets: Install to allow runoff percolation through the basket and to retain and accumulate sediment. Clean accumulation of sediment to prevent clogging and backups.
- E. Sediment traps: Construct to pool surface runoff from construction area to allow sediment to settle onto the bottom of trap.

1.5 SUBMITTALS

- A. Conform to requirements of Division 1.
- B. Submit manufacturer's literature for product specifications and installation instructions.
- C. Submit manufacturer's catalog sheets and other product data on geotextile or filter fabrics, outlet pipe, perforated riser and connectors.
- D. Submit proposed methods, equipment, materials, and sequence of operations for stormwater pollution prevention structures.
- E. Submit shop drawings for Drop Inlet Baskets.

PART2 PRODUCTS

2.1 CONCRETE

A. Concrete: Class B in accordance with Division 32 or as shown on the Drawings.

2.2 AGREGATE MATERIALS

- A. Use poorly graded cobbles with diameter greater than 3 inches and less than 5 inches.
- B. Provide gravel lining in accordance with Division 31 or as shown on the drawings.
- C. Provide clean cobbles and gravel consisting of crushed concrete or stone. Use clean, hard crushed concrete or stone free from adherent coatings, salt, alkali, dirt, clay, loam, shale, soft or flaky materials, or organic matter.
- D. Sediment Pump Pit Aggregate: Use nominal 2-inch diameter river gravel.

2.3 PIPE

- A. Polyethylene culvert pipe or PVC sewer pipe in accordance with Division 33 or as shown on the Drawings.
- B. Inlet Pipes: Galvanized steel pipe in accordance with Division 33 or as shown on the Drawings.
- C. Standpipe for Sediment Pump Pits: Galvanized round culvert pipe or round PVC pipe, minimum of 12-inch and a maximum of 24-inch diameter, perforate at 6 to 12 inch centers around circumference.

2.4 GEOTEXTILE FILTER FABRIC

- A. Woven or nonwoven geotextile filter fabric made of either polypropylene, polyethylene, ethylene, or polyamide material, in continuous rolls of longest practical length.
- B. Grab Strength: 100 psi in any principal direction (ASTM D-4632), Mullen burst strength >200 psi (ASTM D-3786), and equivalent opening size between 50 and 140.
- C. Furnish ultraviolet inhibitors and stabilizers for minimum 6 months of expected usable construction life at temperature range of 0 degrees F to 120 degrees F.
- D. Mirafi, Inc., Synthetic Industries, or equivalent.

2.5 FENCING

- A. Wire Fencing: Woven galvanized steel wire, 14 gauge by 6-inch square mesh spacing, minimum 24 inch roll or sheet width of longest practical length.
- B. Fence Stakes: Nominal 2 x 2 inch moisture-resistant treated wood or steel posts (min. of 1.25 lbs. per linear foot and Brinell Hardness greater than 140) with safety caps on top; length as required for minimum 8 inch bury and full height of filter fabric.

2.6 SANDBAGS

- A. Provide woven material made of polypropylene, polyethylene, or polyamide material.
 - 1. Minimum unit weight of four ounces per square yard.
 - 2. Minimum grab strength of 100 psi in any principal direction (ASTM D4632).
 - 3. Mullen burst strength exceeding 300 psi (ASTM D3786).
 - 4. Ultraviolet stability exceeding 70 percent.
 - 5. Size: Length: 18 to 24 inches. Width: 12 to 18 inches. Thickness: 6 to 8 inches. Weight: 50 to 125 pounds.

2.7 DROP INLET BASKET

- A. Provide steel frame members in accordance with ASTM A36.
- B. Construct top frame of basket with two short sides of 2 inch by 2 inch and single long side of 1 inch by 1 inch, 1/8 inch angle iron. Construct basket hangers of 2 inch by 1/4 inch iron bars. Construct bottom frame of 1 inch by 1/4 inch iron bar or 1/4 inch plate with center 3 inches removed. Use minimum 1/4 inch diameter iron rods or equivalent for sides of inlet basket. Weld minimum of 14 rods in place between top frame/basket hanger and bottom frame. Exact dimensions for top frame and insert basket will be determined based on dimensions of type of inlet being protected.

2.8 STRAW BALE

- A. Straw: Standard-baled agricultural hay bound by wire, nylon, or polypropylene rope. Do not use jute or cotton binding.
- B. Straw Bale Stakes (applicable where bales are on soil): No. 3 (3/8 diameter) reinforcing bars, deformed or smooth at Contractor's option, length as required for minimum 18 inch bury and full height bales.

PART3 EXECUTION

3.1 PREPARATION, INSTALLATION AND MAINTENANCE

- A. Provide erosion and sediment control structures at locations shown on the Drawings.
- B. Do not clear, grub or rough cut until erosion and sediment control systems are in place unless approved by Project Manger to allow installation of erosion and sediment control systems, soil testing and surveying.
- C. Maintain existing erosion and sediment control systems located within project site until acceptance of Project or until directed by Project Manger to remove and discard existing system.
- D. Regularly inspect and repair or replace damaged components of erosion and sediment control structures. Unless otherwise directed, maintain erosion and sediment control structure until project area stabilization is accepted. . Redress and replace granular fill at outlets as needed to replenish depleted granular fill. Remove erosion and sediment control structures promptly when directed by Project Manger. Dispose of materials in accordance with Division 1.
- E. Remove and dispose sediment deposits at the designated spoil site for the Project. If a project spoil site is not designated on Drawings, dispose of sediment off site at approved location in accordance with Division 1.
- F. Unless otherwise shown on the Drawings, compact embankments, excavations, and trenches in accordance with Division 31.
- G. Prohibit equipment and vehicles from maneuvering on areas outside of dedicated right of way and easements for construction. Immediately repair damage caused by construction traffic to erosion and sediment control structures.
- H. Protect existing trees and plants in accordance with Division 1.

3.2 SEDIMENT TRAPS

- A. Install sediment traps so that surface runoff shall percolate through system in sheet flow fashion and allow retention and accumulation of sediment.
- B. Inspect sediment traps after each rainfall, daily during periods of prolonged rainfall, and at a minimum once each week. Repair or replace damaged sections immediately.
- C. Use fill material for embankment in accordance with Division 31.
- D. Excavation length and height shall be as specified on Drawings. Use side slopes of 2:1 or flatter.
- E. Stone outlet sediment traps:
 - 1. Maintain minimum of 6 inches between top of core material and top of stone outlet, minimum of 4 inches between bottom of core material and existing ground and minimum of 1 foot between top of stone outlet and top of embankment.
 - 2. Embed cobbles minimum of 4 inches into existing ground for stone outlet. Core shall be minimum of 1 foot in height and in width and wrapped in triple layer of geotextile filter fabric.

TEMPORARY STORM WATER POLLUTION CONTROL 01 57 23 - 4

- F. Sediment Basin with Pipe Outlet Construction Methods: Install outlet pipe and riser as shown on the Drawings.
- G. Remove sediment deposits when design basin volume is reduced by one-third or sediment level is one foot below principal spillway crest, whichever is less.

3.3 FILTER FABRIC FENCE CONSTRUCTION METHODS

- A. Fence Type 1
 - 1. Install stakes 3 feet on center maximum and firmly embed minimum 8 inches in soil. If filter fabric is factory pre-assembled with support netting, then maximum support spacing is 8 feet. Install wood stakes at a slight angle toward the source of anticipated runoff.
 - 2. Trench in the toe of the fence lines so the downward face of the trenches is flat and perpendicular to direction of flow. V-trench configuration as shown on Drawings may also be used.
 - 3. Lay fabric along edges of trenches in longest practical continuous runs to minimize joints. Make joints only at a support post. Splice with minimum 6-inch overlap and seal securely.
 - 4. Staple filter fabric to stakes at maximum 3 inches on center. Extend fabric minimum 18 inches and maximum 36 inches above natural ground.
 - 5. Backfill and compact trench.
- B. Fence Type 2
 - 1. Layout fence same as for Type 1.
 - 2. Install stakes at 6 feet on center maximum and at each joint in wire fence, firmly embedded 1-foot minimum, and inclined it as for Type 1.
 - 3. Tie wire fence to stakes with wire at 6 inches on center maximum. Overlap joints minimum one bay of mesh.
 - 4. Install trench same as for Type 1.
 - 5. Fasten filter fabric wire fence with tie wires at 3 inches on center maximum.
 - 6. Layout fabric same as for Type 1. Fasten to wire fence with wire ties at 3 inches on center maximum and, if applicable, to stakes above top of wire fence it as for Type 1.
 - 7. Backfill and compact trench.
- C. Attach filter fabric to wooden fence stakes spaced a maximum of 6 feet apart or steel fence stakes spaced a maximum of 8 feet apart and embedded a minimum of 12 inches. Install stakes at a slight angle toward source of anticipated runoff.
- D. Trench in toe of filter fabric fence with spade or mechanical trencher so that downward face of trench is flat and perpendicular to direction of flow. A V-trench configuration may also be used. Lay filter fabric along edges of trench. Backfill and compact trench upon completion of Construction.
- E. Filter fabric fence shall have a minimum height of 18 inches and a maximum height of 36 inches above natural ground.
- F. Cut length of fence to minimize use of joints. When joints are necessary, splice fabric together only at support post with minimum 6 inch overlap and seal securely.
- G. Triangular Filter Fabric Fence Construction Methods

- 1. Attach filter fabric to wire fencing, 18 inches on each side. Provide a fabric cover and skirt with continuous wrapping of fabric. Skirt should form continuous extension of fabric on upstream side of fence.
- 2. Secure triangular fabric filter fence in place using one of the following methods:
 - a. Toe-in skirt 6 inches with mechanically compacted material;
 - b. Weight down skirt with continuous layer of 3-inch to 5-inch graded rock; or
 - c. Trench-in entire structure 4 inches.
- 3. Anchor triangular fabric filter fence structure and skirt securely in place using 6-inch wire staples on 2-foot centers on both edges and on skirt, or staked using 18-inch by 3/8-inch diameter re-bar with tee ends.
- 4. Lap fabric filter material by 6 inches to cover segment joints. Fasten joints with galvanized shoat rings.
- H. Reinforced Filter Fabric Barrier Construction Methods
 - 1. Attach woven wire fence to fence stakes.
 - 2. Securely fasten filter fabric material to wire fence with tie wires.
 - 3. When used in swales, ditches or diversions, elevation of barrier at top of filter fabric at flow line location in channel shall be lower than bottom elevation of filter fabric at ends of barrier or top of bank, whichever is less, in order to keep storm water discharge in channel from overtopping bank.
 - 4. Remove sediment deposits when silt reaches depth one-third height of barrier or 6 inches, whichever is less.

3.4 DIKE AND SWALE

- A. Unless otherwise indicated, maintain minimum dike height of 18 inches, measured from cleared ground at up slope toe to top of dike. Maintain side slopes of 2:1 or flatter.
- B. Dike and Swale Stabilization: When shown on the Drawings, place gravel lining 3 inches thick and compacted into the soil or 6 inches thick if truck crossing is expected. Extend gravel lining across bottom and up both sides of swale minimum height of 8 inches vertically, above bottom. Gravel lining on dike side shall extend up the up slope side of dike a minimum height of 8 inches, measured vertically from interface of existing or graded ground and up slope toe of dike, as shown on Drawings.
- C. Divert flow from dikes and swales to sediment basins, stabilized outlets, or sediment trapping devices of types and at locations shown on Drawings. Grade dikes and swales as shown on Drawings, or, if not specified, provide positive drainage with maximum grade of 1 percent to outlet or basin.
- D. Clear in accordance with Division 31.
- E. Carry out excavation for swale construction so that erosion and water pollution is minimal. Minimum depth shall be 1 foot and bottom width shall be 4 feet, with level swale bottom. Excavation slopes shall be 2:1 or flatter. Clear, grub and strip excavation area of vegetation and root material.

3.5 DOWN SPOUT EXTENDER

A. Down spout extender shall have slope of approximately 1 percent. Use pipe diameter of 4 inches or as shown on the Drawings. Place pipe in accordance with Division 33.

3.6 PIPE SLOPE DRAIN

- A. Compact soil around and under drain entrance section to top of embankment in lifts appropriately sized for method of compaction utilized.
- B. Inlet pipe shall have slope of 1 percent or greater. Use pipe diameter as shown on the Drawings.
- C. Top of embankment over inlet pipe and embankments directing water to pipe shall be at least 1 foot higher at all points than top of inlet pipe.
- D. Pipe shall be secured with hold-down grommets spaced 10 feet on centers.
- E. Place riprap apron with a depth equal to pipe diameter with 2:1 side slopes.

3.7 PAVED FLUME

- A. Compact soil around and under the entrance section to top of the embankment in lifts appropriately sized for method of compaction utilized.
- B. Construct subgrade to required elevations. Remove and replace soft sections and unsuitable material. Compact subgrade thoroughly and shape to a smooth, uniform surface.
- C. Construct permanent paved flumes in accordance with Drawings.
- D. Remove sediment from riprap apron when sediment has accumulated to depth of one foot.

3.8 LEVEL SPREADER

- A. Construct level spreader on undisturbed soil and not on fill. Ensure that spreader lip is level for uniform spreading of storm runoff.
- B. Maintain at required depth, grade, and cross section as specified on Drawings. Remove sediment deposits as well as projections or other irregularities which will impede normal flow.

3.9 INLET PROTECTION BARRIER

A. Place sandbags and filter fabric fences at locations shown on the SWP3.

3.10 DROP INLET BASKET CONSTRUCTION METHODS.

- A. Fit inlet insert basket into inlet without gaps around insert at locations shown on the SWP3.
- B. Support for inlet insert basket shall consist of fabricated metal as shown on Drawings.
- C. Push down and form filter fabric to shape of basket. Use sheet of fabric large enough to be supported by basket frame when holding sediment and extend at least 6 inches past frame. Place inlet grates over basket/frame to serve as fabric anchor.
- D. Remove sediment deposit after each storm event and whenever accumulation exceeds 1inch depth during weekly inspections.

3.11 STRAW BALE FENCE CONSTRUCTION METHODS

- A. Place bales in row with ends tightly abutting adjacent bales. Place bales with bindings parallel to ground surface.
- B. Embed bale in soil a minimum of 4 inches.
- C. Securely anchor bales in place with Straw Bale Stakes driven through bales a minimum of 18-inches into ground. Angle first stake in each bale toward previously laid bale to force bales together.
- D. Fill gaps between bales with straw to prevent water from channeling between bales. Wedge carefully in order not to separate bales.
- E. Replace with new straw bale fence every two months or as required by Owner's Representative.

3.12 BRUSH BERM CONSTRUCTION METHODS

- A. Construct brush berm along contour lines by hand placing method. Do not use machine placement of brush berm.
- B. Use woody brush and branches having diameter less than 2-inches with 6-inches overlap. Avoid incorporation of annual weeds and soil into brush berm.
- C. Use minimum height of 18-inches measured from top of existing ground at upslope toe to top of berm. Top width shall be 24 inches minimum and side slopes shall be 2:1 or flatter.
- D. Embed brush berm into soil a minimum of 4-inches and anchor using wire, nylon or polypropylene rope across berm with a minimum tension of 50 pounds. Tie rope securely to 18-inch x 3/8-inch diameter rebar stakes driven into ground on 4-foot centers on both sides of berm.

3.13 STREET AND SIDEWALK CLEANING

- A. Keep areas clean of construction debris and mud carried by construction vehicles and equipment. If necessary, install stabilized construction exits at construction, staging, storage, and disposal areas, following Division 1.
- B. In lieu of or in addition to stabilized construction exits, shovel or sweep pavements as required to keep areas clean. Do not water hose or sweep debris and mud off street into adjacent areas, except, hose sidewalks during off-peak hours, after sweeping.

3.14 WASTE COLLECTION AREAS

A. Prevent water runoff from passing through waste collection areas, and prevent water runoff from waste collection areas migrating outside collection areas.

3.15 EQUIPMENT MAINTENANCE AND REPAIR

- A. Confine maintenance and repair of construction machinery and equipment to areas specifically designated for that purpose, so fuels, lubricants, solvents, and other potential pollutants are not washed directly into receiving streams or storm water conveyance systems. Provide these areas with adequate waste disposal receptacles for liquid and solid waste. Clean and inspect maintenance areas daily.
- B. Where designated equipment maintenance areas are not feasible, take precautions during each individual repair or maintenance operation to prevent potential pollutants from washing into streams or conveyance systems. Provide temporary waste disposal receptacles.

3.16 VEHICLE/ EQUIPMENT WASHING AREAS

- A. Install wash area (stabilized with coarse aggregate) adjacent to stabilized construction exit(s), as required to prevent mud and dirt run-off. Release wash water into drainage swales or inlets protected by erosion and sediment controls. Build wash areas following Division 1. Install gravel or rock base beneath wash areas.
- B. Wash vehicles only at designated wash areas. Do not wash vehicles such as concrete delivery trucks or dump trucks and other construction equipment at locations where runoff flows directly into watercourses or storm water conveyance systems.
- C. Locate wash areas to spread out and evaporate or infiltrate wash water directly into ground, or collect runoff in temporary holding or seepage basins.

3.17 WATER RUNOFF AND EROSION CONTROL

- A. Control surface water, runoff, subsurface water, and water from excavations and structures to prevent damage to the Work, the site, or adjoining properties.
- B. Control fill, grading and ditching to direct water away from excavations, pits, tunnels, and other construction areas, and to direct drainage to proper runoff courses to prevent erosion, sedimentation or damage.
- C. Provide, operate, and maintain equipment and facilities of adequate size to control surface water.
- D. Dispose of drainage water to prevent flooding, erosion, or other damage to the site or adjoining areas. Follow environmental requirements.
- E. Retain existing drainage patterns external to the site by constructing temporary earth berms, sedimentation basins, retaining areas, and temporary ground cover as required to control conditions.
- F. Plan and execute construction and earth work to control surface drainage from cuts and fills, and from borrow and waste disposal areas, to prevent erosion and sedimentation.
 - 1. Hold area of bare soil exposed at one time to a minimum.
 - 2. Provide temporary controls such as berms, dikes, and drains.
- G. Construct fill and waste areas by selective placement to eliminate surface silts or clays which will erode.
- H. Inspect earthwork periodically to detect start of erosion. Immediately apply corrective measures as required to control erosion.

TEMPORARY STORM WATER POLLUTION CONTROL 01 57 23 - 9

- I. Dispose of sediments offsite, not in or adjacent to streams or floodplains, nor allow sediments to flush into streams or drainage ways. Assume responsibility for offsite disposal location.
- J. Unless otherwise indicated, compact embankments, excavations, and trenches by mechanically blading, tamping, and rolling soil in maximum of 8-inch layers. Provide compaction density at minimum 90 percent Standard Proctor ASTM D-698-78 density. Make at least one test per 500 cubic yards of embankment.
- K. Do not maneuver vehicles on areas outside of dedicated rights-of-way and easements for construction. Immediately repair damage to erosion and sedimentation control systems caused by construction traffic.
- L. Do not damage existing trees intended to remain.

3.18 REMOVAL OF CONTROLS

- A. Remove erosion and sediment controls when the site is finally stabilized or as directed by Owner's Representative.
- B. Dispose of sediments and waste products following Division 1.

END OF SECTION 01 57 23

SECTION 01 74 16 - SITE MAINTENANCE

PART1 GENERAL

1.1 SECTION INCLUDES

A. Restoration of site affected by the Work in public or private property, including pavement, esplanades, sidewalks, driveways, fences, lawns and landscaping.

1.2 MEASUREMENT AND PAYMENT

A. Stipulated Price (Lump Sum). Contract is a Stipulated Price Contract, payment for work in this section is included in total Stipulated Price.

1.3 **DEFINITIONS**

- A. Phase: Locations identified on the plans and listed in Division 1.
- B. Site Restoration: Replacement or reconstruction of Site Improvements located in rights-ofway, easements, public property, and private property affected or altered by the Work.
- C. Site Improvement: Includes pavement, curbs and gutters, esplanades, sidewalks, driveways, fences, lawns, irrigation systems, landscaping, and other improvements in existence at the Project site before commencement of construction operations.

1.4 SUBMITTALS

- A. Conform to requirements of Division 1.
- B. Schedule of testing, service connections, abandonment, backfill, and site restoration.
- C. Sample of notices to residents outlining their responsibility for maintenance of site improvements adjacent to the Project that are not disturbed by construction operations.

1.5 SCHEDULING

- A. Schedule testing, service connections, abandonment, backfill and site restoration immediately following completion of pipe laying work or paving within each block or line segment.
- B. Phased Construction:
 - 1. Commencement of subsequent Phase will follow scheduling of site restoration of prior Phase. Limit work to a maximum of two Phases of the project.
- C. Construction of Projects with no Phases listed in Division 1:
 - 1. Complete site restoration prior to disturbing over 50% of total project linear feet or 2,000 linear feet, whichever is greater, of right-of-way or easement.
 - 2. Limit work to a maximum of 50% of total project linear feet or 2,000 linear feet, whichever is greater, of right-of-way and easement. Commence work in additional right-of-way or easement after completion of site restoration.

PART2 PRODUCTS

2.1 MATERIALS

- A. Pavement, Sidewalks and Driveways: Materials specified in Division 32.
- B. Seeding and Sodding: Sod specified in Division 32.
- C. Trees, Shrubs and Plantings: Conform to requirements of Division 1.

PART3 EXECUTION

3.1 PREPARATORY WORK

- A. Provide cleanup and restoration crews to work closely behind pipe laying and roadway construction crews, and where necessary, during testing, service restoration, abandonment, backfill and surface restoration.
- B. Water Lines: Unless otherwise approved by Owner's Representative, comply with the following:
 - 1. Once Owner's Representative approves work within a Phase, immediately begin preparatory work for disinfection effort.
 - 2. No later than three days after completing disinfection preparatory work, initiate disinfection work.
 - 3. Immediately after transfer of services, begin abandonment of old water lines and site restoration.
- C. Wastewater Lines:
 - 1. Once Owner's Representative approves work within a Line Segment, immediately begin preparatory work for testing effort.
 - 2. No later than three days after completing preparatory work for testing, initiate testing work.
 - 3. Immediately after transfer of service connections, begin abandonment of old wastewater lines, and site restoration.
- D. Street Construction and Paving Projects
 - 1. Once Owner's Representative approves work within a Line Segment or block, immediately begin preparatory work for testing effort.
 - 2. No later than three days after completing preparatory work for testing, initiate testing work.
 - 3. Immediately after testing begin site restoration.
- E. Street Construction and Paving Projects
 - 1. Once Owner's Representative approves work within a block, immediately begin preparatory work for sidewalk construction, sodding and hydromulching and tree planting.
 - 2. No later than seven days after completing preparatory work, initiate construction.

Brooks & Sparks, Inc. Project No. 900-2022

3.2 CLEANING

A. Remove debris and trash to maintain a clean and orderly site in accordance with requirements of General Conditions and Division 1.

3.3 LANDSCAPING AND FENCES

- A. Seeding and Sodding.
 - 1. Remove construction debris and level area with bank sand so that new grass surface matches level of existing grass and maintains pre-construction drainage patterns. Level and fill minor ruts or depressions caused by construction operations with bank sand, where grass is still viable.
 - 2. Restore previously existing turfed areas with sod and fertilize in accordance with Division 32. Sod to match existing turf.
 - 3. Restore unpaved areas not requiring sodding with hydromulch seeding conforming to Division 32.
- B. Trees, Shrubbery and Plants.
 - 1. Remove and replant trees, shrubs, and plants in accordance with requirements of Division 1.
- C. Fence Replacement.
 - 1. Replace removed or damaged fencing to equal or better condition than existed prior to construction, including concrete footings and mow strips. Provide new wood posts, top and bottom railing and panels. Metal fencing material, not damaged by the Work, may be reused.
 - 2. Remove and dispose of damaged or substandard material.

3.4 MAINTENANCE

- A. Maintain shrubs, plantings, sodded areas and seeded areas.
- B. Replace shrubs, plantings and seeded or sodded areas that fail to become established.
- C. Refer to Division 1 for maintenance requirements.

END OF SECTION 01 74 16

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SECTION 01 74 19 – CONSTRUCTION WASTE MANAGEMENT AND DISPOSAL

PART1 GENERAL

1.1 SECTION INCLUDES

A. Disposal of waste material and salvageable material.

1.2 MEASURMENT AND PAYMENT

A. Stipulated Price (Lump Sum). Contract is a Stipulated Price Contract, payment for work in this section is included in total Stipulated Price.

1.3 SUBMITTALS

- A. Conform to requirements of Division 1.
- B. Contractor shall obtain all required permits prior to disposal of excess material in areas designated as being in "100-year Flood Hazard Area."
- C. Obtain and submit disposal permits for proposed disposal sites, if required by local ordinances.
- D. Submit copy of written permission from property owner, with description of property, prior to disposal of excess material adjacent to Project. Submit written and signed release from property owner upon completion of disposal work.
- E. Describe waste materials expected to be stored on-site and a description of controls to reduce Pollutants from these materials, including storage practices to minimize exposure of materials to storm water; and spill prevention and response measures in the Project's Storm Water Pollution Prevention Plan (SWPPP). Refer to Division 1.

PART 2 P R O D U C T S - Not Used

PART3 EXECUTION

3.1 SALVAGEABLE MATERIAL

- A. Excavated Material: When indicated on Drawings, load, haul, and deposit excavated material at location or locations approved by the Architect and/or Owner.
- B. Base, Surface, and Bedding Material: Load shell, gravel, bituminous, or other base and surfacing material designated for salvage into Owner's designated trucks.
- C. Pipe Culvert: Load culverts designated for salvage into Owner's designated trucks.
- D. Other Salvageable Materials: Conform to requirements of individual Specification Sections.
- E. Coordinate loading of salvageable material on Owner's trucks with Owner's Representative.
- F. The Contractor shall dispose of all items the Owner refuses in conformance with the requirements of Division 1 at no additional cost to the Owner.

3.2 EXCESS MATERIAL

- A. Remove and legally dispose of vegetation, rubble, broken concrete, debris, asphaltic concrete pavement, excess soil, and other materials not designated for salvage from job site.
- B. Excess soil may be deposited on private property adjacent to Project when written permission is obtained from property owner. See Paragraph 1.02 D above.
- C. Verify flood plain status of any proposed disposal site. Do not dispose of excavated materials in area designated as within 100-year Flood Hazard Area unless a permit has been obtained. Remove excess material placed in "100-year Flood Hazard Area" without a permit, at no additional cost to the Owner.
- D. Remove waste materials from site daily, in order to maintain site in neat and orderly condition.

END OF SECTION 01 74 19

SECTION 02 41 00 DEMOLITION

CONDITIONS OF THE CONTRACT AND DIVISION 1, as applicable, apply to this Section.

PART1 GENERAL

1.1 SECTION INCLUDES

- A. Demolishing and removing existing pavement, structures, equipment, and materials as shown on the plans.
- B. Disposal of demolished materials and equipment.

1.2 MEASUREMENT AND PAYMENT

A. Stipulated Price (Lump Sum). Contract is a Stipulated Price Contract, payment for Work In this Section is included in total Stipulated Price.

1.3 ENVIRONMENTAL CONTROLS

- A. Minimize spread of dust and flying particles. If required by governing regulations, use temporary enclosures and other suitable methods to prevent the spread of dust, dirt, and debris.
- B. Use appropriate controls to limit noise from demolition to acceptable levels.
- C. Do not use water where it can create dangerous or objectionable conditions, such as localized flooding, erosion, or sedimentation of nearby ditches or streams.
- D. Stop demolition and notify Engineer if underground fuel storage tanks, asbestos, PCB's, contaminated soils, or other hazardous materials are encountered.
- E. Remove equipment and materials not designated for reuse or salvage and all waste and debris resulting from demolition from site. Dispose of removed equipment, materials, waste, and debris in a manner conforming to applicable laws and regulations.

PART2 PRODUCTS

2.1 EQUIPMENT AND MATERIALS FOR DEMOLITION

- A. Fires shall not be permitted.
- B. The use of a "drop hammer" shall not be permitted where the potential for damage to underground utilities exists.

PART3 EXECUTION

3.1 EXAMINATION

- A. Prior to demolition, make an inspection with Engineer to determine the condition of existing structures and features adjacent to items designated for demolition.
- B. Engineer will mark or list existing equipment to remain on the property of the Owner.

DEMOLITION 02 41 00 - 1 C. Do not proceed with demolition or removal operations until after the joint inspection and subsequent authorization by Engineer.

3.2 PROTECTION OF PERSONS AND PROPERTY

- A. Provide safe working conditions for employees throughout demolition and removal operations. Observe all safety requirements for work below grade.
- B. Maintain safe access to adjacent property and buildings at all times. Do not obstruct roadways, sidewalks, or passageways adjacent to the work.
- C. Perform demolition in a manner to prevent damage to adjacent property. Repair damage to Owner's property or adjacent property and facilities.
- D. The Contractor shall be responsible for the safety and integrity of adjacent structures and shall be liable for any damage due to movement or settlement. Provide proper framing and shoring necessary for support. Cease operations if an adjacent structure appears to be endangered. Resume demolition only after proper protective measures have been taken.
- E. Erect and maintain enclosures, barriers, warning lights, and other required protective devices.

3.3 UTILITY SERVICES

- A. Follow rules and regulations of authorities or utility companies having jurisdiction over water, natural gas, electricity, or telephone services.
- B. Notify and coordinate with utility company and adjacent building occupants when temporary interruption of utility service is necessary.
- C. Call before you dig (locates) to be coordinated by contractor.
- D. Notify owner of demolition schedule to allow owner sufficient time to locate.

3.4 DISPOSAL

- A. Remove from the site all items contained in or upon the structure not designated for reuse or salvage.
- B. Follow method of disposal as required by regulatory agencies.

3.5 BACKFILL

- A. Backfill holes in accordance with specification sections governing materials indicated on Drawings. Where no material is indicated, backfill with approved borrow and compact to density of adjacent soil.
- B. Do not backfill with material from demolition unless approved by Engineer.

END OF SECTION 02 41 00

DEMOLITION 02 41 00 - 2

SECTION 02 41 13.10 - REMOVING EXISTING PAVEMENT AND STRUCTURES

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Removing concrete paving, asphaltic concrete pavement, and base courses.
- B. Removing concrete curbs, concrete curbs and gutters, sidewalks, and driveways.
- C. Removing pipe culverts and sewers.
- D. Removing existing inlets and manholes.
- E. Removing miscellaneous structures of concrete or masonry.

1.2 MEASUREMENT AND PAYMENT

A. Stipulated Price (Lump Sum). If the Contract is a Stipulated Price Contract, payment for work in this Section is included in the total Stipulated Price.

1.3 **REGULATORY REQUIREMENTS**

- A. Conform to applicable codes for disposal of debris.
- B. Coordinate removal work with utility companies.

PART 2 P R O D U C T S – Not Used

PART3 EXECUTION

3.1 **PREPARATION**

- A. Obtain advance approval from Engineer for dimensions and limits of removal work.
- B. Identify known utilities below grade. Stake and flag locations.

3.2 **PROTECTION**

- A. Protect the following from damage or displacement:
 - 1. Adjacent public and private property.
 - 2. Trees, plants, and other landscape features designated to remain.
 - 3. Utilities designated to remain.
 - 4. Pavement and utility structures designated to remain.
 - 5. Bench marks, monuments, and existing structures designated to remain.

3.3 **REMOVALS**

- A. Remove pavements and structures by methods that will not damage underground utilities. Do not use a drop hammer near existing underground utilities.
- B. Minimize amount of earth loaded during removal operations.

REMOVING EXISTING PAVEMENT AND STRUCTURES 02 41 13.10 - 1

- C. Where existing pavement is to remain, make straight saw cuts in existing pavement to provide clean breaks prior to removal. Do not break concrete pavement or base with drop hammer unless concrete or base has been saw cut to a minimum depth of two (2) inches.
- D. Where street and driveway saw cut locations coincide or fall within three (3) feet of existing construction or expansion joints, break out to existing joint.
- E. Remove sidewalks and curbs to nearest existing dummy, expansion, or construction joint.
- F. Where existing end of pipe culvert or end of sewer is to remain, install an 8-inch thick masonry plug in pipe end prior to backfill.

3.4 BACKFILL

A. Backfill of removal areas shall be in accordance with requirements of Division 31.

3.5 **DISPOSAL**

- A. Inlet frames, grates, plates, and manhole frames and covers may remain property of the Owner. Disposal shall be in accordance with requirements of Section 01 74 19 Construction Waste Management and Disposal.
- B. Remove from the site debris resulting from work under this section in accordance with requirements of Section 01 74 19 Construction Waste Management and Disposal.

END OF SECTION 02 41 13.10

SECTION 31 06 20.15 - CEMENT STABILIZED SAND

PART1 GENERAL

1.1 SECTION INCLUDES

A. Cement stabilized sand.

1.2 MEASUREMENT AND PAYMENT

A. Stipulated Price (Lump Sum). Contract is a Stipulated Price Contract, payment for work in this Section is included in total Stipulated Price.

1.3 REFERENCES

- A. ASTM C 33 Standard Specification for Concrete Aggregates (Fine Aggregate).
- B. ASTM C 40 Standard Test Method for Organic Impurities in Fine Aggregates for Concrete.
- C. ASTM C 42 Standard Test Methods for Obtaining and Testing Drilled Cores and Sawed Beams of Concrete.
- D. ASTM C 94 Standard Specification for Ready-Mixed Concrete.
- E. ASTM C 123 Standard Test Method for Lightweight Particles in Aggregate.
- F. ASTM C 142 Standard Test Method for Clay Lumps and Friable Particles in Aggregates.
- G. ASTM C 150 Specification for Portland Cement.
- H. ASTM D 558 Standard Test Method for Moisture-Density Relations of Soil Cement-Mixtures.
- I. ASTM D 1632 Standard Practice for Making and Curing Soil-Cement Compression and Flexure Test Specimens in the Laboratory.
- J. ASTM D 1633 Standard Test Method for Compressive Strength of Molded Soil-Cement Cylinders.
- K. ASTM D 2487 Standard Test Method for Classification of Soils for Engineering Purposes (Unified Soil Classification System).
- L. ASTM D2922 Standard Test Methods for Density of Soil and Soil-Aggregate in Place by Nuclear Methods (Shallow Depth).
- M. ASTM D 3665 Standard Practice for Random Sampling of Construction Materials.
- N. ASTM D 4318 Standard Test Method for Liquid Limit, Plastic Limit, and Plasticity Index of Soils.

1.4 SUBMITTALS

- A. Conform to requirements of Division 1.
- B. Submit proposed target cement content and production data for sand-cement mixture in accordance with requirements of Paragraph 2.03, Materials Qualifications.

1.5 DESIGN REQUIREMENTS

- A. Use sand-cement mixture producing minimum unconfined compressive strength of 100 pounds per square inch (psi) in 48 hours.
 - 1. Design will be based on strength specimens molded in accordance with ASTM D 558 at moisture content within 3 percent of optimum and within 4 hours of batching.
 - 2. Determine minimum cement content from production data and statistical history. Provide no less than 1.5 sacks of cement per ton of dry sand.

PART2 PRODUCTS

2.1 MATERIALS

- A. Cement: Type I Portland cement conforming to ASTM C 150.
- B. Sand: Clean, durable sand meeting grading requirements for fine aggregates of ASTM C 33, or requirements for bank run sand of Division 2 and the following requirements:
 - Classified as SW, SP, SW-SM, SP-SM, or SM by Unified Soil Classification System of ASTM D 2487.
 - 2. Deleterious materials:
 - a. Clay lumps, ASTM C 142 less than 0.5 percent.
 - b. Lightweight pieces, ASTM C 123; less than 5.0 percent.
 - c. Organic impurities, ASTM C 40, color no darker than standard color.
 - 3. Plasticity index of 4 or less when tested in accordance with ASTM D 4318.
- C. Water: Potable water, free of oils, acids, alkalies, organic matter or other deleterious substances, meeting requirements of ASTM C 94.

2.2 MIXING MATERIALS

- A. Add required amount of water and mix thoroughly in pugmill-type mixer.
- B. Stamp batch ticket at plant with time of loading. Reject material not placed and compacted within 4 hours after mixing.

2.3 MATERIAL QUALIFICATION

- A. Determine target cement content of material as follows:
 - 1. Obtain samples of sand-cement mixtures at production facility representing range of cement content consisting of at least three points.
 - 2. Complete molding of samples within 4 hours after addition of water.
 - 3. Perform strength tests (average of two specimens) at 48 hours and 7 days.
 - 4. Perform cement content tests on each sample.
 - 5. Perform moisture content tests on each sample.
 - 6. Plot average 48-hour strength vs. cement content.
 - 7. Record scale calibration date, sample date, sample time, molding time, cement feed dial settings, and silo pressure (if applicable).

- B. Test raw sand for following properties at point of entry into pug-mill:
 - 1. Gradation
 - 2. Plasticity index
 - 3. Organic impurities
 - 4. Clay lumps and friable particles
 - 5. Lightweight pieces
 - 6. Moisture content
 - 7. Classification
- C. Present data obtained in format similar to that provided in sample data form attached to this Section.
- D. The target content may be adjusted when statistical history so indicates. For determination of minimum product performance use formula: f'c% 1/2 standard deviation

PART3 EXECUTION

3.1 PLACING

- A. Place sand-cement mixture in maximum 12-inch-thick loose lifts and compact to 95 percent of maximum density as determined in accordance with ASTM D 558, unless otherwise specified. Refer to related specifications for thickness of lifts in other applications. Target moisture content during compaction is +3 percent of optimum. Perform and complete compaction of sand-cement mixture within 4 hours after addition of water to mix at plant.
- B. Do not place or compact sand-cement mixture in standing or free water.

3.2 FIELD QUALITY CONTROL

- A. Testing will be performed under provisions of Division 1.
- B. One sample of cement stabilized sand shall be obtained for each 150 tons of material placed per day with no less than one sample per day of production. Random samples of delivered cement stabililized sand shall be taken in the field at point of delivery in accordance with ASTM 3665. Obtain three individual samples of approximately 12 to 15 lb each from the first, middle, and last third of the truck and composite them into one sample for test purpose.
- C. Prepare and mold four specimens (for each sample obtained) in accordance with ASTM D 558, Method A, without adjusting moisture content. Samples will be molded at approximately same time material is being used, but no later than 4 hours after water is added to mix.
- D. After molding, specimens will be removed from molds and cured in accordance with ASTM D 1632.
- E. Specimens will be tested for compressive strength in accordance with ASTM D 1633, Method A. Two specimens will be tested at 48 hours plus or minus 2 hours and two specimens will be tested at 7 days plus or minus 4 hours.
- F. A strength test will be average of strengths of two specimens molded from same sample of material and tested at same age. Average daily strength will be average of strengths of all specimens molded during one day's production and tested at same age.
- G. Precision and Bias: Test results shall meet recommended guideline for precision in ASTM D 1633 Section 9.

- H. Reporting: Test reports shall contain, as a minimum, the following information:
 - 1. Supplier and plant number
 - 2. Time material was batched
 - 3. Time material was sampled
 - 4. Test age (exact hours)
 - 5. Average 48-hour strength
 - 6. Average 7-day strength
 - 7. Specification section number
 - 8. Indication of compliance / non-compliance
 - 9. Mixture identification 3
 - 10. Truck and ticket numbers
 - 11. The time of molding
 - 12. Moisture content at time of molding
 - 13. Required strength
 - 14. Test method designations
 - 15. Compressive strength data as required by ASTM D 1633
 - 16. Supplier mixture identification
 - 17. Specimen diameter and height, in.
 - 18. Specimen cross-sectional area, sq. in.

3.3 ACCEPTANCE

- A. Strength level of material will be considered satisfactory if:
 - 1. The average 48-hour strength is greater than 100 psi with no individual strength test below 70 psi.
 - 2. All 7-day individual strength tests (average of two specimens) are greater than or equal to 100 psi.
- B. Material will be considered deficient when 7-day individual strength test (average of two specimens) is less than 100 psi but greater than 70 psi. See Paragraph 3.04 Adjustment for Deficient Strength.
- C. The material will be considered unacceptable and subject to removal and replacement at Contractor's expense when individual strength test (average of two specimens) has 7-day strength less than 70 psi.
- D. When moving average of three daily 48-hour averages falls below 100 psi, discontinue shipment to project until plant is capable of producing material, which exceeds 100 psi at 48 hours. Five 48-hour strength tests shall be made in this determination with no individual strength tests less than 100 psi.
- E. Testing laboratory shall notify Contractor, Owner's Representative, and material supplier by facsimile of tests indicating results falling below specified strength requirements within 24 hours.
- F. If any strength test of laboratory cured specimens falls below the specified strength, Contractor may, at his own expense, request test of cores drilled from the area in question in accordance with ASTM C42. In such cases, three (3) cores shall be taken for each strength test that falls below the values given in 3.03.A.
- G. Cement stabilized sand in an area represented by core tests shall be considered satisfactory if the average of three (3) cores is equal to at least 100 psi and if no single core is less that

70 psi. Additional testing of cores extracted from locations represented by erratic core strength results will be permitted.

3.4 ADJUSTMENT FOR DEFICIENT STRENGTH

- A. When mixture produces 7-day compressive strength greater than or equal to 100 psi, then material will be considered satisfactory and bid price will be paid in full.
- B. When mixture produces 7-day compressive strength less than 100 psi and greater than or equal to 70 psi, material shall be accepted contingent on credit in payment. Compute credit by the following formula: Credit per Cubic Yard = \$30.00 x 2 (100 psi Actual psi) 100
- C. When mixture produces 7-day compressive strength less than 70 pounds per square inch, then remove and replace cement-sand mixture and paving and other necessary work at no cost to Owner.

END OF SECTION 31 06 20.15

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SECTION 31 06 20.17 - UTILITY BACKFILL MATERIALS

PART1 GENERAL

1.1 SECTION INCLUDES

- A. Material Classifications.
- B. Utility Backfill Materials:
 - 1. Concrete sand
 - 2. Gem sand
 - 3. Pea gravel
 - 4. Crushed stone
 - 5. Crushed concrete
 - 6. Bank run sand
 - 7. Select backfill
 - 8. Random backfill
- C. Material Handling and Quality Control Requirements.

1.2 MEASUREMENT AND PAYMENT

A. Stipulated Price (Lump Sum). Contract is a Stipulated Price Contract, payment for work in this Section is included in total Stipulated Price.

1.3 DEFINITIONS

- A. Unsuitable Material:
 - 1. Materials classified as ML, CL-ML, MH, PT, OH, and OL according to ASTM D 2487.
 - 2. Materials that cannot be compacted to required density due to gradation, plasticity, or moisture content.
 - 3. Materials containing large clods, aggregates, or stones greater than 4 inches in any dimension; debris, vegetation, or waste; or any other deleterious materials.
 - 4. Materials contaminated with hydrocarbons or other chemical contaminants.
- B. Suitable Material:
 - 1. Materials meeting specification requirements.
 - 2. Unsuitable materials meeting specification requirements for suitable soils after treatment with lime or cement.
- C. Foundation Backfill Materials: Natural soil or manufactured aggregate meeting Class I requirements and geotextile filter fabrics as required, to control drainage and material separation. Foundation backfill material is placed and compacted as backfill where needed to provide stable support for structure foundation base. Foundation backfill materials may include concrete fill and seal slabs.
- D. Foundation Base: Crushed stone aggregate with filter fabric as required, cement stabilized sand, or concrete seal slab. Foundation base provides smooth, level working surface for construction of concrete foundation.
- E. Backfill Material: Classified soil material meeting specified quality requirements for designated application as embedment or trench zone backfill.

UTILITY BACKFILL MATERIALS 31 06 20.17 - 1

- F. Embedment Material: Soil material placed under controlled conditions within embedment zone extending vertically upward from top of foundation to an elevation 12 inches above top of pipe, and including pipe bedding, haunching and initial backfill.
- G. Trench Zone Backfill: Classified soil material meeting specified quality requirements and placed under controlled conditions in trench zone from top of embedment zone to base course in paved areas or to surface grading material in unpaved areas.
- H. Foundation: Either suitable soil of trench bottom or material placed as backfill of overexcavation for removal and replacement of unsuitable or otherwise unstable soils.
- I. Source: Source selected by Contractor for supply of embedment or trench zone backfill material. Selected source may be project excavation, off-site borrow pits, commercial borrow pits, or sand and aggregate production or manufacturing plants.
- J. Refer to Division 33 for other definitions regarding utility installation by trench construction.

1.4 REFERENCES

- A. ASTM C 33 Standard Specification for Concrete Aggregate.
- B. ASTM C 40 Standard Test Method for Organic Impurities in Fine Aggregates for Concrete.
- C. ASTM C 123 Standard Test Method for Lightweight Particles in Aggregate.
- D. ASTM C 131 Standard Test Method for Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in Los Angeles Machine.
- E. ASTM C 136 Standard Test Method for Sieve Analysis of Fine and Coarse Aggregates.
- F. ASTM C 142 Standard Test Method for Clay Lumps and Friable Particles in Aggregates.
- G. ASTM D 1140 Standard Test Method for Amount of Material in Soils Finer Than No. 200 Sieve.
- H. ASTM D 2487 Standard Classification of Soils for Engineering Purposes (Unified Soil Classification System).
- I. ASTM D 4318 Standard Test Method for Liquid Limit, Plastic Limit, and Plasticity Index of Soils.
- J. ASTM D 4643 Standard Test Method for Determination of Water (Moisture) Content of Soil by Microwave Oven Method.
- K. TxDOT Tex-110-E Determining Particle Size Analysis of Soils.
- L. TxDOT Tex-460-A Material Finer Than 75 Fm (No.200) Sieve In Mineral Aggregates (Decantation Test for Concrete Aggregates).

1.5 SUBMITTALS

- A. Conform to requirements of Division 1.
- B. Submit description of source, material classification and product description, production method, and application of backfill materials.

UTILITY BACKFILL MATERIALS 31 06 20.17 - 2

- C. Submit test results for samples of off-site backfill materials. Comply with Paragraph 2.03, Material Testing.
- D. Before stockpiling materials, submit copy of approval from landowner for stockpiling backfill material on private property.
- E. Provide delivery ticket which includes source location for each delivery of material that is obtained from off-site sources or is being paid as specific bid item.

1.6 TESTS

- A. Perform tests of sources for backfill material in accordance with Paragraph 2.03B.
- B. Verification tests of backfill materials may be performed by Owner in accordance with Division 1.

PART2 PRODUCTS

2.1 MATERIAL CLASSIFICATIONS

- A. Classify materials for backfill for purpose of quality control in accordance with Unified Soil Classification Symbols as defined in ASTM D 2487. Material use and application is defined in utility installation specifications and Drawings either by class, as described in Paragraph 2.01B, or by product descriptions, as given in Paragraph 2.02.
- B. Class Designations Based on Laboratory Testing:
 - 1. Class I: Well-graded gravels and sands, gravel-sand mixtures, crushed well-graded rock, little or no fines (GW, SW):
 - a. Plasticity index: non-plastic.
 - b. Gradation: D60/D10 greater than 4 percent; amount passing No. 200 sieve less than or equal to 5 percent.
 - 2. Class II: Poorly graded gravels and sands, silty gravels and sands, little to moderate fines (GM, GP, SP, SM):
 - a. Plasticity index: non-plastic to 4.
 - b. Gradations:
 - 1) Gradation (GP, SP): amount passing No. 200 sieve less than 5 percent.
 - 2) Gradation (GM, SM): amount passing No. 200 sieve between 12 percent and 50 percent.
 - 3) Borderline gradations with dual classifications (e.g., SP-SM): amount passing No. 200 sieve between 5 percent and 12 percent.
 - 3. Class III: Clayey gravels and sands, poorly graded mixtures of gravel, sand, silt, and clay (GC, SC, and dual classifications, e.g., SP-SC):
 - a. Plasticity index: greater than 7.
 - b. Gradation: amount passing No. 200 sieve between 12 percent and 50 percent.
 - 4. Class IVA: Lean clays (CL).
 - a. Plasticity Indexes:
 - 1) Plasticity index: greater than 7, and above A line.
 - Borderline plasticity with dual classifications (CL-ML): PI between 4 and
 7.
 - b. Liquid limit: less than 50.

- c. Gradation: amount passing No. 200 sieve greater than 50 percent.
- d. Inorganic.
- 5. Class IVB: Fat clays (CH)
 - a. Plasticity index: above A line.
 - b. Liquid limit: 50 or greater.
 - c. Gradation: amount passing No. 200 sieve greater than 50 percent.
 - d. Inorganic.
- 6. Use soils with dual class designation according to ASTM D 2487, and which are not defined above, according to more restrictive class.

2.2 PRODUCT DESCRIPTIONS

- A. Soils classified as silt (ML) silty clay (CL-ML with PI of 4 to 7), elastic silt (MH), organic clay and organic silt (OL, OH), and organic matter (PT) are not acceptable as backfill materials. These soils may be used for site grading and restoration in unimproved areas as approved by Owner's Representative. Soils in Class IVB, fat clay (CH) may be used as backfill materials where allowed by applicable backfill installation specification. Refer to Division 31.
- B. Provide backfill material that is free of stones greater than 6 inches, free of roots, waste, debris, trash, organic material, unstable material, non-soil matter, hydrocarbon or other contamination, conforming to following limits for deleterious materials:
 - 1. Clay lumps: Less than 0.5 percent for Class I, and less than 2.0 percent for Class II, when tested in accordance with ASTM C 142.
 - 2. Lightweight pieces: Less than 5 percent when tested in accordance with ASTM C 123.
 - 3. Organic impurities: No color darker than standard color when tested in accordance with ASTM C 40.
- C. Manufactured materials, such as crushed concrete, may be substituted for natural soil or rock products where indicated in product specification, and approved by Owner's Representative, provided that physical property criteria are determined to be satisfactory by testing.
- D. Bank Run Sand: Durable bank run sand classified as SP, SW, or SM by Unified Soil Classification System (ASTM D 2487) meeting following requirements:
 - 1. Less than 15 percent passing number 200 sieve when tested in accordance with ASTM D 1140. Amount of clay lumps or balls may not exceed 2 percent.
 - 2. Material passing number 40 sieve shall meet the following requirements when tested in accordance with ASTM D 4318: Plasticity index: not exceeding 7.

E. Concrete Sand: Natural sand, manufactured sand, or combination of natural and manufactured sand conforming to requirements of ASTM C 33 and graded within following limits when tested in accordance with ASTM C 136:

Percent Passing
100
95 to 100
80 to 100
50 to 85
25 to 60
10 to 30
2 to 10

F. Gem Sand: Sand conforming to requirements of ASTM C 33 for course aggregates specified for number 8 size and graded within the following limits when tested in accordance with ASTM C 136:

Sieve	Percent Passing
3/8"	95 to 100
No. 4	60 to 80
No. 8	15 to 40

G. Pea Gravel: Durable particles composed of small, smooth, rounded stones or pebbles and graded within the following limits when tested in accordance with ASTM C 136:

Sieve	Percent Passing
1/2"	100
3/8"	85 to 100
No. 4	10 to 30
No. 8	0 to 10
No. 16	0 to 5

- H. Crushed Aggregates: Crushed aggregates consist of durable particles obtained from an approved source and meeting the following requirements:
 - 1. Materials of one product delivered for same construction activity from single source, unless otherwise approved by Owner's Representative.
 - 2. Non-plastic fines.
 - 3. Los Ángeles abrasion test wear not exceeding 45 percent when tested in accordance with ASTM C 131.
 - 4. Crushed aggregate shall have minimum of 90 percent of particles retained on No. 4 sieve with 2 or more crushed faces as determined by Tex-460-A, Part I.
 - 5. Crushed stone: Produced from oversize plant processed stone or gravel, sized by crushing to predominantly angular particles from naturally occurring single source. Uncrushed gravel is not acceptable materials for embedment where crushed stone is shown on applicable utility embedment drawing details.
 - 6. Crushed Concrete: Crushed concrete is an acceptable substitute for crushed stone as utility backfill. Gradation and quality control test requirements are same as crushed stone. Provide crushed concrete produced from normal weight concrete of uniform quality; containing particles of aggregate and cement material, free from other substances such as asphalt, reinforcing steel fragments, soil, waste gypsum (calcium sulfate), or debris.

Sieve	Percent Passing by Weight for Pipe Embedment By Ranges of Nominal Pipes Sizes		
	>15"	15" – 8"	< 8"
1"	95 – 100	100	
3⁄4"	60 - 90	90 – 100	100
1⁄2"	25 – 60		90 – 100
3/8"		20 – 55	40 – 70
No. 4	0-5	0 – 10	0 – 15
No. 8		0-5	0 – 5

7. Gradations, as determined in accordance with Tex-110-E.

- I. Select Backfill: Class III clayey gravel or sand or Class IV lean clay with plasticity index between 7 and 20 or clayey soils treated with lime in accordance with Division 31 to meet plasticity criteria.
- J. Random Backfill: Any suitable soil or mixture of soils within Classes I, II, III and IV; or fat clay (CH) where allowed by applicable backfill installation specification. Refer to Division 31.
- K. Cement Stabilized Sand: Conform to requirements of Division 31.
- L. Concrete Backfill: Conform to Class B concrete as specified in Division 32.
- M. Flexible Base Course Material: Conform to requirements of applicable portions of Division 33.

2.3 MATERIAL TESTING

- A. Source Qualification. Perform testing to obtain tests by suppliers for selection of material sources and products not from the project site. Test samples of processed materials from current production representing material to be delivered. Use tests to verify that materials meet specification requirements. Repeat qualification test procedures each time source characteristics change or there is planned change in source location or supplier. Include the following qualification tests, as applicable:
 - 1. Gradation. Report complete sieve analyses regardless of specified control sieves from largest particle through No. 200 sieve.
 - 2. Plasticity of material passing No. 40 sieve.
 - 3. Los Angeles abrasion wear of material retained on No. 4 sieve.
 - 4. Clay lumps.
 - 5. Lightweight pieces.
 - 6. Organic impurities.
- B. Production Testing. Provide reports to Owner's Representative from an independent testing laboratory that backfill materials to be placed in Work meet applicable specification requirements.
- C. Assist Owner's Representative in obtaining material samples for verification testing at source or at production plant.

PART3 EXECUTION

3.1 SOURCES

- A. Use of existing material in trench excavations is acceptable, provided applicable specification requirements are satisfied.
- B. Identify off-site sources for backfill materials at least 14 days ahead of intended use so that Owner's Representative may obtain samples for verification testing.
- C. Materials may be subjected to inspection or additional verification testing after delivery. Materials which do not meet requirements of specifications will be rejected. Do not use material which, after approval, has become unsuitable for use due to segregation, mixing with other materials, or by contamination. Once material is approved by Owner's Representative, expense for sampling and testing required to change to different material will be credited to Owner through change order.
- D. Bank run sand, select backfill, and random backfill, if available in project excavation, may be obtained by selective excavation and acceptance testing. Obtain additional quantities of these materials and other materials required to complete work from off-site sources.
- E. Owner does not represent or guarantee that any soil found in excavation work will be suitable and acceptable as backfill material.

3.2 MATERIAL HANDLING

- A. When backfill material is obtained from either commercial or non-commercial borrow pit, open pit to expose vertical faces of various strata for identification and selection of approved material to be used. Excavate selected material by vertical cuts extending through exposed strata to achieve uniformity in product.
- B. Establish temporary stockpile locations for practical material handling, control, and verification testing by Owner's Representative in advance of final placement. Obtain approval from landowner for storage of backfill material on adjacent private property.
- C. When stockpiling backfill material near project site, use appropriate covers to eliminate blowing of materials into adjacent areas and prevent runoff containing sediments from entering drainage system.
- D. Place stockpiles in layers to avoid segregation of processed materials. Load material by making successive vertical cuts through entire depth of stockpile.

3.3 FIELD QUALITY CONTROL

- A. Quality Control
 - 1. The Owner's Representative may sample and test backfill at:
 - a. Sources including borrow pits, production plants and Contractor's designated off-site stockpiles.
 - b. On-site stockpiles.
 - c. Materials placed in Work.
 - 2. The Owner's Representative may re-sample material at any stage of work or location if changes in characteristics are apparent.

UTILITY BACKFILL MATERIALS 31 06 20.17 - 7 B. Production Verification Testing: Owner's testing laboratory will provide verification testing on backfill materials, as directed by Owner's Representative. Samples may be taken at source or at production plant, as applicable.

END OF SECTION 31 06 20.17

SECTION 31 23 16.14 - TRENCH SAFETY SYSTEM

PART1 GENERAL

1.1 SECTION INCLUDES

- A. Trench Safety System for the construction of trench excavations.
- B. Trench Safety System for structural excavations that fall under provisions of State and Federal trench safety laws.

1.2 MEASUREMENT AND PAYMENT

A. Stipulated Price (Lump Sum). The Contract is a Stipulated Price Contract, payment for work in this Section is included in the total Stipulated Price.

1.3 **DEFINITIONS**

- A. A trench shall be defined as a narrow excavation (in relation to its depth) made below the surface of the ground. In general, the depth is greater than the width, but the width of a trench (measured at the bottom) is not greater than 15 feet.
- B. The Trench Safety System requirements will apply to larger open excavations if the erection of structures or other installations limits the space between the excavation slope and the installation to dimensions equivalent of a trench as defined.
- C. Trench Safety Systems include but are not limited to sloping, sheeting, trench boxes or trench shields, sheet piling, cribbing, bracing, shoring, dewatering or diversion of water to provide adequate drainage.

1.4 SUBMITTALS

- A. Submittals shall conform to requirements of Division 1.
- B. Submit a safety program specifically for the construction of trench excavation. Design the Trench Safety Program to be in accordance with OSHA 29 CFR standards governing the presence and activities of individuals working in and around trench excavations.
- C. Construction and shop drawings containing deviations from OSHA standards or special designs shall be sealed by a licensed Engineer retained and paid by Contractor.
- D. Review of the safety program by the Engineer will only be in regard to compliance with this specification and will not constitute approval by the Engineer nor relieve Contractor of obligations under State and Federal trench safety laws.

1.5 REGULATORY REQUIREMENTS

- A. Install and maintain Trench Safety Systems in accordance with the detail specifications set out in the provision of Excavations, Trenching, and Shoring, Federal Occupation Safety and Health Administration (OSHA) Standards, 29 CFR, Part 1926, Subpart P, as amended, including Final Rule, published in the Federal Register Vol. 54, No. 209 on Tuesday, October 31, 1989. The sections that are incorporated into these specifications by reference include Sections 1926-650 through 1926-652.
- B. The Contractor is responsible for obtaining a copy of OSHA standards included in "Subpart P Excavations" from the Federal Register Vol. 54, No. 209.

- C. Legislation that has been enacted by the Texas Legislature with regard to trench safety systems is hereby incorporated, by reference, into these specifications. Refer to Texas Health and Safety Code Ann., § 756.021 (Vernon 1991).
- D. Reference materials, if developed for a specific project, will be issued with the Bid Documents.

1.6 INDEMNIFICATION

- A. Contractor shall indemnify and hold harmless the Owner, its employees and agents, from any and all damages, costs (including, without limitation, legal fees, court costs, and the cost of investigation), judgements or claims by anyone for injury or death of persons resulting from the collapse or failure of trenches constructed under this Contract.
- B. Contractor acknowledges and agrees that this indemnity provision provides indemnity for the Owner in case the Owner is negligent either by act or omission in providing for trench safety, including, but not limited to safety program and design reviews, inspections, failures to issue stop work orders, and the hiring of the Contractor.

PART 2 P R O D U C T S – Not Used

PART3 EXECUTION

3.1 INSTALLATION

- A. Install and maintain Trench Safety Systems in accordance with provisions of OSHA 29 CFR.
- B. Install specially designed Trench Safety Systems in accordance with the Contractor's trench excavation safety program for the locations and conditions identified in the program.
- C. A competent person, as identified in the Contractor's trench safety program, shall verify that trench boxes and other premanufactured systems are certified for the actual installation conditions.

3.2 INSPECTION

- A. Contractor, or Contractor's independently retained consultant, shall make daily inspections of the Trench Safety Systems to ensure that the installed systems and operations meet OSHA 29 CFR and other personnel protection regulations requirements.
- B. If evidence of possible cave-ins or slides is apparent, Contractor shall immediately stop work in the trench and move personnel to safe locations until necessary precautions have been taken by Contractor to safeguard personnel entering the trench.
- C. Maintain a permanent record of daily inspections.

3.3 FIELD QUALITY CONTROL

A. Contractor shall verify specific applicability of the selected or specially designed Trench Safety Systems to each field condition encountered on the project.

END OF SECTION 31 23 16.14

SECTION 31 23 33 - EXCAVATION AND BACKFILL FOR UTILITIES

PART1 GENERAL

1.1 SECTION INCLUDES

A. Excavation, trenching, foundation, embedment, and backfill for installation of utilities, including manholes and other pipeline structures.

1.2 MEASUREMENT AND PAYMENT

A. Stipulated Price (Lump Sum). Contract is a Stipulated Price Contract, payment for work in this Section is included in total Stipulated Price.

1.3 DEFINITIONS

- A. Pipe Foundation: Suitable and stable native soils that are exposed at trench subgrade after excavation to depth of bottom of bedding as shown on Drawings, or foundation backfill material placed and compacted in over-excavations.
- B. Pipe Bedding: Portion of trench backfill that extends vertically from top of foundation up to level line at bottom of pipe, and horizontally from one trench sidewall to opposite sidewall.
- C. Haunching: Material placed on either side of pipe from top of bedding up to springline of pipe and horizontally from one trench sidewall to opposite sidewall.
- D. Initial Backfill: Portion of trench backfill that extends vertically from springline of pipe (top of haunching) up to level line 12 inches above top of pipe, and horizontally from one trench sidewall to opposite sidewall.
- E. Pipe Embedment: Portion of trench backfill that consists of bedding, haunching and initial backfill.
- F. Trench Zone: Portion of trench backfill that extends vertically from top of pipe embedment up to pavement subgrade or up to final grade when not beneath pavement.
- G. Unsuitable Material: Unsuitable soil materials are the following:
 - 1. Materials that are classified as ML, CL-ML, MH, PT, OH, and OL according to ASTM D 2487.
 - 2. Materials that cannot be compacted to required density due to gradation, plasticity, or moisture content.
 - 3. Materials that contain large clods, aggregates, stones greater than 4 inches in any dimension, debris, vegetation, waste or any other deleterious materials.
 - 4. Materials that are contaminated with hydrocarbons or other chemical contaminants.
- H. Suitable Material: Suitable soil materials are those meeting specification requirements. Materials mixed with lime or cement that can be compacted to required density and meeting requirements for suitable materials may be considered suitable materials, unless otherwise indicated.
- I. Backfill: Suitable material meeting specified quality requirements placed and compacted under controlled conditions.

- J. Ground Water Control Systems: Installations external to trench, such as well points, eductors, or deep wells. Ground water control includes dewatering to lower ground water, intercepting seepage which would otherwise emerge from side or bottom of trench excavation, and depressurization to prevent failure or heaving of excavation bottom. Refer to Division 1.
- K. Surface Water Control: Diversion and drainage of surface water runoff and rain water away from trench excavation. Rain water and surface water accidentally entering trench shall be controlled and removed as part of excavation drainage.
- L. Excavation Drainage: Removal of surface and seepage water in trench by sump pumping and using drainage layer, as defined in ASTM D 2321, placed on foundation beneath pipe bedding or thickened bedding layer of Class I material.
- M. Trench Conditions are defined with regard to stability of trench bottom and trench walls of pipe embedment zone. Maintain trench conditions that provide for effective placement and compaction of embedment material directly on or against undisturbed soils or foundation backfill, except where structural trench support is necessary.
 - 1. Dry Stable Trench: Stable and substantially dry trench conditions exist in pipe embedment zone as result of typically dry soils or achieved by ground water control (dewatering or depressurization) for trenches extending below ground water level.
 - 2. Stable Trench with Seepage: Stable trench in which ground water seepage is controlled by excavation drainage.
 - a. Stable Trench with Seepage in Clayey Soils: Excavation drainage is provided in lieu of or to supplement ground water control systems to control seepage and provide stable trench subgrade in predominately clayey soils prior to bedding placement.
 - b. Stable Wet Trench in Sandy Soils: Excavation drainage is provided in embedment zone in combination with ground water control in predominately sandy or silty soils.
 - c. Unstable Trench: Unstable trench conditions exist in pipe embedment zone if ground water inflow or high water content causes soil disturbances, such as sloughing, sliding, boiling, heaving or loss of density.
- N. Sub-trench: Sub-trench is special case of benched excavation. Sub-trench excavation below trench shields or shoring installations may be used to allow placement and compaction of foundation or embedment materials directly against undisturbed soils. Depth of sub-trench depends upon trench stability and safety as determined by Contractor.
- O. Trench Dam: Placement of low permeability material in pipe embedment zone or foundation to prohibit ground water flow along trench.
- P. Over-excavation and Backfill: Excavation of subgrade soils with unsatisfactory bearing capacity or composed of otherwise unsuitable materials below top of foundation as shown on Drawings, and backfilled with foundation backfill material.
- Q. Foundation Backfill Materials: Natural soil or manufactured aggregate of controlled gradation, and geotextile filter fabrics as required, to control drainage and material separation. Foundation backfill material is placed and compacted as backfill to provide stable support for bedding. Foundation backfill materials may include concrete seal slabs.
- R. Trench Safety Systems include both protective systems and shoring systems as defined in Division 31.

- S. Trench Shield (Trench Box): Portable worker safety structure moved along trench as work proceeds, used as protective system and designed to withstand forces imposed on it by cave-in, thereby protecting persons within trench. Trench shields may be stacked if so designed or placed in series depending on depth and length of excavation to be protected.
- T. Shoring System: Structure that supports sides of an excavation to maintain stable soil conditions and prevent cave-ins, or to prevent movement of ground affecting adjacent installations or improvements.
- U. Special Shoring: Shoring system meeting special shoring as specified in Paragraph 1.08, Special Shoring Design Requirements, for locations identified on Drawings.

1.4 REFERENCES

- A. ASTM C 12 Standard Practice for Installing Vitrified Clay Pipe Lines.
- B. ASTM D 558 Standard Test Methods for Moisture-Density Relations of Soil Cement Mixtures.
- C. ASTM D 698 Standard Test Method for Laboratory Compaction Characteristics of Soil Using Standard Effort (12,400 ft-lb/ft).
- D. ASTM D 1556 Standard Test Method for Density and Unit Weight of Soil in Place by Sand-Cone Method.
- E. ASTM D 2321 Standard Practice for Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity Flow Applications.
- F. ASTM D 2487 Standard Classification of Soils for Engineering Purposes.
- G. ASTM D 2922 Standard Test Methods for Density of Soil and Soil-Aggregate in Place by Nuclear Methods (Shallow Depth).
- H. ASTM D 3017 Standard Test Method for Water Content of Soil and Rock in Place by Nuclear Methods (Shallow Depth).
- I. ASTM D 4318 Standard Test Method for Liquid Limit, Plastic Limit, and Plasticity Index of Soils.
- J. TxDOT Tex-101-E Preparing Soil and Flexible Base Materials for Testing.
- K. TxDOT Tex-110-E Particle Size Analysis of Soils.
- L. Federal Regulations, 29 CFR Part 1926, Standards-Excavation, Occupational Safety and Health Administration (OSHA).

1.5 SCHEDULING

A. Schedule work so that pipe embedment can be completed on same day that acceptable foundation has been achieved for each section of pipe installation, manhole, or other structures.

Brooks & Sparks, Inc. Project No. 900-2022

1.6 SUBMITTALS

- A. Conform to requirements of Division 1.
- B. Submit planned typical method of excavation, backfill placement and compaction including:
 - 1. Trench widths.
 - 2. Procedures for foundation and pipe zone bedding placement, and trench backfill compaction.
 - 3. Procedures for assuring compaction against undisturbed soil when premanufactured trench safety systems are proposed.
- C. Submit backfill material sources and product quality information in accordance with requirements of Division 31.
- D. Submit trench excavation safety program in accordance with requirements of Division 31. Include designs for special shoring meeting requirements defined in Paragraph 1.08, Special Shoring Design Requirements contained herein.
- E. Submit record of location of utilities as installed, referenced to survey control points. Include locations of utilities encountered or rerouted. Give stations, horizontal dimensions, elevations, inverts, and gradients.
- F. Submit 11 inch by 17 inch or 12 inch by 18 inch copy of Drawing with plotted utility or obstruction location titled "Critical Location Report" to Owner's Representative.

1.7 TESTS

- A. Testing and analysis of backfill materials for soil classification and compaction during construction will be performed by an independent laboratory provided by Owner in accordance with requirements of Division 1 and as specified in this Section.
- B. Perform backfill material source qualification testing in accordance with requirements of Division 31.

1.8 SPECIAL SHORING DESIGN REQUIREMENTS

A. Have special shoring designed or selected by Contractor's Professional Engineer to provide support for sides of excavations, including soils and hydrostatic ground water pressures as applicable, and to prevent ground movements affecting adjacent installations or improvements such as structures, pavements and utilities. Special shoring may be a premanufactured system selected by Contractor's Professional Engineer to meet project site requirements based on manufacturer's standard design.

PART2 PRODUCTS

2.1 EQUIPMENT

- A. Perform excavation with hydraulic excavator or other equipment suitable for achieving requirements of this Section.
- B. Use only hand-operated tamping equipment until minimum cover of 12 inches is obtained over pipes, conduits, and ducts. Do not use heavy compacting equipment until adequate cover is attained to prevent damage to pipes, conduits, or ducts.

- C. Use trench shields or other protective systems or shoring systems which are designed and operated to achieve placement and compaction of backfill directly against undisturbed native soil.
- D. Use special shoring systems where required which may consist of braced sheeting, braced soldier piles and lagging, slide rail systems, or other systems meeting requirements as specified in Paragraph 1.08, Special Shoring Design Requirements.

2.2 MATERIAL CLASSIFICATIONS

- A. Embedment and Trench Zone Backfill Materials: Conform to classifications and product descriptions of Division 31.
- B. Concrete Backfill: Conform to requirements for Class B concrete as specified in Division 31.
- C. Geotextile (Filter Fabric): Conform to requirements of Division 1.
- D. Concrete for Trench Dams: Concrete backfill or 3 sack premixed (bag) concrete.
- E. Timber Shoring Left in Place: Untreated oak.

PART3 EXECUTION

3.1 STANDARD PRACTICE

- A. Install flexible pipe, including "semi-rigid" pipe, to conform to standard practice described in ASTM D 2321, and as described in this Section. Where an apparent conflict occurs between standard practice and requirements of this Section, this Section governs.
- B. Install rigid pipe to conform to standard practice described in ASTM C 12, and as described in this Section. Where an apparent conflict occurs between standard practice and requirements of this Section, this Section governs.
- C. Classification of material will be determined by Owner's Representative.

3.2 PREPARATION

- A. Establish traffic control to conform to requirements of Division 1. Maintain barricades and warning lights for streets and intersections affected by Work, and are considered hazardous to traffic movements.
- B. Perform work to conform to applicable safety standards and regulations. Employ trench safety system as specified in Division 31.
- C. Immediately notify agency or company owning any existing utility line which is damaged, broken, or disturbed. Obtain approval from Owner's Representative and agency for any repairs or relocations, either temporary or permanent.
- D. Remove existing pavements and structures, including sidewalks and driveways, to conform to requirements of Division 2, as applicable.
- E. Install and operate necessary dewatering and surface-water control measures to conform to Division 1. Provide stable trench to allow installation in accordance with Specifications.

F. Maintain permanent benchmarks, monumentation, and other reference points. Unless otherwise directed in writing, replace those which are damaged or destroyed in accordance with Division 1.

3.3 CRITICAL LOCATION INVESTIGATION

- A. Horizontal and vertical location of various underground lines shown on Drawings, including but not limited to water lines, gas lines, storm sewers, sanitary sewers, telecommunication lines, electric lines or power ducts, pipelines, concrete and debris, are based on best information available but are only approximate locations. At Critical Locations shown on Drawings, field verify horizontal and vertical locations of such lines within zone 2 feet vertically and 4 feet horizontally of proposed work.
 - 1. Verify location of existing utilities minimum of 7 working days in advance of pipe laying activities based on daily pipe laying rate. Use extreme caution and care when uncovering these lines.
 - Notify Owner's Representative in writing immediately upon identification of obstruction. In event of failure to identify obstruction in minimum of 7 days, Contractor will not be entitled to extra cost for downtime including, but not limited to, payroll, equipment, overhead, demobilization and remobilization, until 7 days has passed from time Owner's Representative is notified of obstruction.
- B. Notify involved utility companies of date and time that investigation excavation will occur and request that their respective utility lines be marked in field. Comply with utility or pipeline company requirements that their representative be present during excavation. Provide Owner's Representative with 48 hours notice prior to field excavation or related work.
- C. Survey vertical and horizontal locations of obstructions relative to project baseline and datum and plot on 12 inch by 18 inch copy of Drawings. For large diameter water lines, submit to Owner's Representative for approval, horizontal and vertical alignment dimensions for connections to existing lines, tied into project baseline, signed and sealed by R.P.L.S.

3.4 PROTECTION

- A. Protect trees, shrubs, lawns, existing structures, and other permanent objects outside of grading limits and within grading limits as designated on Drawings, and in accordance with requirements of Division 1.
- B. Protect and support above-grade and below-grade utilities which are to remain.
- C. Restore damaged permanent facilities to pre-construction conditions unless replacement or abandonment of facilities is indicated on Drawings.
- D. Take measures to minimize erosion of trenches. Do not allow water to pond in trenches. Where slides, washouts, settlements, or areas with loss of density or pavement failures or potholes occur, repair, recompact, and pave those areas at no additional cost to the Owner.

3.5 EXCAVATION

- A. Except as otherwise specified or shown on Drawings, install underground utilities in open cut trenches with vertical sides.
- B. Perform excavation work so that pipe, conduit, and ducts can be installed to depths and alignments shown on Drawings. Avoid disturbing surrounding ground and existing facilities and improvements.
- C. Determine trench excavation widths using following schedule as related to pipe outside diameter (O.D.).

Nominal Pipe Size, Inches	Minimum Trench Width, Inches
Less than 18	O.D. + 24
18 to 30	O.D. + 24
36 to 42	O.D. + 36
Greater than 42	<u>O.D. + 48</u>

- D. Use sufficient trench width or benches above embedment zone for installation of well point headers or manifolds and pumps where depth of trench makes it uneconomical or impractical to pump from surface elevation. Provide sufficient space between shoring cross braces to permit equipment operations and handling of forms, pipe, embedment and backfill, and other materials.
- E. Upon discovery of unknown utilities, badly deteriorated utilities not designated for removal, or concealed conditions, discontinue work at that location. Notify Owner's Representative and obtain instructions before proceeding.
- F. Shoring of Trench Walls.
 - 1. Install Special Shoring in advance of trench excavation or simultaneously with trench excavation, so that soils within full height of trench excavation walls will remain laterally supported at all times.
 - 2. For all types of shoring, support trench walls in pipe embedment zone throughout installation. Provide trench wall supports sufficiently tight to prevent washing trench wall soil out from behind trench wall support.
 - 3. Leave sheeting driven into or below pipe embedment zone in place to preclude loss of support of foundation and embedment materials, unless otherwise directed by Owner's Representative. Leave rangers, walers, and braces in place as long as required to support sheeting, which has been cut off, and trench wall in vicinity of pipe zone.
 - 4. Employ special methods for maintaining integrity of embedment or foundation material. Before moving supports, place and compact embedment to sufficient depths to provide protection of pipe and stability of trench walls. As supports are moved, finish placing and compacting embedment.
 - If sheeting or other shoring is used below top of pipe embedment zone, do not disturb pipe foundation and embedment materials by subsequent removal. Maximum thickness of removable sheeting extending into embedment zone shall be equivalent of 1-inch-thick steel plate. As sheeting is removed, fill in voids left with grouting material.

- G. Use of Trench Shields. When trench shield (trench box) is used as worker safety device, the following requirements apply:
 - 1. Make trench excavations of sufficient width to allow shield to be lifted or pulled freely, without damage to trench sidewalls.
 - 2. Move trench shields so that pipe, and backfill materials, after placement and compaction, are not damaged nor disturbed, nor degree of compaction reduced. Recompact after shield is moved if soil is disturbed.
 - 3. When required, place, spread, and compact pipe foundation and bedding materials beneath shield. For backfill above bedding, lift shield as each layer of backfill is placed and spread. Place and compact backfill materials against undisturbed trench walls and foundation.
 - 4. Maintain trench shield in position to allow sampling and testing to be performed in safe manner.
 - 5. Conform to applicable Government regulations.
- H. Voids under or damages to paving area outside shield caused by Contractor's work will require removal of pavement, consolidation and replacement of pavement in accordance with Contract Documents. Repair damage resulting from failure to provide adequate supports. Contractor is responsible for all cost associated with the repairs.
- I. Place sand or soil behind shoring or trench shield to prevent soil outside shoring from collapsing and causing voids under pavement. Immediately pack suitable material in outside voids following excavation to avoid caving of trench walls.
- J. Coordinate excavation within 15 feet of pipeline with company's representative. Support pipeline with methods agreed to by pipeline company's representative. Use small, rubber-tired excavator, such as backhoe, to do exploratory excavation. Bucket that is used to dig in close proximity to pipelines shall not have teeth or shall have guard installed over teeth to approximate bucket without teeth. Excavate by hand within 1 foot of Pipeline Company's line. Do not use larger excavation equipment than normally used to dig trench in vicinity of pipeline until pipelines have been uncovered and fully exposed. Do not place large excavation and hauling equipment directly over pipelines unless approved by Pipeline Company's representative.
- K. When, during excavation to uncover pipeline company's pipelines, screwed collar or an oxy-acetylene weld is exposed, immediately notify Owner's Representative. Provide supports for collar or welds. Discuss with Pipeline Company's representative and determine methods of supporting collar or weld during excavation and later backfilling operations. When collar is exposed, request Pipeline Company to provide welder in a timely manner to weld ends of collar prior to backfilling of excavation.

3.6 HANDLING EXCAVATED MATERIALS

- A. Use only excavated materials, which are suitable as defined in this Section and conforming to Division 31. Place material suitable for backfilling in stockpiles at distance from trench to prevent slides or cave-ins.
- B. When required, provide additional backfill material conforming to requirements of Division 31.
- C. Do not place stockpiles of excess excavated materials on streets and adjacent properties. Protect backfill material to be used on site. Maintain site conditions in accordance with Division 1. Excavate trench so that pipe is centered in trench. Do not obstruct sight distance for vehicles utilizing roadway or detours with stockpiled materials.

3.7 TRENCH FOUNDATION

- A. Excavate bottom of trench to uniform grade to achieve stable trench conditions and satisfactory compaction of foundation or bedding materials.
- B. When wet soil is encountered on trench bottom and dewatering system is not required, overexcavate an additional 6 inches with approval by Owner's Representative. Place nonwoven geotextile fabric and then compact 12 inches of crushed stone in one lift on top of fabric. Compact crushed stone with four passes of vibratory-type compaction equipment.
- C. Perform over excavation, if directed by Owner's Representative, in accordance with Paragraph 3.07B above. Removal of unstable or unsuitable material may be required if approved by Owner's Representative:
 - 1. Even though Contractor has not determined material to be unsuitable, or
 - 2. If unstable trench bottom is encountered and an adequate ground water control system is installed and operating according to Division 1.
- D. Place trench dams in Class I foundations in line segments longer than 100 feet between manholes and not less than one in every 500 feet of pipe placed. Install additional dams as needed to achieve workable construction conditions. Do not place trench dams closer than 5 feet from manholes.

3.8 PIPE EMBEDMENT, PLACEMENT, AND COMPACTION

- A. Remove loose, sloughing, caving, or otherwise unsuitable soil from bottoms and sidewalls of trenches immediately prior to placement of embedment materials.
- B. Place embedment including bedding, haunching, and initial backfill as shown on Drawings.
- C. For pipe installation, manually spread embedment materials around pipe to provide uniform bearing and side support when compacted. Protect flexible pipe from damage during placing of pipe zone bedding material. Perform placement and compaction directly against undisturbed soils in trench sidewalls, or against sheeting which is to remain in place.
- D. Do not place trench shields or shoring within height of embedment zone unless means to maintain density of compacted embedment material are used. If moveable supports are used in embedment zone, lift supports incrementally to allow placement and compaction of material against undisturbed soil.
- E. Place geotextile to prevent particle migration from in-situ soil into open-graded (Class I) embedment materials or drainage layers.
- F. Do not damage coatings or wrappings of pipes during backfilling and compacting operations. When embedding coated or wrapped pipes, do not use crushed stone or other sharp, angular aggregates.
- G. Place haunching material manually around pipe and compact it to provide uniform bearing and side support. If necessary, hold small-diameter or lightweight pipe in place during compaction of haunch areas and placement beside pipe with sand bags or other suitable means.
- H. Place electrical conduit, if used, directly on foundation without bedding.

- I. Shovel in-place and compact embedment material using pneumatic tampers in restricted areas, and vibratory-plate compactors or engine-powered jumping jacks in unrestricted areas. Compact each lift before proceeding with placement of next lift. Water tamping is not allowed.
- J. For water lines construction embedment, use bank run sand, concrete sand, gem sand, pea gravel, or crushed limestone as specified in Division 31. For water lines adhere to the following subparagraph numbers 1 and 2; for utility installation other than water, adhere to numbers 3 and 4 below:
 - 1. Class I, II and III Embedment Materials:
 - a. Maximum 6 inches compacted lift thickness.
 - b. Compact to achieve minimum of 95 percent of maximum dry density as determined according to ASTM D 698.
 - Moisture content to be within -3 percent to +5 percent of optimum as determined according to ASTM D 698, unless otherwise approved by Owner's Representative.
 - 2. Cement Stabilized Sand (where required for special installations):
 - a. Maximum 6 inches compacted thickness.
 - b. Compact to achieve minimum of 95 percent of maximum dry density as determined according to ASTM D 698.
 - c. Moisture content to be on dry side of optimum as determined according to ASTM D 698 but sufficient for effective hydration.
 - 3. Class I Embedment Materials.
 - a. Maximum 6-inches compacted lift thickness.
 - b. Systematic compaction by at least two passes of vibrating equipment. Increase compaction effort as necessary to effectively embed pipe to meet deflection test criteria.
 - c. Moisture content as determined by Contractor for effective compaction without softening soil of trench bottom, foundation or trench walls.
 - 4. Class II Embedment and Cement Stabilized Sand.
 - a. Maximum 6-inches compacted thickness.
 - b. Compaction by methods determined by Contractor to achieve minimum of 95 percent of maximum dry density as determined according to ASTM D 698 for Class II materials and according to ASTM D 558 for cement stabilized materials.
 - c. Moisture content of Class II materials within 3 percent of optimum as determined according to ASTM D 698. Moisture content of cement stabilized sands on dry side of optimum as determined according to ASTM D 558 but sufficient for effective hydration.
- K. Place trench dams in Class I embedment in line segments longer than 100 feet between manholes, and not less than one in every 500 feet of pipe placed. Install additional dams as needed to achieve workable construction conditions. Do not place trench dams closer than 5 feet from manholes.

3.9 TRENCH ZONE BACKFILL PLACEMENT AND COMPACTION

- A. Place backfill for pipe or conduits and restore surface as soon as practicable. Leave only minimum length of trench open as necessary for construction.
- B. For water lines, backfill in trench zone, including auger pits, intermediate and site pits, with bank run sand, select fill, or random backfill material as specified in Division 31.
- C. For sewer pipes, use backfill materials described by trench limits. For "trench zone backfill" under pavement and to within one foot back of curb, use cement stabilized sand to level 12 inches below the pavement. For sewer pipes under natural ground backfill from 12 inches above top of pipe to 6" inches below finish grade with suitable on-site material or select backfill. Use select backfill for rigid pavements or flexible base material for asphalt pavements for 12- inch backfill directly under pavement. Use topsoil for 6-inch backfill directly under natural grade. For backfill materials reference Division 31.
- D. Where damage to completed pipe installation work is likely to result from withdrawal of sheeting, leave sheeting in place. Cut off sheeting 1.5 feet or more above crown of pipe. Remove trench supports within 5 feet from ground surface.
- E. When shown on Drawings, random backfill of suitable material may be used in trench zone for trench excavations outside pavements.
- F. Place trench zone backfill in lifts and compact. Fully compact each lift before placement of next lift.
 - 1. Class I, II, III or IV or combination thereof (Random Backfill):
 - a. Maximum 9-inches compacted lift thickness.
 - b. Compact by vibratory equipment to minimum of 95 percent of maximum dry density determined according to ASTM D 698.
 - c. Moisture content within zero percent to +5 percent of optimum determined according to ASTM D 698, unless otherwise approved by Owner's Representative.
 - 2. Cement-Stabilized Sand:
 - a. Maximum lift thickness determined by Contractor to achieve uniform placement and required compaction, but do not exceed 12 inches.
 - b. Compact by vibratory equipment to minimum of 95 percent of maximum dry density determined according to ASTM D 558.
 - c. Moisture content on dry side of optimum determined according to ASTM D 558 but sufficient for cement hydration.
 - 3. Select Backfill:
 - a. Place in maximum 8-inch loose layers.
 - b. Compaction by equipment providing tamping or kneading impact to minimum of 95 percent of maximum dry density determined according to ASTM D 698.
 - c. Moisture content within 2 percent below or 5 percent above optimum determined according to ASTM D 698, unless approved by Owner's Representative.
- G. Unless otherwise shown on Drawings, for trench excavations not under pavement, random backfill of suitable material may be used in trench zone.
 - 1. Fat clays (CH) may be used as trench zone backfill outside paved areas at Contractor's option. When required density is not achieved, at no additional cost to

Owner, rework, dry out, use lime stabilization or other approved methods to achieve compaction requirements, or use different suitable material.

- 2. Maximum 9-inch compacted lift thickness for clayey soils and maximum 12-inch lift thickness for granular soils.
- 3. Compact to minimum of 90 percent of maximum dry density determined according to ASTM D 698.
- 4. Moisture content as necessary to achieve density.
- H. For electric conduits, remove form work used for construction of conduits before placing trench zone backfill.

3.10 MANHOLES, INLETS, JUNCTION BOXES AND OTHER PIPELINE STRUCTURES

- A. Meet requirements of adjoining utility installations for backfill of pipeline structures, as shown on Drawings.
- B. Below paved areas, encapsulate structure with cement stabilized sand; minimum of 1 foot below base, minimum 2 foot around walls, up to within 12 inches of pavement subgrade. Compact in accordance with Paragraph 3.9.F.2 of this Section. Use select backfill for rigid pavements or flexible base material for asphalt pavements for 12- inch backfill directly under pavement.
- C. In unpaved areas, encapsulate structure with cement stabilized sand; minimum of 1 foot below base, minimum 2 foot around walls, up to within 12 inches of finish grade. Compact in accordance with Paragraph 3.9.F.2 of this Section. Use suitable on-site material and topsoil for the 12-inch backfill directly under natural ground.

3.11 FIELD QUALITY CONTROL.

- A. Test for material source qualifications as defined in Division 1.
- B. Provide excavation and trench safety systems at locations and to depths required for testing and retesting during construction at no additional cost to Owner.
- C. Tests will be performed on minimum of three different samples of each material type for plasticity characteristics, in accordance with ASTM D 4318, and for gradation characteristics, in accordance with Tex-101-E and Tex-110-E. Additional classification tests will be performed whenever there is noticeable change in material gradation or plasticity, or when requested by Owner's Representative.
- D. At least three tests for moisture-density relationships will be performed initially for backfill materials in accordance with ASTM D 698, and for cement- stabilized sand in accordance with ASTM D 558. Perform additional moisture-density relationship tests once a month or whenever there is noticeable change in material gradation or plasticity.
- E. In-place density tests of compacted pipe foundation, embedment and trench zone backfill soil materials will be performed according to ASTM D 1556, or ASTM D 2922 and ASTM D 3017, and at following frequencies and conditions.
 - 1. For open cut construction projects and auger pits: Unless otherwise approved by Owner's Representative, successful compaction to be measured by one test per 40 linear feet measured along pipe for compacted embedment and two tests per 40 linear feet measured along pipe for compacted trench zone backfill material. Length of auger pits to be measured to arrive at 40 linear feet.
 - 2. A minimum of three density tests for each full shift of Work.

- 3. Density tests will be distributed among placement areas. Placement areas are: foundation, bedding, haunching, initial backfill and trench zone.
- 4. The number of tests will be increased if inspection determines that soil type or moisture content are not uniform or if compacting effort is variable and not considered sufficient to attain uniform density, as specified.
- 5. Density tests may be performed at various depths below fill surface by pit excavation. Material in previously placed lifts may therefore be subject to acceptance/rejection.
- 6. Two verification tests will be performed adjacent to in-place tests showing density less than acceptance criteria. Placement will be rejected unless both verification tests show acceptable results.
- 7. Recompacted placement will be retested at same frequency as first test series, including verification tests.
- 8. Identify elevation of test with respect to natural ground or pavement.
- F. Recondition, recompact, and retest at Contractor's expense if tests indicate Work does not meet specified compaction requirements. For hardened soil cement with nonconforming density, core and test for compressive strength at Contractor's expense.
- G. Acceptability of crushed rock compaction will be determined by inspection.

3.12 DISPOSAL OF EXCESS MATERIAL

A. Dispose of excess materials in accordance with requirements of Division 1.

END OF SECTION 31 23 33

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SECTION 32 11 13.13 - LIME-TREATED SUBGRADES

PART1 GENERAL

1.1 SECTION INCLUDES

A. Foundation course of lime stabilized natural subgrade material.

1.2 MEASURMENT AND PAYMENT

A. Stipulated Price (Lump Sum). Contract is a Stipulated Price Contract, payment for work in this Section is included in total Stipulated Price.

1.3 **REFERENCES**

- A. ASTM D698 Tests for Moisture-Density Relations of Soils and Soil-Aggregate Mixture Using 5.5 lb Rammer and 12 inch Drop.
- B. ASTM D1140 Method of Test for Amount of Material in Soils Finer than the No. 200 Sieve.
- C. ASTM D1556 Density of Soil in Place by the Sand-Cone Method.
- D. ASTM D2922 Test Methods for Density of Soil and Soil-Aggregate in Place by Nuclear Methods (Shallow Depth).
- E. ASTM D3017 Test Method for Moisture Content of Soil and Soil Aggregate in Place by Nuclear Methods (Shallow Depth).
- F. ASTM D4318 Test Method for Liquid Limit, Plastic Limit, and Plasticity Index of Soils.
- G. TxDOT Tex-600-J Lime Testing Procedure.
- H. Geotechnical Engineering Soils Report.

1.4 SUBMITTALS

- A. Submittals shall conform to requirements of Division 1.
- B. Submit certificates stating that hydrated lime, quicklime, or commercial lime slurry complies with these specifications.
- C. Submit weight tickets, certified by supplier, with each bulk delivery of lime to work site.
- D. Submit manufacturer's description and characteristics for rotary speed mixer and compaction equipment for approval.

1.5 TESTS

- A. Testing will be performed under provisions of Section Testing Laboratory Services.
- B. Tests and analysis of soil materials will be performed in accordance with ASTM D4318.
- C. Sampling and testing of lime slurry shall be in accordance with Tex-600-J.

LIME-TREATED SUBGRADES

31 23 33 - 1

- D. Sample mixtures of hydrated lime or quicklime in slurry form will be tested to establish compliance with specifications.
- E. Soil will be evaluated to establish percent of hydrated lime, quicklime, or lime slurry to be applied to sub grade material.
- F. Moisture-density relationship will be established on material sample from roadway, after stabilization with lime, in accordance with ASTM D698.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Bagged lime shall bear manufacturer's name, product identification, and certified weight. Bags varying more than 5 percent of certified weight may be rejected; average weight of 50 random bags in each shipment shall not be less than certified weight.
- B. Store lime in weatherproof enclosures. Protect lime from ground dampness.
- C. Quicklime can be dangerous; exercise extreme caution if used for the Work. Contractor shall become informed about recommended precautions in the handling, storage and use of quicklime.

PART2 PRODUCTS

2.1 WATER

A. Water shall be clean; clear; and free from oil, acids, alkali, or vegetable matter.

2.2 LIME

- A. Type A Hydrated lime: Dry material consisting essentially of calcium hydroxide or mixture of calcium hydroxide and an allowable percentage of calcium oxide and magnesium hydroxide.
- B. Type B Commercial lime slurry: Liquid mixture consisting essentially of lime solids and water in slurry form. Water or liquid portion shall not contain dissolved material in sufficient quantity to be injurious or objectionable for purpose intended.
- C. Type C Quicklime: Dry material consisting essentially of calcium oxide. Furnish quicklime in either of the following grades:
 - 1. Grade DS: Pebble quicklime of a gradation suitable for use in the preparation of a slurry for wet placing.
 - 2. Grade S: Finely-graded quicklime for use in the preparation of slurry for wet placing. Do not use grade S quicklime for dry placing.
- D. Lime shall conform to requirements of Item 260 of the 1993 Texas Department of Transportation Standard Specifications.
- E. Lime slurry may be delivered to the job site as commercial lime, or may be prepared at the job site by using hydrated lime or quicklime. The slurry shall be free of liquids other than water and shall be of a consistency that can be handled and uniformly applied without difficulty.

LIME-TREATED SUBGRADES 31 23 33 - 2

PART3 EXECUTION

3.1 EXAMINATION

- A. Verify compacted sub grade is ready to support imposed loads.
- B. Verify sub grade lines and grades are correct.

3.2 **PREPARATION**

- A. Complete backfill of new utilities below future grade.
- B. Cut material to bottom of sub grade using an approved cutting and pulverizing machine meeting following requirements:
 - 1. Cutters accurately provide a smooth surface over entire width of cut to plane of secondary grade.
 - 2. Visible indication that cut is to proper depth.
- C. Alternatively, scarify or excavate to bottom of stabilized sub grade. Remove material or windrow to expose secondary grade. Correct wet or unstable material below secondary grade by scarifying, adding lime, and compacting. Obtain uniform stability.

3.3 LIME SLURRY APPLICATION

- A. Mix hydrated lime or quicklime with water to form a slurry of the solids content specified. Commercial lime slurry shall have dry solids content as specified. Conform to cautionary requirements of Paragraph 1.06C concerning use of quicklime.
- B. Apply slurry with a distributer truck equipped with an agitator to keep lime and water in a consistent mixture. Make successive passes over measured section of roadway to attain proper moisture and lime content. Limit spreading to an area where preliminary mixing operations can be completed on the same working day.
- C. Apply so that dry sub grade will contain a minimum lime content of 7 percent by weight of dry sub grade unless otherwise instructed by Testing Laboratory.

3.4 PRELIMINARY MIXING

- A. Do not mix and place material when temperature is below 40 degrees F and falling. Base may be placed when temperature taken in shade and away from artificial heat is above 35 degrees F and rising.
- B. Use approved single-pass or multiple-pass rotary speed mixers to mix soil, lime, and water to required depth. Obtain a homogeneous friable mixture free of clods and lumps.
- C. Shape mixed sub grade to final lines and grades.
- D. Eliminate following operations and final mixing if pulverization requirements of Paragraph 3.05C can be met during preliminary mixing:
 - 1. Seal sub grade as a precaution against heavy rainfall by rolling lightly with light pneumatic rollers.
 - 2. Cure soil-lime material for 1 to 4 days. Keep sub grade moist during cure.

LIME-TREATED SUBGRADES 31 23 33 - 3

3.5 FINAL MIXING

- A. Use approved single-pass or multiple-pass rotary speed mixers to uniformly mix cured soil and lime to required depth.
- B. Add water to bring moisture content of soil mixture to a minimum of optimum or above.
- C. Mix and pulverize until all material passes a 1-3/4-inch sieve; a minimum of 85 percent, excluding nonslacking fractions, passes a 3/4-inch sieve; and a minimum of 60 percent excluding nonslacking fractions passes a No. 4 sieve.
- D. Shape mixed sub grade to final lines and grades.
- E. Do not expose hydrated lime to open air for 6 hours or more during interval between application and mixing. Avoid excessive hydrated lime loss due to washing or blowing.

3.6 COMPACTION

- A. Aerate or sprinkle to attain optimum moisture content as determined by Testing Laboratory. Remove and reconstruct sections where average moisture content exceeds ranges specified at time of final compaction.
- B. Start compaction immediately after final mixing, unless approved by Engineer.
- C. Spread and compact in two or more approximately equal layers where total compacted thickness is to be greater than 8 inches.
- D. Compact with approved heavy pneumatic or vibrating rollers, or a combination of tamping rollers and light pneumatic rollers. Begin compaction at the bottom and continue until entire depth is uniformly compacted.
- E. Do not allow stabilized base to mix with underlying material. Correct irregularities or weak spots immediately by replacing material and recompacting.
- F. Compact to following minimum densities at a moisture content of optimum to 3 percent above optimum as determined by ASTM D698, unless otherwise indicated on the Drawings:
 - 1. Areas to receive pavement without subsequent base course: Minimum density of 98 percent of maximum dry density.
 - 2. Areas to receive subsequent base course: Minimum density of 95 percent of maximum dry density.
- G. Seal with approved light pneumatic tired rollers: Prevent surface hair line cracking. Rework and recompact at areas where hair line cracking develops.

3.7 CURING

- A. Moist cure for a minimum of 3 days before placing base or surface course, or opening to traffic. Time may be adjusted as approved by Engineer. Sub grade may be opened to traffic after 2 days if adequate strength has been attained to prevent damage. Restrict traffic to light pneumatic rollers or vehicles weighing less than 10 tons.
- B. Keep sub grade surface damp by sprinkling. Roll with light pneumatic roller to keep surface knit together.
- C. Place base, surface, or seal course within 14 days after final mixing and compaction unless prior approval is obtained from the Engineer.

3.8 TOLERANCES

- A. Completed surface shall be smooth and conform to typical section and established lines and grades.
- B. Top of compacted surface: Plus or minus 1/4 inch in cross section or in 16 foot length.

3.9 FIELD QUALITY CONTROL

- A. Testing will be performed under provisions of Section Testing Laboratory Services.
- B. A minimum of one phenolphthalein test will be made at random locations per 1000 linear feet per lane of roadway or 500 square yards of base to determine in-place depth.
- C. Contractor may, at his own expense, request additional cores in the vicinity of cores indicating nonconforming in-place depths. If the average of the tests falls below the required depth, place and compact additional material at no cost to the Owner.
- D. Compaction Testing will be performed in accordance with ASTM D1556 or ASTM D2922 and ASTM D3017 at random locations near depth determination tests. Rework and recompact areas that do not conform to compaction requirements at no cost to the Owner.
- E. Fill test sections with new compacted lime stabilized sub grade.

3.10 PROTECTION

- A. Maintain stabilized sub grade to lines and grades and in good condition until placement of base or surface course. Protect the asphalt membrane, if used, from being picked up by traffic.
- B. Repair defects immediately by replacing material to full depth.

END OF SECTION 32 11 13.13

LIME-TREATED SUBGRADES 31 23 33 - 5 THIS PAGE INTENTIONALLY LEFT BLANK

LIME-TREATED SUBGRADES 31 23 33 - 6

SECTION 32 13 13 - CONCRETE PAVING

PART1 GENERAL

1.1 SECTION INCLUDES

A. Portland cement concrete paving.

1.2 MEASUREMENT AND PAYMENT

A. Stipulated Price (Lump Sum). Contract is a Stipulated Price Contract, payment for Work in this Section is included in total Stipulated Price.

1.3 **REFERENCES**

- A. ASTM A 82 Standard Specification for Steel Wire, Plain, for Concrete Reinforcement.
- B. ASTM A 185 Standard Specifications for Steel Welded Wire Fabric, Plain, for Concrete Reinforcement.
- C. ASTM A 615 Standard Specification for Deformed and Plain Billet Steel Bars for Concrete Reinforcement.
- D. ASTM C 31 Standard Practice for Making and Curing Concrete Test Specimens in the Field.
- E. ASTM C 33 Standard Specifications for Concrete Aggregates.
- F. ASTM C 39 Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens.
- G. ASTM C 40 Standard Test Method for Organic Impurities in Fine Aggregates for Concrete.
- H. ASTM C 42 Standard Test Method of Obtaining and Testing Drilled Cores and Sawed Beams of Concrete.
- I. ASTM C 78 Standard Test Method for Flexural Strength of Concrete (Using Simple Beam with Third Point Loading).
- J. ASTM C 94 Standard Specification for Ready-Mixed Concrete.
- K. ASTM C 131 Standard Test Method for Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine.
- L. ASTM C 136 Standard Method for Sieve Analysis of Fine and Coarse Aggregates.
- M. ASTM C 138 Standard Test Method for Unit Weight, Yield, and Air Content (Gravimetric) of Concrete.
- N. ASTM C 143 Standard Test Method for Slump of Hydraulic Cement Concrete.
- O. ASTM C 150 Standard Specification for Portland Cement.
- P. ASTM C 174 Standard Test Method for Measuring Thickness of Concrete Elements Using Drilled Concrete Cores.

- Q. ASTM C 231 Standard Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method.
- R. ASTM C 260 Standard Specification for Air-Entraining Admixtures for Concrete.
- S. ASTM C 494 Standard Specification for Chemical Admixtures for Concrete.
- T. ASTM C 618 Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for use as a Mineral Admixture in Portland Cement Concrete.
- U. TxDOT Tex-203-F Sand Equivalent Test.
- V. TxDOT Tex-406-A Material Finer than 75 Fm (No. 200) Sieve In Mineral Aggregates (Decantation Test for Cement Aggregates).

1.4 SUBMITTALS

- A. Conform to requirements of Division 1.
- B. Submit proposed mix design and test data for each type and strength of concrete in Work. Include proportions and actual flexural strength obtained from design mixes at required test ages.
- C. Submit for approval manufacturer's description and characteristics for mixing equipment, and for traveling form paver, when proposed for use.
- D. Submit manufacturer's certificates giving properties of reinforcing steel. Include certificate of compliance with ASTM A 82. Provide specimens for testing when required by Owner's Representative.

1.5 HANDLING AND STORAGE

- A. Do not mix different classes of aggregate without written permission of Owner's Representative.
- B. Class of aggregate being used may be changed before or during Work with written permission of Owner's Representative. Comply new class with specifications.
- C. Reject segregated aggregate. Before using aggregate whose particles are separated by size, mix them uniformly to grading requirements.
- D. Reject aggregates mixed with dirt, weeds, or foreign matter.
- E. Do not dump or store aggregate in roadbed.

PART2 PRODUCTS

2.1 MATERIALS

- A. Portland Cement:
 - 1. Sample and test cement to verify compliance with Standards of ASTM C 150, Type I or Type III.
 - 2. Bulk cement which meets referenced standards may be used when method of handling is approved by Owner's Representative. When using bulk cement, provide satisfactory weighing devices.

CONCRETE PAVING 32 13 13 - 2

- 3. Fly ash which meets standards of ASTM C 618 may be used as mineral fill when method of handling is approved by Owner's Representative.
- Β. Water: Conform to requirements for water in ASTM C 94.
- C. Coarse Aggregate: Crushed stone, gravel, or combination thereof, which is clean, hard, and durable, conforms to requirements of ASTM C 33, and has abrasion loss not more than 45 percent by weight when subjected to Los Angeles Abrasion Test (ASTM C 131).
 - 1. Maximum percentage by weight of deleterious substances shall not exceed following values:

	Percent by Weight of
	Total Sample
ltem	Maximum
Clay lumps and friable particles	3.0
Material finer than 75-um (No. 200) sieve:	
Concrete subject to abrasion	3.0*
All other concrete	5.0*
Coal and lignite:	
Where surface appearance of concrete is of importance	0.5
All other concrete	1.0
* In apparent manufactured agend, when material finar the	a 75 um (Na 200) aigus agu

* In case of manufactured sand, when material finer than 75-µm (No. 200) sieve consists of dust of fracture, essentially free from clay or shale, these limits may be increased to 5 and 7 percent, respectively.

2. Conform coarse aggregate (size 1 1/2 inch to No. 4 sieve) to requirements of ASTM C 33. Use gradation within following limits when graded in accordance with ASTM C 136:

Sieve Designation (Square Openings)	Percentage by Weight	
Retained on 1 ³ / ₄ " sieve	0	
Retained on 1 ¹ / ₂ " sieve	0 to 5	
Retained on ¾" sieve	30 to 65	
Retained on 3/8" sieve	70 to 90	
Retained on No. 4 sieve	95 to 100	
Loss by Decantation Test		
*Method Tex-406-A	1.0 maximum	

* In case of aggregates made primarily from crushing of stone, when material finer than 200 sieve is dust of fracture essentially free from clay or shale as established by Part III of TxDOT Tex-406-A, percent may be increased to 1.5.

Fine Aggregate: Sand, manufactured sand, or combination thereof, composed of clean, D. hard, durable, uncoated grains, free from loams or other injurious foreign matter. Conform fine aggregate for concrete to requirements of ASTM C 33. Use gradation within following limits when graded in accordance with ASTM C 136:

Sieve Designation (Square Openings)	Percentage by Weight	
Retained on 3/8" sieve	0	
Retained on No. 4 sieve	0 to 5	
Retained on No. 8 sieve	0 to 20	
Retained on No. 16 sieve	15 to 50	
Retained on No. 30 sieve	35 to 75	
Retained on No. 50 sieve	65 to 90	
Retained on No. 100 sieve	90 to 100	
Retained on No. 200 sieve	97 to 100	

- 1. When subjected to color test for organic impurities (ASTM C 40), fine aggregate shall not show color darker than standard color. Fine aggregate shall be subjected to Sand Equivalent Test (Tex-203-F). Sand equivalent value shall not be less than 80, unless higher value is shown on Drawings.
- E. Mineral Filler: Type "C" or Type "F" fly ash of acceptable quality and meeting requirements of ASTM C 618 may be used as mineral admixture in concrete mixture as approved by the Engineer. When fly ash mineral filler is used, store and inspect in accordance with ASTM C 618. Do not use fly ash in amounts to exceed 25 percent by weight of cementatious material in mix design. Cement content may be reduced when strength requirements can be met. Note: When fly ash is used, term "cement" is defined as cement plus fly ash.
- F. Air Entraining Agent: Furnish air entraining agent conforming to requirements of ASTM C 260.
- G. Water Reducer: Water reducing admixture conforming to requirements of ASTM C 494 may be used when required to improve workability of concrete. Amount and type of admixture is subject to approval by Owner's Representative.
- H. Reinforcing Steel:
 - 1. Provide new billet steel manufactured by open hearth process and conforming to ASTM A 615, Grade 60. Store steel to protect it from mechanical injury and rust. At time of placement, steel shall be free from dirt, scale, rust, paint, oil, or other injurious materials.
 - 2. Cold bend reinforcing steel to shapes shown. Once steel has been bent, it may not be rebent.
 - 3. Provide wire fabric conforming to ASTM A 82. Use fabric in which longitudinal and transverse wires have been electrically welded at points of intersection. Welds shall have sufficient strength not to be broken during handling or placing. Conform welding and fabrication of fabric sheets to ASTM A 185.

2.2 EQUIPMENT

A. Conform Equipment to requirements of ASTM C 94.

2.3 MIXING

- A. Flexural strength shall be as specified using test specimens prepared in accordance with ASTM C 31 and tested in accordance with ASTM C78 (using simple beam with third-point loading). Compressive strength shall be as specified using test specimens prepared in accordance with ASTM C 31 and tested in accordance with ASTM C 39. Determine and measure batch quantity of each ingredient, including water for batch designs and all concrete produced for Work. Mix shall conform to these specifications and other requirements indicated on Drawings.
- B. Mix design to produce concrete which will have minimum compressive strength of 3,000 psi at 7 days and 3,500 psi at 28 days. Slump of concrete shall be at least 2 inches but no more than 5 inches, when tested in accordance with ASTM C 143.
 - Concrete pavement, including curb, curb and gutter, and saw-tooth curb, shall contain at least 5 1/2 sacks (94 pounds per sack) of cement per cubic yard, with not more than 6.5 gallons of water, net, per sack of cement (water-cement ratio maximum 0.57). Determine cement content in accordance with ASTM C 138. Addition of mineral filler may be used to improve workability or plasticity of concrete to limits specified.
 - 2. Coarse dry aggregate shall not exceed 85 percent of loose volume of concrete.
 - 3. Add air-entraining admixture to ensure uniform distribution of agent throughout batch. Base air content of freshly mixed air-entrained concrete upon trial mixes with materials to be used in Work, adjusted to produce concrete of required plasticity and workability. Percentage of air entrainment in mix shall be 4 1/2 percent plus or minus 1 1/2 percent. Determine air content by testing in accordance with ASTM C 231.
 - 4. Use retardant when temperature exceeds 90 degrees F. Proportion as recommended by manufacturer. Use same brand as used for air-entraining agent. Add and batch material using same methods as used for air-entraining agent.
- C. Use high early strength concrete pavement to limits shown on Drawings. Design to meet following:
 - 1. Concrete Mix: Flexural strength greater than or equal to 500 psi at 72 hours.
 - 2. Cement: Minimum of 7 sacks of cement per cubic yard of concrete.
 - 3. Water-Cement Ratio maximum of 0.45. Slump of concrete shall a maximum of 5 inches, when tested in accordance with ASTM C 143.
 - 4. Other requirements for proportioning, mixing, execution, testing, etc., shall be in accordance with this Division 32.

PART3 EXECUTION

3.1 EXAMINATION

- A. Verify compacted base is ready to support imposed loads and meets compaction requirements.
- B. Verify lines and grades are correct.

3.2 PREPARATION

A. Properly prepare, shape and compact each section of subgrade before placing forms, reinforcing steel or concrete. After forms have been set to proper grade and alignment, use subgrade planer to shape subgrade to its final cross section. Check contour of subgrade with template.

CONCRETE PAVING 32 13 13 - 5 B. Remove subgrade that will not support loaded form. Replace and compact subgrade to required density.

3.3 EQUIPMENT

- A. Alternate equipment and methods, other than those required by this Section, may be used provided equal or better results will be obtained. Maintain equipment for preparing subgrade and for finishing and compacting concrete in good working order.
- B. Subgrade Planer and Template:
 - 1. Use subgrade planer with adjustable cutting blades to trim subgrade to exact section shown on Drawings. Select planer mounted on visible rollers which ride on forms. Planer frame must have sufficient weight so that it will remain on form, and have strength and rigidity that, under tests made by changing support from wheels to center, planer will not develop deflection of more than 1/8 inch. Tractors used to pull planer shall not produce ruts or indentations in subgrade. When slip form method of paving is used, operate subgrade planer on prepared track grade or have it controlled by electronic sensor system operated from string line to establish horizontal alignment and elevation of subbase.
 - 2. Provide template for checking contour of subgrade. Template shall be long enough to rest upon side forms and have strength and rigidity that, when supported at center, maximum deflection shall not exceed 1/8 inch. Fit template with accurately adjustable rods projecting downward at 1 foot intervals. Adjust these rods to gauge cross sections of slab bottom when template is resting on side forms.
- C. Concrete Finishing

Surface	Finish	Thickness	Strength
Sidewalks	Broom, Medium	4 1/2"	3,000 psi
Parking	Broom, Heavy	5"	3,500 psi
Drives	Broom, Heavy	6"	3,500 psi

- D. Vibrators: Furnish mechanically-operated, synchronized vibrators mounted on tamping bar which rides on forms and hand-manipulated mechanical vibrators. Furnish vibrators with frequency of vibration to provide maximum consolidation of concrete without segregation.
- E. Traveling Form Paver: Approved traveling form paver may be used in lieu of construction methods employing forms, consolidating, finishing and floating equipment. Meet requirements of this specification for subgrade, pavement tolerances, pavement depth, alignments, consolidation, finishing and workmanship. When traveling form paver does not provide concrete paving that meets compaction, finish, and tolerance requirements of this Specification, immediately discontinue its use and use conventional methods.
 - 1. Equip traveling paver with longitudinal transangular finishing float adjustable to crown and grade. Use float long enough to extend across pavement to side forms or edge of slab.
 - 2. Ensure that continuous deposit of concrete can be made at paver to minimize starting and stopping. Use conventional means of paving locations inaccessible to traveling paver, or having horizontal or vertical curvature that traveling paver cannot negotiate.
 - 3. Where Drawings require tie bars for adjacent paving, securely tie and support bars to prevent displacement. Tie bars may be installed with approved mechanical bar inserter mounted on traveling-form paver. Replace pavement in which tie bars assume final position other than that shown on Drawings.

Brooks & Sparks, Inc. Project No. 900-2022

3.4 FORMS

A. Side Forms: Use forms of approved shape and section. Form depth shall be equal to required edge thickness of pavement. Forms with depths greater or than required edge thickness of pavement will be permitted, provided difference between form depth and edge thickness when not greater than 1 inch. Length of form sections shall be not less than 10 feet and each section shall provide for staking in position with not less than 3 pins. Flexible or curved forms of wood or metal of proper radius shall be used for curves of 200 foot radius or less. Forms shall have ample strength and shall be provided with adequate devices for secure setting so that when in-place they will withstand, without visible springing or settlement, impact and vibration of finishing machine. Forms shall be free from warp, bends or kinks and shall be sufficiently true to provide straight edge on concrete. Top of each form section, when tested with straight edge, shall conform to requirements specified for surface of completed pavement. Provide sufficient forms for satisfactory placement of concrete. For short radius curves, forms less than 10 feet in length or curved forms may be used.

B. Form Setting:

- 1. Rest forms directly on subgrade. Do not shim with pebbles or dirt. Accurately set forms to required grade and alignment and, during entire operation of placing, compacting and finishing of concrete, do not deviate from this grade and alignment more than 1/8 inch in 10 feet of length. Do not remove forms for at least 8 hours after completion of finishing operations. Provide supply of forms that will be adequate for orderly and continuous placing of concrete. Set forms and check grade for at least 300 feet ahead of mixer or as approved by Owner's Representative.
- 2. Adjacent slabs may be used instead of forms, provided that concrete is well protected from possible damage by finishing equipment. Do not use adjacent slabs for forms until concrete has aged at least 7 days.

3.5 REINFORCING STEEL AND JOINT ASSEMBLIES

- A. Place reinforcing steel and joint assemblies and position securely as indicated on Drawings. Wire reinforcing bars securely together at intersections and splices. Bars and coatings shall be free of rust, dirt or other foreign matter when concrete is placed. Secure reinforcing steel to chairs.
- B. Position pavement joint assemblies at required locations and elevations, and rigidly secure in position. Install dowel bars in joint assemblies, each parallel to pavement surface and to center line of pavement, as shown.
- C. Cut header boards, joint filler, and other material used for forming joints to receive each dowel bar.
- D. Secure in required position to prevent displacement during placing and finishing of concrete.
- E. Drill dowels into existing pavement, secure with epoxy, and provide paving headers as required to provide rigid pavement sections.
- F. Use sufficient number of chairs for steel reinforcement bars to maintain position of bars within allowable tolerances. Place reinforcement as shown on Drawings. In plane of steel parallel to nearest surface of concrete, bars shall not vary from plan placement by more than 1/12 of spacing between bars. In plane of steel perpendicular to nearest surface of concrete, bars shall not vary from plan placement by more than 1/4 inch.

3.6 FIBROUS REINFORCING

A. Do not use fibrous reinforcing to replace structural, load-bearing, or moment-reinforcing steel.

3.7 PLACEMENT

- A. Place concrete when air temperature taken in shade and away from artificial heat is above 35 degrees F and rising. Do not place concrete when temperature is below 40 degrees F and falling.
- B. Place concrete within 90 minutes after initial water had been added. Remove and dispose of concrete not placed within this period.
- C. Concrete slump during placement shall be 1 to 5 inches, except when using traveling-form paver, slump shall be maximum of 2 inches.
- D. Deposit concrete continuously in successive batches. Distribute concrete in manner that will require as little rehandling as possible. Where hand spreading is necessary, distribute concrete with shovels or by other approved methods. Use only concrete rakes in handling concrete. At placement interruption of more than 30 minutes, place transverse construction joint at stopping point. Remove and replace sections less than 10 feet long.
- E. Take special care in placing and spading concrete against forms and at longitudinal and transverse joints to prevent honeycombing. Voids in edge of finished pavement will be cause for rejection.

3.8 COMPACTION

- A. Consolidate concrete using mechanical vibrators as specified herein. Extend vibratory unit across pavement, not quite touching side forms. Space individual vibrators at close enough intervals to vibrate and consolidate entire width of pavement uniformly. Mount mechanical vibrators to avoid contact with forms, reinforcement, transverse or longitudinal joints.
- B. Furnish enough hand-manipulated mechanical vibrators for proper consolidation of concrete along forms, at joints and in areas not covered by mechanically controlled vibrators.

3.9 FINISHING

- A. Finish concrete pavement with power-driven transverse finishing machines or by hand finishing methods.
 - 1. Hand finish with mechanical strike and tamping template in same width as pavement to be finished. Shape template to pavement section shown on Drawings. Move strike template forward in direction of placement, maintaining slight excess of material in front of cutting edge. Make minimum of two trips over each area. Screed pavement surface to required section. Work screed with combined transverse and longitudinal motion in direction work is progressing. Maintain screed in contact with forms. Use longitudinal float to level surface.
- B. On narrow strips and transitions, finish concrete pavement by hand. Thoroughly work concrete around reinforcement and embedded fixtures. Strike off concrete with strike-off screed. Move strike-off screed forward with combined transverse and longitudinal motion in direction work is progressing, maintaining screed in contact with forms, and maintaining slight excess of materials in front of cutting edge. Tamp concrete with tamping template. Use longitudinal float to level surface.

CONCRETE PAVING 32 13 13 - 8 C. After completion of straightedge operation, make first pass of burlap drag or transverse broom as soon as construction operations permit and before water sheen has disappeared from surface. Follow with as many passes as required to produce desired texture depth. Permit no unnecessary delays between passes. Keep drag wet, clean and free from encrusted mortar during use.

3.10 JOINTS AND JOINT SEALING

A. Conform to requirements of Division 32.

3.11 CONCRETE CURING

A. Conform to requirements of Division 32.

3.12 TOLERANCES

A. Test entire surface before initial set and correct irregularities or undulations. Bring surface within requirements of following test and then finish. Place 10 foot straightedge parallel to center of roadway to bridge depressions and touch high spots. Do not permit ordinates measured from face of straight edge to surface of pavement to exceed 1/16 inch per foot from nearest point of contact. Maximum ordinate with 10 foot straightedge shall not exceed 1/8 inch. Grind spots in excess of required tolerances to meet surface test requirements. Restore texture by grooving concrete to meet surface finishing specifications.

3.13 FIELD QUALITY CONTROL

- A. Perform testing under provisions of Division 1.
- B. Compressive Strength Test Specimens: Make four test specimens for compressive strength test in accordance with ASTM C 31 for each 150 cubic yards or less of pavement that is placed in one day. Test two specimens at 7 days or at number of hours as directed by the Owner's Representative for high early strength concrete. Test remaining two specimens at 28 days. Test specimens in accordance with ASTM C 39. Minimum compressive strength shall be 3000 pounds per square inch for first two specimens and 3500 pounds per square inch at 28 days.
- C. When compressive test indicates failure, make yield test in accordance with ASTM C 138 for cement content per cubic yard of concrete. When cement content is found to be less than that specified per cubic yard, increase batch weights until amount of cement per cubic yard of concrete conforms to requirements.
- D. Minimum of one 4 inch core will be taken at random locations per 375 feet per 12 feet lane or 500 square yards of pavement to measure in-place depth. Measure depth in accordance with ASTM C 174. Each core may be tested for 28 day compressive strength according to methods of ASTM C 42. 28 day compressive strength of each core tested shall be a minimum of 3000 pounds per square inch.
- E. Request, at option, three additional cores in vicinity of cores indicating nonconforming inplace depths at no cost to Owner. In-place depth at these locations shall be average depth of four cores.
- F. Fill cores and density test sections with new concrete paving or non shrink grout.

3.14 NONCONFORMING PAVEMENT

- A. Remove and replace areas of pavement found deficient in thickness, or that fail compressive strength tests, with concrete of thickness shown on Drawings.
- B. When measurement of any core is less than specified thickness, actual thickness of pavement in this area will be determined by taking additional cores at 10 foot intervals parallel to centerline in each direction from deficient core until, in each direction, core is taken which is not deficient by more than 10 percent. Exploratory cores for deficient thickness will not be used in averages for adjusted unit price. Exploratory cores are to be used only to determine length of pavement in unit that is to be removed and replaced. Replace nonconforming pavement sections at no additional cost to Owner.

3.15 PAVEMENT MARKINGS

A. Restore pavement markings to match those existing in accordance with the applicable governmental standard specifications and details and Owner's Representative's requirements.

3.16 PROTECTION

- A. Barricade pavement section to prevent use until concrete has attained minimum design strength. Cure barricade pavement section for minimum 72 hours before use. Do not open pavement to traffic until concrete is at least 10 days old. Pavement may be open to traffic earlier provided Contractor pays for testing and additional specimen once 7 day specified strength is obtained. Pavement may be opened when high early strength concrete is used meeting specified 72 hour strength.
- B. High early strength concrete may be used to provide access at driveways, street intersections, esplanades and other locations approved by Owner's Representative.
- C. On those sections of pavement to be opened to traffic, seal joints, clean pavement, and place earth against pavement edges before permitting use by traffic. Opening of pavement to traffic shall not relieve responsibility for Work.
- D. Maintain concrete paving in good condition until completion of Work.
- E. Repair defects by replacing concrete to full depth.

END OF SECTION 32 13 13

SECTION 32 13 73 - CONCRETE PAVING JOINT SEALANTS

PART1 GENERAL

1.1 SECTION INCLUDES

- A. Joints for concrete paving; concrete sidewalks, concrete driveways, curbs, and curb and gutters.
- B. Saw-cutting existing concrete or asphalt pavements for new joints.

1.2 MEASUREMENT AND PAYMENT

A. Stipulated Price (Lump Sum). Contract is a Stipulated Price Contract, payment for work in this Section is included in total Stipulated Price.

1.3 REFERENCES

- A. ASTM A 615 Standard Specification for Deformed and Plain Billet-Steel Bars for Concrete Reinforcement.
- B. ASTM D 994 Standard Specification for Preformed Expansion Joint Filler for Concrete (Bituminous Type).
- C. ASTM D 1751 Standard Specification for Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types).
- D. ASTM D 3405 Standard Specification for Joint Sealants, Hot-Applied, for Concrete and Asphalt Pavements.
- E. TxDOT Tex-525-C Tests for Asphalt and Concrete Joint Sealers.

1.4 SUBMITTALS

- A. Conform to requirements of Division 1.
- B. Submit product data for joint sealing compound and proposed sealing equipment for approval.
- C. Submit samples of dowel cup, metal supports, and deformed metal strip for approval. Submit manufacturer's recommendation for placing sealant(s).

PART2 PRODUCTS

2.1 BOARD EXPANSION JOINT MATERIAL

- A. Filler board of selected stock. Use wood of density and type as follows:
 - 1. Clear, all-heart cypress weighing no more than 40 pounds per cubic foot, after being oven dried to constant weight.
 - 2. Clear, all-heart redwood weighing no more than 30 pounds per cubic foot, after being oven dried to constant weight.

2.2 PREFORMED EXPANSION JOINT MATERIAL

A. Bituminous fiber and bituminous mastic composition material conforming to ASTM D 994 and ASTM D 1751.

2.3 JOINT SEALING COMPOUND

A. Provide joint sealant as indicated on the drawings.

2.4 LOAD TRANSMISSION DEVICES

- A. Smooth, steel dowel bars conforming to ASTM A 615, Grade 60. When indicated on Drawings, encase one end of dowel bar in approved cap having inside diameter 1/16 inch greater than diameter of dowel bar.
- B. Deformed steel tie bars conforming to ASTM A 615, Grade 60.

2.5 SUPPORTS FOR REINFORCING STEEL AND JOINT ASSEMBLY

A. Employ supports of approved shape and size that will secure reinforcing steel and joint assembly in correct position during placing and finishing of concrete. Space supports as directed by Owner's Representative.

PART3 EXECUTION

3.1 PLACEMENT

- A. When new Work is adjacent to existing concrete, place joints at same location as existing joints in adjacent pavement.
- B. If limit of removal of existing concrete or asphalt pavement does not fall on existing joint, saw cut existing pavement minimum of 2 inches deep to provide straight, smooth joint surface without chipping, spalling, or cracks.

3.2 CONSTRUCTION JOINTS

A. Place transverse construction joint wherever concrete placement must be stopped for more than 30 minutes. Place longitudinal construction joints at interior edges of pavement lanes using No. 6 deformed tie bars, 30 inches long and spaced 18 inches on centers.

3.3 EXPANSION JOINTS

A. Place 3/4 inch expansion joints at radius points of curb returns for cross street intersections, or as located in adjacent pavement but no further than 80 feet apart or as shown on the drawings. Use no boards shorter than 6 feet. When pavement is 24 feet or narrower, use not more than 2 lengths of board. Secure pieces to form straight joint. Shape board filler accurately to cross section of concrete slab. Use load transmission devices of type and size shown on Drawings unless otherwise specified or shown as "No Load Transfer Device." Seal with joint sealing compound.

3.4 CONTRACTION JOINTS

A. Place contraction joints at same locations as in adjacent pavement or at spaces indicated on Drawings. Place smoothed, painted and oiled dowels accurately and normal to joint. Seal groove with joint sealing compound.

CONCRETE PAVING JOINT SEALANTS 32 13 73 - 2

3.5 LONGITUDINAL WEAKENED PLANE JOINTS

A. Place longitudinal weakened plane joints at spaces indicated on Drawings. If more than 15 feet in width is poured, longitudinal joint must be saw cut. Seal groove with joint sealing compound.

3.6 SAWED JOINTS

- A. Use sawed joints as alternate to contraction and weakened plane joints. Use circular cutter capable of cutting straight line groove minimum of 1/4 inch wide. Maintain depth of one quarter of pavement thickness. Commence sawing as soon as concrete has hardened sufficiently to permit cutting without chipping, spalling or tearing and prior to initiation of cracks. Once sawing has commenced, continue until completed. Make saw cut with one pass. Complete sawing within 24 hours of concrete placement. Saw joints at required spacing consecutively in sequence of concrete placement.
- B. Concrete Saw: Provide sawing equipment adequate in power to complete sawing to required dimensions and within required time. Maintain ample supply of saw blades at work site during sawing operations. Maintain sawing equipment on job during concrete placement.

3.7 JOINTS FOR CURB, CURB AND GUTTER

A. Place 3/4 inch preformed expansion joints through curb and gutters at locations of expansion and contraction joints in pavement, at end of radius returns at street intersections and driveways, and at curb inlets. Maximum spacing shall be 120-foot centers.

3.8 JOINTS FOR CONCRETE SIDEWALKS

A. Provide 3/4 inch expansion joints conforming to ASTM A 1751 along and across sidewalk at back of curbs, at intersections with driveways, steps, and walls; and across walk at intervals not to exceed 40 feet.

3.9 JOINTS FOR CONCRETE DRIVEWAYS

A. Provide 3/4-inch expansion joints conforming to ASTM D 1751 across driveway in line with street face of sidewalks, at existing concrete driveways, and along intersections with sidewalks and other structures. Extend expansion joint material full depth of slab.

3.10 JOINT SEALING

- A. Seal joints only when surface and joints are dry, ambient temperature is above 50 degrees F and less than 85 degrees F and weather is not foggy or rainy.
- B. Use joint sealing equipment in like new working condition throughout joint sealing operation, and be approved by Owner's Representative. Use concrete grooving machine or power-operated wire brush and other equipment such as plow, brooms, brushes, blowers or hydro or abrasive cleaning as required to produce satisfactory joints.
- C. Clean joints of loose scale, dirt, dust and curing compound. The term joint includes wide joint spaces, expansion joints, dummy groove joints or cracks, either preformed or natural. Remove loose material from concrete surfaces adjacent to joints.
- D. Fill joints neatly with joint sealer to depth shown. Pour sufficient joint sealer into joints so that, upon completion, surface of sealer within joint will be 1/4 inch above level of adjacent surface or at elevation as directed.

3.11 PROTECTION

- A. Maintain joints in good condition until completion of Work.
- B. Replace damaged joints material with new material as required by this Section.

END OF SECTION 32 13 73

SECTION 32 17 23 – PAVEMENT MARKINGS

PART 1 G E N E R A L

1.1 SECTION INCLUDES

A. This Section specifies the requirements for providing pavement markings of the following types.

1.2 MEASUREMENT AND PAYMENT

A. Stipulated Price (Lump Sum). Contract is a Stipulated Price Contract, payment for work in this Section is included in total Stipulated Price.

1.3 QUALITY ASSURANCE

- A. All markings shall comply with the requirements of the SDHPT Standard Specifications for Construction of Highways, Streets and Bridges, the SDHPT Manual on Uniform Traffic Control Devices for Streets and Highways and the applicable regulations and standards of Harris County, Texas and the City.
- B. Reference Standards Applicable to this Section:
 - 1. FS: Federal Specifications and Standards:
 - a. TT-P-1952E: Paint, Traffic and Airfield Marking, Waterbourne
 - 2. SDHPT: Texas State Department of Highways and Public Transportation:
 - a. Standard Specifications for Construction of Highways, Streets and Bridges.
 - b. Texas Manual on Uniform Traffic Control Devices for Streets and Highways (TMUTCD).
 - c. The above referenced SDHPT standards may be obtained from:
 - 3. State Department of Highways & Public Transportation Highway Building
 - 4. 11th and Brazos Streets
 - 5. Austin, Texas 78701
 - 6. Tel: (512) 475-2081

1.4 SUBMITTALS

- A. Certificates:
 - 1. Certificates shall be submitted for each product indicating that the product complies with the requirements of this specification.
- B. Manufacturer's Data:
 - 1. Manufacturer's installation instructions, specifications and recommendations shall be submitted for each pavement marking product.

1.5 JOB CONDITIONS

A. Markings shall be installed only on clean and dry surfaces. Paint markings shall be applied only when surfaces have the following minimum temperatures:

1. A minimum of 50 degrees F for asphalt and a minimum of 60 degrees F for concrete.

PART2 PRODUCTS

2.1 MATERIALS

- A. Paint:
 - 1. Marking paint shall be traffic white, yellow, or as designated on the drawings, and shall comply with the requirements of FS TT-P-1952E.

PART 3 E X E C U T I O N

3.1 INSTALLATION

- A. Markings shall be installed and surfaces prepared in accordance with the requirements of the applicable item in the SDHPT Standard Specifications and the TMUTCD.
- B. Markings shall be protected from vehicular traffic until not subject to damage by such traffic. Contractor shall be responsible for repair and replacement of markings until written acceptance by the Owner.

END OF SECTION 32 17 23

SECTION 33 05 16.16 - CONCRETE FOR UTILITY CONSTRUCTION

PART1 GENERAL

1.1 SECTION INCLUDES

A. Cast-in-place concrete work for utility construction or rehabilitation, such as slabs on grade, small vaults, site-cast bases for precast units, and in-place liners for manhole rehabilitation.

1.2 MEASUREMENT AND PAYMENT

A. Unit Prices

- 1. No payment will be made for concrete for utility construction under this Section. Include cost in applicable utility structure.
- 2. Obtain services of and pay for certified testing laboratory to prepare design mixes.
- 3. Refer to Division 1 for unit price procedures.
- B. Stipulated Price (Lump Sum). If Contract is Stipulated Price Contract, payment for work in this Section is included in total Stipulated Price.

1.3 REFERENCES

- A. ACI 117 Standard Tolerances for Concrete Construction and Materials.
- B. ACI 211.1 Standard Practice for Selecting Proportions for Normal, Heavyweight and Mass Concrete.
- C. ACI 302.1R Guide for Concrete Floor and Slab Construction.
- D. ACI 304R Guide for Measuring, Mixing, Transporting, and Placing Concrete.
- E. ACI 308 Standard Practice for Curing Concrete.
- F. ACI 309R Guide for Consolidation of Concrete.
- G. ACI 311 Guide for Concrete Plant Inspection and Field Testing of Ready-Mix Concrete.
- H. ACI 315 Details and Detailing of Concrete Reinforcement.
- I. ACI 318 Building Code Requirements for Reinforced Concrete and Commentary.
- J. ACI 544 Guide for Specifying, Mixing, Placing, and Finishing Steel Fiber Reinforced Concrete.
- K. ASTM A 82 Standard Specification for Steel Wire, Plain, for Concrete Reinforcement.
- L. ASTM A 185 Standard Specification for Steel Welded Wire Fabric, Plain, for Concrete Reinforcement.
- M. ASTM A 615 Standard Specification for Deformed and Plain Billet-Steel Bars for Concrete Reinforcement.
- N. ASTM A 767 Standard Specifications for Zinc-Coated (Galvanized) Steel Bars for Concrete Reinforcement.

- O. ASTM A 775 Standard Specification for Epoxy-Coated Reinforcing Steel Bars.
- P. ASTM A 820 Standard Specification for Steel Fibers for Fiber-Reinforced Concrete.
- Q. ASTM A 884 Specification for Epoxy-Coated Steel Wire and Welded Wire Fabric for Reinforcement.
- R. ASTM C 31 Standard Practice for Making and Curing Concrete Test Specimens in the Field.
- S. ASTM C 33 Standard Specification for Concrete Aggregates.
- T. ASTM C 39 Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens.
- U. ASTM C 42 Standard Test Method for Obtaining and Testing Drilled Cores and Sawed Beams of Concrete.
- V. ASTM C 94 Standard Specification for Ready-Mixed Concrete.
- W. ASTM C 138 Standard Test Method for Unit Weight Yield and Air Content (Gravimetric) of Concrete.
- X. ASTM C 143 Standard Test Method for Slump of Hydraulic Cement Concrete.
- Y. ASTM C 150 Standard Specification for Portland Cement.
- Z. ASTM C 172 Standard Practice for Sampling Freshly Mixed Concrete.
- AA. ASTM C 173 Standard Test Method for Air Content of Freshly Mixed Concrete by Volumetric Method.
- BB. ASTM C 231 Standard Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method.
- CC. ASTM C 260 Standard Specification for Air-Entraining Admixtures for Concrete.
- DD. ASTM C 309 Standard Specifications for Liquid Membrane-Forming Compounds for Curing Concrete.
- EE. ASTM C 494 Standard Specification for Chemical Admixtures for Concrete.
- FF. ASTM C 595 Standard Specification for Blended Hydraulic Cements.
- GG. ASTM C 685 Standard Specification for Concrete Made by Volumetric Batching and Continuous Mixing.
- HH. ASTM C 1064 Standard Test Method for Temperature of Freshly Mixed Portland Cement Concrete.
- II. ASTM C 1077 Standard Practice for Laboratory Testing of Concrete and Concrete Aggregate for Use in Construction and Criteria for Laboratory Evaluation.
- JJ. CRSI MSP-1 Manual of Standard Practice.
- KK. CRSI Placing Reinforcing Bars.

- LL. Federal Specification SS-S-210A Sealing Compound, Preformed Plastic, for Expansion Joints and Pipe Joints
- MM. NRMCA Concrete Plant Standards.

1.4 SUBMITTALS

- A. Conform to requirements of Division 1.
- B. Submit proposed mix design and test data for each type and strength of concrete in Work.
- C. Submit laboratory reports prepared by independent testing laboratory stating that materials used comply with requirements of this Section.
- D. Submit manufacturer's mill certificates for reinforcing steel. Provide specimens for testing when required by Owner's Representative.
- E. Submit certification from concrete supplier that materials and equipment used to produce and deliver concrete comply with this Specification.
- F. When required on Drawings, submit shop drawings showing reinforcement type, quantity, size, length, location, spacing, bending, splicing, support, fabrication details, and other pertinent information.
- G. For waterstops, submit product information sufficient to indicate compliance with this Section, including manufacturer's descriptive literature and specifications.

1.5 HANDLING AND STORAGE

- A. Cement: Store cement off of ground in well-ventilated, weatherproof building.
- B. Aggregate: Prevent mixture of foreign materials with aggregate and preserve gradation of aggregate.
- C. Reinforcing Steel: Store reinforcing steel to protect it from mechanical injury and formation of rust. Protect epoxy-coated steel from damage to coating.

PART2 PRODUCTS

2.1 CONCRETE MATERIALS

- A. Cementitious Material:
 - 1. Portland Cement: ASTM C 150, Type II, unless use of Type III is authorized by Owner's Representative; or ASTM C 595, Type IP. For concrete in contact with sewage use Type II cement.
 - 2. When aggregates are potentially reactive with alkalis in cement, use cement not exceeding 0.6 percent alkali content in form of Na2O + 0.658K20.
- B. Water: Clean, free from harmful amounts of oils, acids, alkalis, or other deleterious substances, and meeting requirements of ASTM C 94.

- C. Aggregate:
 - Coarse Aggregate: ASTM C 33. Unless otherwise indicated, use following ASTM standard sizes: No. 357 or No. 467; No. 57 or No. 67, No. 7. Maximum size: Not larger than 1/5 of narrowest dimension between sides of forms, nor larger than 3/4 of minimum clear spacing between reinforcing bars.
 - 2. Fine Aggregate: ASTM C 33.
 - 3. Determine potential reactivity of fine and coarse aggregate in accordance with Appendix to ASTM C 33.
- D. Air Entraining Admixtures: ASTM C 260.
- E. Chemical Admixtures:
 - 1. Water Reducers: ASTM C 494, Type A.
 - 2. Water Reducing Retarders: ASTM 494, Type D.
 - 3. High Range Water Reducers (Superplasticizers): ASTM C 494, Types F and G.
- F. Prohibited Admixtures: Admixtures containing calcium chloride, thiocyanate, or materials that contribute free chloride ions in excess of 0.1 percent by weight of cement.
- G. Reinforcing Steel:
 - 1. Use new billet steel bars conforming to ASTM A 615, ASTM A 767, or ASTM A 775, grade 60, as shown on Drawings. Use deformed bars except where smooth bars are specified. When placed in work, keep steel free of dirt, scale, loose or flaky rust, paint, oil or other harmful materials.
 - 2. Where shown, use welded wire fabric with wire conforming to ASTM A 185 or ASTM A 884. Supply gauge and spacing shown, with longitudinal and transverse wires electrically welded together at points of intersection with welds strong enough not to be broken during handling or placing.
 - 3. Wire: ASTM A 82. Use 16 1/2 gauge minimum for tie wire, unless otherwise indicated.
- H. Fiber:
 - 1. Fibrillated Polypropylene Fiber:
 - a. Addition Rate: 1.5 pounds of fiber per cubic yard of concrete.
 - b. Physical Properties:
 - 1) Material: Polypropylene
 - 2) Length: 1/2 inch or graded
 - 3) Specific Gravity: 0.9l
 - c. Acceptable Manufacturer: W. R. Grace Company, Fibermesh, or approved equal.
 - 2. Steel Fiber: Comply with applicable provisions of ACI 544 and ASTM A 820.
 - a. Ratio: 50 to 200 pounds of fiber per cubic yard of concrete.
 - b. Physical Properties:
 - 1) Material: Steel
 - 2) Aspect Ratio (for fiber lengths of 0.5 to 2.5 inch, length divided by
 - diameter or equivalent diameter): 30:1 to 100:1
 - 3) Specific Gravity: 7.8
 - 4) Tensile Strength: 40-400 ksi.
 - 5) Young's Modulus: 29,000 ksi
 - 6) Minimum Average Tensile Strength: 50,000 psi

- 7) Bending Requirements: Withstand bending around 0.125-inch diameter mandrel to angle of 90 degrees, at temperatures not less than 60 degrees F, without breaking
- I. Curing Compounds: Type 2 white-pigmented liquid membrane-forming compounds conforming to ASTM C 309.

2.2 FORM WORK MATERIALS

- A. Lumber and Plywood: Seasoned and of good quality, free from loose or unsound knots, knot holes, twists, shakes, decay and other imperfections which would affect strength or impair finished surface of concrete. Use S4S lumber for facing or sheathing. Forms for bottoms of caps: At least 2 inch (nominal) lumber or 3/4 inch form plywood backed adequately to prevent misalignment. For general use, provide lumber of 1-inch nominal thickness or form plywood of approved thickness.
- B. Form work for Exposed Concrete Indicated to Receive Rubbed Finish: Form or form-lining surfaces free of irregularities; plywood of 1/4 inch minimum thickness, preferably oiled at mill.
- C. Chamfer Strips and Similar Moldings: Redwood, cypress, or pine that will not split when nailed and which can be maintained to true line. Use mill-cut molding dressed on all faces.
- D. Form Ties: Metal or fiberglass of approved type with tie holes not larger than 7/8 inch in diameter. Do not use wire ties or snap ties.
- E. Metal Forms: Clean and in good condition, free from dents and rust, grease, or other foreign materials that tend to disfigure or discolor concrete in gauge and condition capable of supporting concrete and construction loads without significant distortion. Countersink bolt and rivet heads on facing sides. Use only metal forms which present smooth surface and which line up properly.

2.3 **PRODUCTION METHODS**

A. Use either ready-mixed concrete conforming to requirements of ASTM C 94, or concrete produced by volumetric batching and continuous mixing in accordance with ASTM C 685.

2.4 MEASUREMENT OF MATERIALS

- A. Measure dry materials by weight, except volumetric proportioning may be used when concrete is batched and mixed in accordance with ASTM C 685.
- B. Measure water and liquid admixtures by volume.

2.5 DESIGN MIX

- A. Use design mixes prepared by certified testing laboratory in accordance with ASTM C 1077 and conforming to requirements of this section.
- B. Proportion concrete materials based on ACI 211.1 to comply with durability and strength requirements of ACI 318, Chapters 4 and 5, and this specification. Prepare mix design of Class A concrete so minimum cementitious content is 564 pounds per cubic yard. Submit concrete mix designs to Owner's Representative for review.
- C. Proportioning on basis of field experience or trial mixtures in accordance with requirements at Section 5.3 of ACI 318 may be used, when approved by Owner's Representative.

D. Classification:

Class	Туре	Minimum Compressive Strength (LBS/Sq.In.)		Miximum	Air	Consistency
		7-Day	28-Day	W/C Ratio	Content (Percent)	Range in Slump (Inches)
				0.45	(Feicent)	(inches)
Α	Structural	3200	4000		4 <u>+</u> 1	2 to 4*
В	Pipe Block Fill,					
	Thrust Block		1500		4 <u>+</u> 1	5 to 7
*When ASTM C 494, Types F or Type G admixture is used to increase workability, this range may be 6						
to 9.						

- E. Add steel or polypropylene fibers only when called for on Drawings or in another section of these Specifications.
- F. Determine air content in accordance with ASTM C 138, ASTM C 173 or ASTM C 231.
- G. Use of Concrete Classes: Use classes of concrete as indicated on Drawings and other Specifications. Use Class B for unreinforced concrete used for plugging pipes, seal slabs, thrust blocks, trench dams, tunnel inverts and concrete fill unless indicated otherwise. Use Class A for all other applications.

2.6 PVC WATERSTOPS

- A. Extrude from virgin polyvinyl chloride elastomer. Use no reclaimed or scrap material. Submit waterstop manufacturer's current test reports and manufacturer's written certification that material furnished meets or exceeds Corps of Engineers Specification CRD-C572 and other specified requirements.
- B. Flat Strip and Center-Bulb Waterstops:
 - 1. Thickness: not less than 3/8 inch
 - 2. Acceptable Manufacturers:
 - a. Kirkhill Rubber Co., Brea, California
 - b. Water Seals, Inc., Chicago, Illinois
 - c. Progress Unlimited, Inc., New York, New York
 - d. Greenstreak Plastic Products Co., St. Louis, Missouri
 - e. Approved equal.

2.7 RESILIENT WATERSTOP

- A. Resilient Waterstop: Where shown on Drawings; either bentonite- or adhesive-type material.
- B. Bentonite Waterstop:
 - 1. Material: 75 percent bentonite, mixed with butyl rubber-hydrocarbon containing less than 1.0 percent volatile matter, and free of asbestos fibers or asphaltics.
 - 2. Manufacturer's rated temperature ranges: For application, 5 to 125 degrees F; in service, -40 to 212 degrees F.
 - 3. Cross-sectional dimensions, unexpanded waterstop: 1 inch by 3/4 inch

- 4. Provide with adhesive backing capable of producing excellent adhesion to concrete surfaces.
- C. Adhesive Waterstop:
 - 1. Preformed plastic adhesive waterstop at least 2 inches in diameter.
 - 2. Meets or exceeds requirements of Federal Specification SS-S-210A.
 - 3. Supplied wrapped completely by 2 part protective paper.
 - 4. Submit independent laboratory tests verifying that material seals joints in concrete against leakage when subjected to minimum of 30 psi water pressure for at least 72 hours.
 - 5. Provide primer, to be used on hardened concrete surfaces, from same manufacturer who supplies waterstop material.
 - 6. Acceptable Manufacturer: Synko-Flex Preformed Plastic Adhesive Waterstop, Synko-Flex Products, Inc.; or approved equal.

PART3 EXECUTION

3.1 FORMS AND SHORING

- A. Provide mortar-tight forms sufficient in strength to prevent bulging between supports. Set and maintain forms to lines designated such that finished dimensions of structures are within tolerances specified in ACI 117. Construct forms to permit removal without damage to concrete. Forms may be given slight draft to permit ease of removal. Provide adequate clean out openings. Before placing concrete, remove extraneous matter from within forms.
- B. Install rigid shoring having no excessive settlement or deformation. Use sound timber in shoring centering. Shim to adjust and tighten shoring with hardwood timber wedges.
- C. Design Loads for Horizontal Surfaces of Forms and Shoring: Minimum fluid pressure, 175 pounds per cubic foot; live load, 50 pounds per square foot. Maximum unit stresses: 125 percent of allowable stresses used for form materials and for design of support structures.
- D. Back form work with sufficient number of studs and wales to prevent deflection.
- E. Re-oil or lacquer liner on job before using. Facing may be constructed of 3/4 inch plywood made with waterproof adhesive backed by adequate studs and wales. In such cases, form lining will not be required.
- F. Unless otherwise indicated, form outside corners and edges with triangular 3/4 inch chamfer strips (measured on sides).
- G. Remove metal form ties to depth of at least 3/4 inch from surface of concrete. Do not burn off ties. Do not use pipe spreaders. Remove spreaders which are separate from forms as concrete is being placed.
- H. Treat facing of forms with approved form coating before concrete is placed. When directed by Owner's Representative, treat both sides of face forms with coating. Apply coating before reinforcement is placed. Immediately before concrete is placed, wet surface of forms which will come in contact with concrete.

3.2 PLACING REINFORCEMENT

- A. Place reinforcing steel accurately in accordance with approved Drawings. Secure steel adequately in position in forms to prevent misalignment. Maintain reinforcing steel in place using approved concrete and hot-dip galvanized metal chairs and spacers. Place reinforcing steel in accordance with CRSI Publication "Placing Reinforcing Bars." Request inspection of reinforcing steel by Owner's Representative and obtain acceptance before concrete is placed.
- B. Minimum spacing center-to-center of parallel bars: 2 1/2 times nominal bar diameter. Minimum cover measured from surface of concrete to face of reinforcing bar unless shown otherwise on Drawings: 3 inches for surfaces cast against soil or subgrade, 2 inches for other surfaces.
- C. Detail bars in accordance with ACI 315. Fabricate reinforcing steel in accordance with CRSI Publication MSP-1, "Manual of Standard Practice." Bend reinforcing steel to required shape while steel is cold. Excessive irregularities in bending will be cause for rejection.
- D. Do not splice bars without written approval of Owner's Representative. Approved bar bending schedules or placing drawings constitute written approval. Splice and development length of bars shall conform to ACI 318, Chapters 7 and 12, and as shown on Drawings. Stagger splices or locate at points of low tensile stress.

3.3 EMBEDDED ITEMS

- A. Install conduit and piping as shown on Drawings. Accurately locate and securely fasten conduit, piping, and other embedded items in forms.
- B. Install waterstops as specified in other sections and according to manufacturer's instructions. Securely position waterstops at joints as indicated on Drawings. Protect waterstops from damage or displacement during concrete placing operations.

3.4 BATCHING, MIXING AND DELIVERY OF CONCRETE

- A. Measure, batch, mix, and deliver ready-mixed concrete in accordance with ASTM C 94, Sections 8 through 11. Produce ready-mixed concrete using automatic batching system as described in NRMCA Concrete Plant Standards, Part 2 - Plant Control Systems.
- B. Measure, mix and deliver concrete produced by volumetric batching and continuous mixing in accordance with ASTM C 685, Sections 6 though 8.
- C. Maintain concrete workability without segregation of material and excessive bleeding. Obtain approval of Owner's Representative before adjustment and change of mix proportions.
- D. Ready-mixed concrete delivered to site shall be accompanied by batch tickets providing information required by ASTM C 94, Section 16. Concrete produced by continuous mixing shall be accompanied by batch tickets providing information required by ASTM C 685, Section 14.
- E. When adverse weather conditions affect quality of concrete, postpone concrete placement. Do not mix concrete when air temperature is at or below 40 degrees F and falling. Concrete may be mixed when temperature is 35 degrees F and rising. Take temperature readings in shade, away from artificial heat. Protect concrete from temperatures below 32 degrees F until concrete has cured for minimum of 3 days at 70 degrees F or 5 days at 50 degrees F.

- F. Clean, maintain and operate equipment so that it thoroughly mixes material as required.
- G. Hand-mix only when approved by Owner's Representative.

3.5 PLACING CONCRETE

- A. Give sufficient advance notice to Owner's Representative (at least 24 hours prior to commencement of operations) to permit inspection of forms, reinforcing steel, embedded items and other preparations for placing concrete. Place no concrete prior to Owner's Representative's approval.
- B. Schedule concrete placing to permit completion of finishing operations in daylight hours. However, when necessary to continue after daylight hours, light site as required. When rainfall occurs after placing operations are started, provide covering to protect work.
- C. Use troughs, pipes and chutes lined with approved metal or synthetic material in placing concrete so that concrete ingredients are not separated. Keep chutes, troughs and pipes clean and free from coatings of hardened concrete. Allow no aluminum material to be in contact with concrete.
- D. Limit free fall of concrete to 4 feet. Do not deposit large quantities of concrete at one location so that running or working concrete along forms is required. Do not jar forms after concrete has taken initial set; do not place strain on projecting reinforcement or anchor bolts.
- E. Use tremies for placing concrete in walls and similar narrow or restricted locations. Use tremies made in sections, or provide in several lengths, so that outlet may be adjusted to proper height during placing operations.
- F. Place concrete in continuous horizontal layers approximately 12 inches thick. Place each layer while layer below is still plastic.
- G. Compact each layer of concrete with concrete spading implements and mechanical vibrators of approved type and adequate number for size of placement. When immersion vibrators cannot be used, use form vibrators. Apply vibrators to concrete immediately after depositing. Move vibrator vertically through layer of concrete just placed and several inches into plastic layer below. Do not penetrate or disturb layers previously placed which have partially set. Do not use vibrators to aid lateral flow concrete. Closely supervise consolidation to ensure uniform insertion and duration of immersion.
- H. Handling and Placing Concrete: Conform to ACI 302.1R, ACI 304R and ACI 309R.

3.6 WATERSTOPS

- A. Embed waterstops in concrete across joints as shown. Waterstops shall be continuous for extent of joint; make splices necessary to provide continuity in accordance with manufacturer's instructions. Support and protect waterstops during construction operations; repair or replace waterstops damaged during construction.
- B. Install waterstops in concrete on one side of joints, leaving other side exposed until next pour. When waterstop will remain exposed for 2 days or more, shade and protect exposed waterstop from direct rays of sun during entire exposure and until exposed portion of waterstop is embedded in concrete.

- C. Splicing PVC Waterstops:
 - 1. Splice waterstops by heat-sealing adjacent waterstop sections in accordance with manufacturer's printed instructions.
 - 2. Butt end-to-end joints of two identical waterstop sections may be made in forms during placement of waterstop material.
 - 3. Prior to placement in form work, prefabricate waterstop joints involving more than two ends to be joined together, angle cut, alignment change, or joining of two dissimilar waterstop sections, allowing not less than 24 inch long strips of waterstop material beyond joint. Upon inspection and approval by Owner's Representative, install prefabricated waterstop joint assemblies in form work, and butt-weld ends of 24 inch strips to straight-run portions of waterstop in forms.
- D. Setting PVC Waterstops:
 - 1. Correctly position waterstops during installation. Support and anchor waterstops during progress of work to ensure proper embedment in concrete and to prevent folding over of waterstop by concrete placement. Locate symmetrical halves of waterstops equally between concrete pours at joints, with center axis coincident with joint openings. Thoroughly work concrete in joint vicinity for maximum density and imperviousness.
 - 2. Where waterstop in a vertical wall joint does not connect with any other waterstop, and is not intended to be connected to waterstop in future concrete placement, terminate waterstop 6 inches below top of wall.
- E. Replacement of Defective Field Joints: Replace waterstop field joints showing evidence of misalignment, offset, porosity, cracks, bubbles, inadequate bond or other defects with products and joints complying with Specifications.
- F. Resilient Waterstop:
 - 1. Install resilient waterstop in accordance with manufacturer's instructions and recommendations.
 - 2. When requested by Owner's Representative, provide technical assistance by manufacturer's representative in field at no additional cost to City.
 - 3. Use resilient waterstop only where complete confinement by concrete is provided; do not use in expansion or contraction joints.
 - 4. Where resilient waterstop is used in combination with PVC waterstop, lap resilient waterstop over PVC waterstop minimum of 6 inches and place in contact with PVC waterstop. Where crossing PVC at right angles, melt PVC ribs to form smooth joining surface.
 - 5. At free top of walls without connecting slabs, stop resilient waterstop and grooves (where used) 6 inches from top in vertical wall joints.
 - 6. Bentonite Waterstop:
 - a. Locate bentonite waterstop as near as possible to center of joint and extend continuous around entire joint. Minimum distance from edge of waterstop to face of member: 5 inches.
 - Where thickness of concrete member to be placed on bentonite waterstop is less than 12 inches, place waterstop in grooves at least 3/4 inch deep and 1 1/4 inches wide formed or ground into concrete. Minimum distance from edge of waterstop placed in groove to face of member: 2.5 inches.
 - c. Do not place bentonite waterstop when waterstop material temperature is below 40 degrees F. Waterstop material may be warmed so that it remains above 40 degrees F during placement but means used to warm it shall in no way harm material or its properties. Do not install waterstop where air temperature falls outside manufacturer's recommended range.

CONCRETE FOR UTILITY CONSTRUCTION 33 05 16.16 - 10

- d. Place bentonite waterstop only on smooth and uniform surfaces; grind concrete smooth when necessary to produce satisfactory substrate, or bond waterstop to irregular surfaces using epoxy grout which completely fills voids and irregularities beneath waterstop material. Prior to installation, wire brush concrete surface to remove laitance and other substances that may interfere with bonding of epoxy.
- e. In addition to adhesive backing provided with waterstop, secure bentonite waterstop in place with concrete nails and washers at 12 inch maximum spacing.
- 7. Adhesive Waterstop:
 - a. With wire brush thoroughly clean concrete surface on which waterstop is to be placed and then coat with primer.
 - b. If surface is too rough to allow waterstop to form complete contact, grind to form adequately smooth surface.
 - c. Install waterstop with top protective paper left in place. Overlap joints between strips minimum of 1 inch and cover back over with protective paper.
 - d. Do not remove protective paper until just before final form work completion. Place concrete immediately. time that waterstop material is uncovered prior to concrete placement shall be minimized and shall not exceed 24 hours.

3.7 CONSTRUCTION JOINTS

- A. Definitions:
 - 1. Construction joint: Contact surface between plastic (fresh) concrete and concrete that has attained initial set.
 - 2. Monolithic: Manner of concrete placement to reduce or eliminate construction joints; joints other than those indicated on Drawings will not be permitted without written approval of Owner's Representative. Where so approved, make additional construction joints with details equivalent to those indicated for joints in similar locations.
 - 3. Preparation for Construction Joints: Roughen surface of concrete previously placed, leaving some aggregate particles exposed. Remove laitance and loose materials by sandblasting or high-pressure water blasting. Keep surface wet for several hours prior to placing of plastic concrete.

3.8 CURING

- A. Comply with ACI 308. Cure by preventing loss of moisture, rapid temperature change and mechanical injury for period of 7 curing days when Type II or IP cement has been used and for 3 curing days when Type III cement has been used. Start curing as soon as free water has disappeared from concrete surface after placing and finishing. A curing day is any calendar day in which temperature is above 50 degrees F for at least 19 hours. Colder days may be counted when air temperature adjacent to concrete is maintained above 50 degrees F. In continued cold weather, when artificial heat is not provided, removal of forms and shoring may be permitted at end of calendar days equal to twice required number of curing days. However, leave soffit forms and shores in place until concrete has reached specified 28 day strength, unless directed otherwise by Owner's Representative.
- B. Cure formed surfaces not requiring rubbed-finished surface by leaving forms in place for full curing period. Keep wood forms wet during curing period. Add water as needed for other types of forms. Or, at Contractor's option, forms may be removed after 2 days and curing compound applied.

- C. Rubbed Finish:
 - 1. At formed surfaces requiring rubbed finish, remove forms as soon as practicable without damaging surface.
 - 2. After rubbed-finish operations are complete, continue curing formed surfaces by using either approved curing/sealing compounds or moist cotton mats until normal curing period is complete.
- D. Unformed Surfaces: Cure by membrane curing compound method.
 - 1. After concrete has received final finish and surplus water sheen has disappeared, immediately seal surface with uniform coating of approved curing compound, applied at rate of coverage recommended by manufacturer or as directed by Owner's Representative. Do not apply less than 1 gallon per 180 square feet of area. Provide satisfactory means to properly control and check rate of application of compound.
 - 2. Thoroughly agitate compound during use and apply by means of approved mechanical power pressure sprayers equipped with atomizing nozzles. For application on small miscellaneous items, hand-powered spray equipment may be used. Prevent loss of compound between nozzle and concrete surface during spraying operations.
 - 3. Do not apply compound to dry surface. When concrete surface has become dry, thoroughly moisten surface immediately prior to application. At locations where coating shows discontinuities, pinholes or other defects, or when rain falls on newly coated surface before film has dried sufficiently to resist damage, apply additional coat of compound at specified rate of coverage.

3.9 REMOVAL OF FORMS AND SHORING

- A. Remove forms from surfaces requiring rubbing only as rapidly as rubbing operation progresses. Remove forms from vertical surfaces not requiring rubbed-finish when concrete has aged for required number of curing days. When curing compound is used, do not remove forms before 2 days after concrete placement.
- B. Leave soffit forms and shores in place until concrete has reached specified 28-day strength, unless directed otherwise by Owner's Representative.

3.10 DEFECTIVE WORK

A. Immediately repair defective work discovered after forms have been removed. When concrete surface is bulged, uneven, or shows excess honeycombing or form marks which cannot be repaired satisfactorily through patching, remove and replace entire section.

3.11 FINISHING

A. Patch honeycomb, minor defects and form tie holes in concrete surfaces with cement mortar mixed one part cement to two parts fine aggregate. Repair defects by cutting out unsatisfactory material and replacing with new concrete, securely keyed and bonded to existing concrete. Finish to make junctures between patches and existing concrete as inconspicuous as possible. Use stiff mixture and thoroughly tamp into place. After each patch has stiffened sufficiently to allow for greatest portion of shrinkage, strike off mortar flush with surface.

- B. Apply rubbed finish to exposed surfaces of formed concrete structures as noted on Drawings. After pointing has set sufficiently, wet surface with brush and perform first surface rubbing with No. 16 carborundum stone, or approved equal. Rub sufficiently to bring surface to paste, to remove form marks and projections, and to produce smooth, dense surface. Add cement to form surface paste as necessary. Spread or brush material, which has been ground to paste, uniformly over surface and allow to reset. In preparation for final acceptance, clean surfaces and perform final finish rubbing with No. 30 carborundum stone or approved equal. After rubbing, allow paste on surface to reset; then wash surface with clean water. Leave structure with clean, neat and uniform-appearing finish.
- C. Apply wood float finish to concrete slabs.

3.12 FIELD QUALITY CONTROL

- A. Testing shall be performed under provisions of Division 1.
- B. Unless otherwise directed by Owner's Representative, following minimum testing of concrete is required. Testing shall be performed by qualified individuals employed by approved independent testing agency, and conform to requirements of ASTM C 1077.
 - 1. Take concrete samples in accordance with ASTM C 172.
 - 2. Make one set of four compression test specimens for each mix design at least once per day and for each 150 cubic yards or fraction thereof. Make, cure and test specimens in accordance with ASTM C 31 and ASTM C 39.
 - 3. When taking compression test specimens, test each sample for slump according to ASTM C 143, for temperature according to ASTM C 1064, for air content according to ASTM C 231, and for unit weight according to ASTM C 138.
 - 4. Inspect, sample and test concrete in accordance with ASTM C 94, Section 13, 14, and 15, and ACI 311-5R.
- C. Test Cores: Conform to ASTM C 42.
- D. Testing High Early Strength Concrete: When Type III cement is used in concrete, specified 7 day and 28 day compressive strengths shall be applicable at 3 and 7 days, respectively.
- E. If 7-day or 3-day test strengths (as applicable for type of cement being used) fail to meet established strength requirements, extended curing or resumed curing on those portions of structure represented by test specimens may be required. When additional curing fails to produce required strength, strengthening or replacement of portions of structure which fail to develop required strength may be required by Owner's Representative, at no additional cost to City.

3.13 PROTECTION

- A. Protect concrete against damage until final acceptance by City.
- B. Protect fresh concrete from damage due to rain, hail, sleet, or snow. Provide protection while concrete is still plastic, and whenever precipitation is imminent or occurring.
- C. Do not backfill around concrete structures or subject them to design loadings until components of structure needed to resist loading are complete and have reached specified 28 day compressive strength, except as authorized otherwise by Owner's Representative.

END OF SECTION 33 05 16.16

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SECTION 33 11 00 - WATER UTILITY DISTRIBUTION PIPING

PART1 GENERAL

1.1 SECTION INCLUDES

- A. Installation of water lines.
- B. Specifications identify requirements for both small diameter water lines and large diameter water lines. When specifications for large diameter water lines differ from those for small diameter water lines, large diameter specifications will govern for large diameter pipe.

1.2 MEASUREMENT AND PAYMENT

A. Stipulated Price (Lump Sum). Contract is a Stipulated Price Contract, payment for work in this Section is included in total Stipulated Price.

1.3 REFERENCES

- A. ANSI A 21.11/AWWA C111 Standard for Rubber-Gasket Joints for Ductile Iron Pressure Pipe and Fittings
- B. ANSI/NSF Standard 61 Drinking Water System -Health Components
- C. ASTM A 36 Standard Specification for Carbon Structural Steel
- D. ASTM A 536 Standard Specification for Ductile Iron Castings
- E. ASTM A 126 Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings
- F. ASTM B 21 Standard Specification for Naval Brass Rod, Bar, and Shapes
- G. ASTM B 98 Standard Specification for Copper-Silicon Alloy Rod, Bar, and Shapes
- H. ASTM B 301 Standard Specification for Free-Cutting Copper Rod and Bar
- I. ASTM B 584 Standard Specification for Copper Alloy Sand Casting for General Application.
- J. ASTM E 165 Standard Test Method for Liquid Penetrant Examination
- K. ASTM E 709 Standard Guide for Magnetic Particle Examination
- L. ASTM F 1674 Standard Test Method for Joint Restraint Products for Use with PVC Pipe
- M. AWWA C 206 Standard for Field Welding of Steel Water Pipe
- N. AWWA C 207 Standard for Steel Pipe Flanges for Waterworks Service Sizes 4 Inches through 144 Inches

1.4 SUBMITTALS

- A. Conform to requirements of Division 1.
- B. Conform to submittal requirements of applicable Section for type of pipe used.

- C. Photographs: Submit photographs conforming to requirements of Division 1 prior to commencement of construction.
- D. Submit videotapes conforming to requirements of Division 1, if applicable.
- E. Submit Lone Star notification transmittal number prior to beginning excavation.
- F. Submit, a minimum of 15 days before beginning pipe laying operations, layout drawing identifying proposed sections for disinfecting, hydrostatic testing and site restoration for entire project for review and approval. Layout drawing to identify sequence of sections for:
 - 1. Disinfection; not to exceed 4,000 linear feet per section.
 - 2. Hydrostatic testing and transfer of services; to immediately follow sequence of disinfected section.
 - 3. Site restoration; not to exceed limits specified; Sequence in order of disturbance.

PART2 PRODUCTS

2.1 PIPE MATERIALS

- A. Install pipe materials which conform to Division 33.
- B. Conform to American National Standards Institute/National Sanitation Foundation (ANSI/NSF) Standard 61 and have certified by an organization accredited by ANSI.
- C. Type of pipe materials used is Contractor's option unless specifically identified on Drawings.
- D. Provide minimum of 3/8 inch inside joint recess between ends of pipe in straight pipe sections.

2.2 WELDED JOINT PROTECTION FITTING FOR SMALL DIAMETER STEEL PIPE

- A. Cylindrical Corrosion Barrier: Provide approved cylindrical corrosion barrier.
- B. O-rings: Conform to National Sanitary Foundation requirements.

2.3 RESTRAINED JOINTS

- A. Ductile-Iron Pipe: See Division 33.
- B. PVC Pipe: See Division 33. Perform hydrostatic testing in accordance with ASTM F 1674.
- C. Prestressed Concrete Cylinder Pipe, Bar-Wrapped Pipe and Steel Pipe: Welded joints (see Paragraph 3.06 D).
- D. Restrained Joints where required on DIP and PVC pipe:
 - 1. Restraint devices: Manufacture of high strength ductile iron, ASTM A 536 up to 24 inches, and ASTM A 36 for sizes greater than 30 inches. Working pressure rating twice that of design test pressure.
 - 2. Bolts and connecting hardware: High strength low alloy material in accordance with ANSI A21.11/AWWA C111.

2.4 COUPLINGS AND APPURTENANCES FOR LARGE DIAMETER WATERLINE

- A. Flexible (Dresser-type) Couplings.
 - 1. Install where shown on Drawings or where allowed by Owner's Representative for Contractor's convenience. Use galvanized flexible couplings when installed on galvanized pipe which is cement lined, or when underground. Provide gaskets manufactured from Neoprene or Buna-N.
 - 2. For steel pipe; provide approved sleeve-type flexible couplings. Thickness of middle ring equal to or greater than thickness of pipe wall.
 - 3. Provide approved flanged adapter couplings for steel pipe.
 - 4. Use Type 316 stainless steel bolts, nuts and washers where flexible couplings are installed underground. Coat entire coupling with 20-mil of approved coal tar coating.
- B. Flap Valves: Provide approved flap valves on discharge of manhole drainline as shown on Drawings.
 - 1. Body and Flap: ASTM A 126-B cast iron.
 - 2. Seats: ASTM B 21-CA482 or ASTM B 301-CA145 bronze.
 - 3. Resilient Seat
 - 4. Hinge Arms: ASTM B 584-CA865 high tensile bronze.
 - 5. Hinge pins: ASTM B 98-CA655 silicon bronze.

PART3 EXECUTION

3.1 PREPARATION

- A. Conform to applicable installation specifications for types of pipe used.
- B. Employ workmen who are skilled and experienced in laying pipe of type and joint configuration being furnished. Provide watertight pipe and pipe joints.
- C. Lay pipe to lines and grades shown on Drawings.
- D. Confirm that nine feet minimum separation from gravity sanitary sewers and manholes or separation of four feet minimum from force mains as specified in this Section in all directions unless special design is provided on Drawings.
- E. Where above clearances cannot be attained, and special design has not been provided on Drawings, obtain direction from Owner's Representative before proceeding with construction.
- F. Inform Owner's Representative if unmetered sprinkler or fire line connections exist which are not shown on Drawings. Make transfer only after approval by Owner's Representative.
- G. For projects involving multiple subdivisions or locations, limit water line installation to maximum of two project site locations. Maximizing 2 pipe installation crews shall be permitted, unless otherwise approved by Owner's Representative.
- H. Only the appropriate governing agency will handle operations involving opening and closing valves for wet connections and for chlorination. Contractor is responsible for handling necessary installations and removal of chlorination and testing taps and risers.
- I. If asbestos-cement (A.C.) pipe is encountered, follow safety practices outlined in American Water Works Association's publication, "Work Practices for A/C Pipe". Strictly adhere to

"recommended practices" contained in this publication and make them "mandatory practices" for this Project.

- J. For pipe diameters 36 inches and greater, clearly mark each section of pipe and fitting with unique designation on inside of pipe along with pressure class. Locate unique identifying mark minimum of five feet away from either end of each section of pipe. Provide one unique identifying mark in middle of each fitting. Place markings at consistent locations. Use permanent black paint and minimum letter height of 4 inches to mark designations.
- K. Contractor is responsible for assuring chosen manufacturer fulfills requirements for extra fittings and, therefore, is responsible for costs due to downtime if requirements are not met.
- L. Do not remove plugs or clamps during months of peak water demands; June, July and August, unless otherwise approved by Owner's Representative.

3.2 HANDLING, CLEANING AND INSPECTION

A. Handling:

- 1. Place pipe along project site where storm water or other water will not enter or pass through pipe.
- 2. Load, transport, unload, and otherwise handle pipe and fittings to prevent damage of any kind. Handle and transport pipe with equipment designed, constructed and arranged to prevent damage to pipe, lining and coating. Do not permit bare chains, hooks, metal bars, or narrow skids or cradles to come in contact with coatings. Where required, provide pipe fittings with sufficient interior strutting or cross bracing to prevent deflection under their own weight.
- 3. Hoist pipe from trench side into trench by means of sling of smooth steel cable, canvas, leather, nylon or similar material.
- 4. For large diameter water lines, handle pipe only by means of sling of canvas, leather, nylon, or similar material. Sling shall be minimum 36 inches in width. Do not tear or wrinkle tape layers.
- 5. Use precautions to prevent injury to pipe, protective linings and coatings.
 - a. Package stacked pipe on timbers. Place protective pads under banding straps at time of packaging.
 - b. Pad fork trucks with carpet or other suitable material. Use nylon straps around pipe for lift when relocating pipe with crane or backhoe.
 - c. Do not lift pipe using hooks at each end of pipe.
 - d. Do not place debris, tools, clothing, or other materials on pipe.
- 6. Repair damage to pipe or protective lining and coating before final acceptance.
- 7. For cement mortar line and coated steel pipe and PCCP, permit no visible cracks longer than 6 inches, measured within 15 degrees of line parallel to pipe longitudinal axis of finished pipe, except:
 - a. In surface laitance of centrifugally cast concrete.
 - b. In sections of pipe with steel reinforcing collars or wrappers.
 - c. Within 12 inches of pipe ends.
- 8. Reject pipe with visible cracks (not meeting exceptions) and remove from project site.
- B. Cleaning: Thoroughly clean and dry interior of pipe and fittings of foreign matter before installation, and keep interior clean until Work has been accepted. Keep joint contact surfaces clean until jointing is completed. Do not place debris, tools, clothing or other materials in pipe. After pipe laying and joining operations are completed, clean inside of pipe and remove debris.

C. Inspection: Before installation, inspect each pipe and fitting for defects. Reject defective, damaged or unsound pipe and fittings and remove them from site.

3.3 EARTHWORK

- A. Conform to applicable provisions of Division 31.
- B. Bedding: Use bedding materials in conformance with Division 31.
- C. Backfill: Use bank run sand or earth or native soil as specified in Division 31. Backfill excavated areas in same day excavated. When not possible, cover excavated areas using steel plates on paved areas and other protective measures elsewhere.
- D. Place material in uniform layers of prescribed maximum loose thickness and wet or dry material to approximately optimum moisture content. Compact to prescribed density Water tamping is not allowed.
- E. Pipe Embedment: Including 6-inch pipe bedding and backfill to 12 inches above top of pipe.

3.4 PIPE CUTTING

A. Cut pipe 12 inches and smaller with standard wheel pipe cutters. Cut pipe larger than 12 inches in manner approved by Owner's Representative. Make cuts smooth and at right angles to axis of pipe. Bevel plain end with heavy file or grinder to remove sharp edges.

3.5 PIPING INSTALLATION

- A. General Requirements:
 - 1. Lay pipe in subgrade free of water.
 - 2. Make adjustments of pipe to line and grade by scraping away subgrade or filling in with granular material.
 - 3. Properly form bedding to fully support bell without wedging or blocking up bell.
 - 4. Open Cut Construction: Keep pipe trenches free of water which might impair pipe laying operations. Grade pipe to provide uniform support along bottom of pipe. Excavate for bell holes after bottom has been graded and in advance of placing pipe. Lay not more than nominal city block length of not more than 300 feet of pipe in trench ahead of backfilling operations. Cover or backfill laid pipe if pipe laying operations are interrupted and during non-working hours. Place backfill carefully and simultaneously on each side of pipe to avoid lateral displacement of pipe and damage to joints. If adjustment of pipe is required after it has been laid, remove and re-lay as new pipe.
- B. Install pipe continuously and uninterrupted along each street on which work is to be performed. Obtain approval of Owner's Representative prior to skipping any portion of Work.
- C. Protection of Pipeline: Securely place stoppers or bulkheads in openings and in end of line when construction is stopped temporarily and at end of each day's work.
- D. Perform Critical Location as shown on Drawings. Refer to Division 33 for additional requirements at critical locations.
- E. Laying Large Diameter Water Line

- 1. Lay not more than 50 feet of pipe in trench ahead of backfilling operations.
- 2. Dig trench proper width as shown. When trench width below top of pipe becomes 4 feet wider than specified, install higher class of pipe or improved bedding, as determined by Owner's Representative. No additional payment will be made for higher class of pipe or improved bedding.
- 3. Use adequate surveying methods and equipment; employ personnel competent in use of this equipment. Horizontal and vertical deviations from alignment as indicated on Drawings shall not exceed 0.10 feet. Measure and record "as-built" horizontal alignment and vertical grade at maximum of every 100 feet on record drawings.
- 4. Prevent damage to coating when placing backfill. Use backfill material free of large rocks or stones, or other material which could damage coatings.
- 5. Before assembling couplings, lightly coat pipe ends and outside of gaskets with cup grease or liquid vegetable soap to facilitate installation.
- 6. Prior to proceeding with critical tie-ins submit sequence of work based on findings from "critical location" effort.
- F. Perform following additional procedures when working on plant sites.
 - Seventy-two hours prior to each plant shut down or connection, schedule coordination meeting with Owner's Representative and Water Production personnel. At this meeting, present proposed sequencing of Work and verification of readiness to complete Work as required and within time permitted. Do not proceed with Work until Owner's Representative agrees key personnel, equipment and materials are on hand to complete Work.
 - 2. Prior to fully excavating around existing piping, excavate as minimal as possible to confirm type and condition of existing joints. Verify size, type, and condition of pipe prior to ordering materials or fully mobilizing for Work.
 - 3. Do not proceed with connections to existing piping and identified critical stages of work unless approved by Owner's Representative and the governing agency is present to observe.
 - 4. Coordinate with the governing agency to obtain reduction in operating pressures prior to performing connections to existing piping.
 - 5. Make connections to existing piping only when two valves are closed off between connection and source of water pressure. Do not make connection relying solely on one valve, unless otherwise approved by Owner's Representative.
 - 6. Perform critical stages of Work identified on Drawings at night or during low water demand months as specified in Division 1.
 - 7. Excavation equipment used on plant sites to have smooth bucket; no teeth or side cutters.
 - 8. Submit to Owner's Representative Lone Star Notification transmittal number prior to beginning excavation.
 - 9. Before each "dig" with mechanical excavator, probe ground to determine potential obstructions. Repeat procedure until existing pipe is located or excavation reaches desired elevation. Perform excavations within one foot to existing piping by hand methods.
 - 10. Provide adequate notice to pipe manufacture's representative when connecting or modifying existing prestressed or pretension concrete cylinder pipe.
 - 11. Provide field surveyed (horizontal and vertical elevations) "as-builts" of new construction and existing underground utilities encountered. Submit in accordance with Division 1.
 - 12. Prior to performing plant work to be done on weekend, provide list of sites and contact person with phone numbers to Owner's Representative by noon on Thursday of week. Contact person must be accessible during weekend, have Houston Metro Area phone number, and be authorized to make emergency decisions.
 - 13. No night work or plant shut down will be scheduled to begin two working days before or after designated Holidays.

G. For tie-ins to existing water lines, provide necessary material on hand to facilitate connection prior to shutting down existing water line. Provide governing agency a minimum of two weeks notice prior to shutting down existing water line.

3.6 JOINTS AND JOINTING

- A. Rubber Gasketed Bell-and-Spigot Joints for Concrete Cylinder Pipe, Bar Wrapped Pipe PVC, Steel, and DIP:
 - 1. After rubber gasket is placed in spigot groove of pipe, equalize rubber gasket cross section by inserting tool or bar recommended by manufacturer under rubber gasket and moving it around periphery of pipe spigot.
 - 2. Lubricate gaskets with nontoxic water-soluble lubricant before pipe units are joined.
 - 3. Fit pipe units together in manner to avoid twisting or otherwise displacing or damaging rubber gasket.
 - 4. After pipe sections are joined, check gaskets to ensure that no displacement of gasket has occurred. If displacement has occurred, remove pipe section and remake joint as for new pipe. Remove old gasket, inspect for damage and replace if necessary before remaking joint.
 - 5. Where preventing movement of 16-inch diameter or greater pipe is necessary due to thrust, use restrained joints as shown on Drawings.
 - a. Include buoyancy conditions for soil unit weight when computing thrust restraint calculations.
 - b. Do not include passive resistance of soil in thrust restraint calculations.
 - 6. Except for PVC pipe, provide means to prevent full engagement of spigot into bell as shown on Drawings. Means may consist of wedges or other types of stops as approved by Owner's Representative.
- B. Flanged Joints where required on Concrete Cylinder Pipe, Bar Wrapped Pipe, Ductile Iron Pipe, or Steel Pipe:
 - 1. AWWA C 207. Prior to installation of bolts, accurately center and align flanged joints to prevent mechanical prestressing of flanges, pipe and equipment. Align bolt holes to straddle vertical, horizontal or north-south center line. Do not exceed 3/64 inch per foot inclination of flange face from true alignment.
 - 2. Use full-face gaskets for flanged joints. Provide 1/8-inch-thick cloth inserted rubber gasket material. Cut gaskets at factory to proper dimensions.
 - 3. Use galvanized or black nuts and bolts to match flange material. Use cadmium-plated steel nuts and bolts underground. Tighten bolts progressively to prevent unbalanced stress. Maintain at all times approximately same distance between two flanges at points around flanges. Tighten bolts alternately (180° apart) until all are evenly tight. Draw bolts tight to ensure proper seating of gaskets. Provide Densco petroleum based tape or approved equal for all exposed portions of nuts, bolts and pipe.
 - 4. Full length bolt isolating sleeves and washers shall be used with flanged connections. Furnish kits in accordance with City of Houston's "Approved Products List."
 - 5. For in-line flange joints 30 inches in diameter and greater and at butterfly valve flanges, provide Pyrox G-10 with nitrite seal, conforming to ANSI A 21.11 mechanical joint gaskets. For in-line flange joints sized between 12 inches in diameter and greater and 24 inches in diameter and smaller, provide Phenolic PSI with nitrite seal gasket conforming to ANSI A 21.11 mechanical joint gaskets.
- C. Welded Joints (Concrete Cylinder Pipe, Bar Wrapped Pipe, Steel Pipe):
 - 1. Prior to starting work, provide certification of qualification for welders employed on project for type of work procedures and positions involved.

- 2. Joints: AWWA C 206. Full-fillet, single lap-welded slip-type either inside or outside, or double butt-welded type; use automatic or hand welders; completely penetrate deposited metal with base metal; use filler metal compatible with base metal; keep inside of fittings and joints free from globules of weld metal which would restrict flow or become loose. Do not use mitered joints. For interior welded joints, complete backfilling before welding. For exterior field-welded joints, provide adequate working room under and beside pipe. Use exterior welds for 30-inch and smaller.
- 3. Furnish welded joints with trimmed spigots and interior welds for 36-inch and larger pipe.
- 4. Bell-and-spigot, lap-welded slip joints: Deflection may be taken at joint by pulling joint up to 3/4 inch as long as 1 ½ inch minimum lap is maintained. Spigot end may be miter cut to take deflections up to 5 degrees as long as joint tolerances are maintained. Miter end cuts of both ends of butt-welded joints may be used for joint deflections of up to 5 degrees.
- 5. Align piping and equipment so that no part is offset more than 1/8 inch. Set fittings and joints square and true, and preserve alignment during welding operation. For butt welded joints, align abutting ends to minimize offset between surfaces. For pipe of same nominal wall thickness, do not exceed 1/16 inch offset. Use line-up clamps for this purpose; however, take care to avoid damage to linings and coatings.
- 6. Protect coal-tar-epoxy lining during welding by draping an 18-inch-wide strip of heat resistant material over top half of pipe on each side of lining holdback to avoid damage to lining by hot splatter. Protect tape coating similarly if external welding is required.
- 7. Welding rods: Compatible with metal to be welded to obtain strongest bond, E-70XX.
- 8. Deposit metal in successive layers to provide at least 2 passes or beads for automatic welding and 3 passes or beads for manual welding in completed weld.
- 9. Deposit no more than 1/4 inch of metal on each pass. Thoroughly clean each individual pass with wire brush or hammer to remove dirt, slag or flux.
- 10. Do not weld under weather condition that would impair strength of weld, such as wet surface, rain or snow, dust or high winds, unless work is properly protected.
- 11. Make tack weld of same material and by same procedure as completed weld. Otherwise, remove tack welds during welding operation.
- 12. Remove dirt, scale, and other foreign matter from inside piping before tying in sections, fittings, or valves.
- 13. Welded Joints for Large Diameter Water Lines:
 - a. Furnish pipe with trimmed spigots and interior welds for 36-inch and larger pipe.
 - b. Use exterior welds for 30 inch and smaller.
 - c. Only one end may be miter cut. Miter end cuts of both ends of butt-welded joints may be used for joint deflections of up to 2 ½ degrees.

- d. For large diameter water lines, employ an independent certified testing laboratory, approved by Owner's Representative, to perform weld acceptance tests on welded joints. Include cost of such testing and associated work to accommodate testing in contract unit price bid for water line. Furnish copies of test reports to Owner's Representative for review. Owner's Representative has final decision as to suitability of welds tested.
 - 1) Weld acceptance criteria:
 - Conduct in accordance with ASTM E165- Standard Test Method for Liquid Penetrant Examination and ASTM E709 Standard Guide for Magnetic Particle Examination. Use X-ray methods for butt welds, for 100 percent of joint welds.
 - b) Examine welded surfaces for the following defects:
 - (1) Cracking
 - (2) Lack of fusion/penetration
 - (3) Slag which exceeds one-third (t) where (t) equals material thickness
 - (4) Porosity/Relevant rounded indications greater than 3/16 inch; rounded indication is one of circular or elliptical shape with length equal to or less than three times its width
 - (5) Relevant linear indications in which length of linear indication exceeds three times its width
 - (6) Four or more relevant 1/16-inch rounded indications in line separated by 1/16 inch or less edge to edge
- 14. After pipe is joined and prior to start of welding procedure, make spigot and bell essentially concentric by jacking, shimming or tacking to obtain clearance tolerance around periphery of joint except for deflected joints.
- 15. Furnish each welder employed steel stencil for marking welds, so work of each welder can be identified. Mark pipe with assigned stencil adjacent to weld. When welder leaves job, stencil must be voided and not duplicated. Welder making defective welds must discontinue work and leave project site. Welder may return to project site only after recertification.
- 16. Provide cylindrical corrosion barriers for epoxy lined steel pipe 24-inch diameter and smaller, unless minimum wall thickness is 0.5 inches or greater.
 - a. In addition to welding requirements contained here in Paragraph 3.06, conform to protection fitting manufacturer's installation recommendations.
 - b. Provide services of technical representative of manufacturer available on site at beginning of pipe laying operations. Representative to train welders and advise regarding installation and general construction methods. Welders must have 12 months prior experience installing protection fittings.
 - c. All steel pipe is to have cutback 3/4 inch to no greater than 1 inch of internal diameter coating from weld bevel.
 - d. Furnish steel fittings with cylindrical corrosion barriers with shop welded extensions to end of fittings. Extension length to measure no less than diameter of pipe. Shop apply lining in accordance with AWWA C 210 or AWWA C 213.
 - e. All steel pipe receiving field adjustments are to be cold cut using standard practices and equipment. No cutting using torch is to be allowed.
- D. Harnessed Joints (Concrete Cylinder Pipe, Bar Wrapped Pipe):
 - 1. Use of snap-ring type restrained joints on pipe is limited to 20-inch through 48-inch diameters.
 - 2. Position snap-ring joint bolt on top (12 o'clock portion). Provide minimum 1/2-inch joint recess. Use joint "diapers" minimum of 12 inches wide.
 - For field adjustments with deflections beyond manufacturer's recommendations:
 a. Field trim spigot.

- b. Do not engage ring.
- 4. Harnessed joints are not permitted in areas defined on Drawings as potentially petroleum contaminated material, in tunnels, or at bend greater than 5 degrees.
- 5. Install harness type joints including snap rings at straight sections of pipe.
- E. Restrained Joints
 - 1. For existing water lines and water lines less than 16 inches in diameter, restrain pipe joints with concrete thrust blocks.
 - 2. Thrust restraint lengths shown on Drawings are minimum anticipated lengths. These lengths are based on deflections indicated and on use of prestressed concrete cylinder pipe for large diameter lines and ductile iron pipe for small diameter lines. Adjustments in deflections or use of other pipe material may result in reduction or increase of thrust lengths. Perform calculations by pipe manufacturer to verify proposed thrust restraint lengths. Submit calculations for all pipe materials sealed by a registered Professional Engineer in State of Texas for review by Owner's Representative. Make adjustments in thrust restraint lengths at no additional cost to Owner.
 - 3. Passive resistance of soil will not be permitted in calculation of thrust restraint.
 - 4. For 16-inch lines and larger use minimum 16-foot length of pipe in and out of joints made up of beveled pipe where restraint joint lengths are not identified on Drawings. Otherwise, provide restraint joints for a minimum length of 16 feet on each side of beveled joints.
 - 5. Installation.
 - a. Install restrained joints mechanism in accordance with manufacturer's recommendations.
 - b. Examine and clean mechanism; remove dirt, debris and other foreign material.
 - c. Apply gasket and joint NSF 61 FDA food grade approved lubricant.
 - d. Verify gasket is evenly seated.
 - e. Do not over stab pipe into mechanism.
 - 6. Prevent any lateral movement of thrust restraints throughout pressure testing and operation.
 - 7. Place 2500 psi concrete conforming to Division 32, for blocking at each change in direction of existing water lines, to brace pipe against undisturbed trench walls. Finish placement of concrete blocking, made from Type I cement, 4 days prior to hydrostatic testing of pipeline. Test may be made 2 days after completion of blocking if Type II cement is used.
- F. Joint Grout (Concrete Cylinder Pipe, Bar Wrapped Pipe, Steel Pipe):
 - 1. Mix cement grout mixture by machine except when less than 1/2 cubic yard is required. When less than 1/2 cubic yard is required, grout may be hand mixed. Mix grout only in quantities for immediate use. Place grout within 20 minutes after mixing. Discard grout that has set. Retempering of grout by any means is not permitted.
 - 2. Prepare grout in small batches to prevent stiffening before it is used. Do not use grout which has become so stiff that proper placement cannot be assured without retempering. Use grout for filling grooves of such consistency that it will adhere to ends of pipe.
 - 3. Surface Preparation: Remove defective concrete, laitance, dirt, oil, grease and other foreign material from concrete surfaces with wire brush or hammer to sound, clean surface. Remove rust and foreign materials from metal surfaces in contact with grout.
 - 4. Follow established procedures for hot and cold weather concrete placement.
 - 5. Complete joint grout operations and backfilling of pipe trenches as closely as practical to pipe laying operations. Allow grouted exterior joints to cure at least 1 hour before compacting backfill.

- 6. Grouting exterior joint space: Hold wrapper in place on both sides of joint with minimum 5/8-inch-wide steel straps or bands. Place no additional bedding or backfill material on either side of pipe until after grout band is filled and grout has mechanically stiffened. Pull ends of wrapper together at top of pipe to form access hole. Pour grout down one side of pipe until it rises on other side. Rod or puddle grout to ensure complete filling of joint recess. Agitate for 15 minutes to allow excess water to seep through joint band. When necessary, add more grout to fill joint completely. Protect gap at top of joint band from backfill by allowing grout to stiffen or by covering with structurally protective material. Do not remove band from joint. Proceed with placement of additional bedding and backfill material.
- 7. Interior Joints for Pipe 24 inches and Smaller: Circumferentially butter bell with grout prior to insertion of spigot, strike off flush surplus grout inside pipe by pulling filled burlap bag or inflated ball through pipe with rope. After joint is engaged, finish off joint grout smooth and clean. Use swab approved by Owner's Representative for 20-inch pipe and smaller.
- 8. Protect exposed interior surfaces of steel joint bands by metallizing, by other approved coatings, or by pointing with grout. Joint pointing may be omitted on potable water pipelines if joint bands are protected by zinc metallizing or other approved protective coatings.
- 9. Remove and replace improperly cured or otherwise defective grout.
- 10. Strike off grout on interior joints and make smooth with inside diameter of pipe.
- 11. When installed in tunnel or encasement pipe and clearance within casing does not permit outside grout to be placed in normal manner, apply approved flexible sealer, such as Flex Protex or equal, to outside joint prior to joint engagement. Clean and prime surfaces receiving sealer in accordance with manufacturer's recommendations. Apply sufficient quantities of sealer to assure complete protection of steel in joint area. Fill interior of joint with grout in normal manner after joint closure.
- 12. Interior Joints for Water Lines 30 inches and Larger: Clean joint space, wet joint surfaces, fill with stiff grout and trowel smooth and flush with inside surfaces of pipe using steel trowel so that surface is smooth. Accomplish grouting at end of each work day. Obtain written acceptance from Owner's Representative of inside joints before proceeding with next day's pipe laying operation. During inspection, insure no delamination of joint mortar has occurred by striking joint mortar lining with rubber mallet. Remove and replace delaminated mortar lining.
- 13. Work which requires heavy equipment to be over water line must be completed before mortar is applied to interior joints.
- G. Large Diameter Water Main Joint Testing: In addition to testing individual joints with feeler gauge approximately 1/2 inch wide and 0.015-inch thick, use other joint testing procedure approved or recommended by pipe manufacturer which will help ensure watertight installation prior to backfilling. Perform tests at no additional cost to Owner.
- H. Make curves and bends by deflecting joints or other method as recommended by manufacturer and approved by Owner's Representative. Submit details of other methods of providing curves and bends which exceed manufacturer's recommended deflection prior to installation.
 - 1. Deflection of pipe joints shall not exceed maximum deflection recommended by pipe manufacturer, unless otherwise indicated on Drawings.
 - 2. If deflection exceeds that specified but is less than 5 percent, repair entire deflected pipe section such that maximum deflection allowed is not exceeded.
 - 3. If deflection is equal to or exceeds 5 percent from that specified, remove entire portion of deflected pipe section and install new pipe.
 - 4. Replace, repair, or reapply coatings and linings as required.

- 5. Assessment of deflection may be measured by Owner's Representative at location along pipe. Arithmetical averages of deflection or similar average measurement methods will not be deemed as meeting intent of standard.
- 6. When rubber gasketed pipe is laid on curve, join pipe in straight alignment and then deflect to curved alignment.
- I. Closures Sections and Approved Field Modifications to Steel, Concrete Cylinder Pipe, Bar Wrapped Pipe and Fittings:
 - 1. Apply welded-wire fabric reinforcement to interior and exterior of exposed interior and exterior surfaces greater than 6 inches in diameter. Welded-wire fabric: minimum W1; maximum spacing 2 inches by 4 inches; 3/8 inch from surface of steel plate or middle third of lining or coating thickness for mortar thickness less than 3/4 inch.
 - 2. Fill exposed interior and exterior surfaces with nonshrink grout.
 - 3. For pipe diameters 36 inches and greater, perform field welds on interior and exterior of pipe.
 - 4. For large diameter water lines, provide minimum overlap of 4 inches of butt strap over adjacent piece on butt-strap closures.

3.7 CATHODIC PROTECTION APPURTENANCES

- A. Where identified on Drawings, modify pipe for cathodic protection as detailed on Drawings and specified. Unless otherwise noted, provide insulation kits including test stations at connections to existing water system or at locations to isolate one type of cathodic system from another type, between water line, access manhole piping and other major openings in water line, or as shown on Drawings.
- B. Bond joints for pipe installed in tunnel or open cut, except where insulating flanges are provided. Weld strap or clip between bell and spigot of each joint or as shown on Drawings. No additional bonding required where joints are welded for thrust restraint. Repair coating As specified by appropriate AWWA standard, as recommended by manufacturer, and as approved by Owner's Representative.
- C. Bonding Strap or Clip: Free of foreign material that may increase contact resistance between wire and strap or clip.

3.8 SECURING, SUPPORTING AND ANCHORING

- A. Support piping as shown on Drawings and as specified in this Section, to maintain line and grade and prevent transfer of stress to adjacent structures.
- B. Where shown on Drawings, anchor pipe fittings and bends installed on water line by welding consecutive joints of pipe together to distance each side of fitting. Restrained length, as shown on Drawings, assumes that installation of pipe and subsequent hydrostatic testing begins upstream and proceed downstream, with respect to normal flow of water in pipe. If installation and testing differs from this assumption, submit for approval revised method of restraining pipe joints upstream and downstream of device used to test against (block valve, blind flange or dished head plug).
- C. Use adequate temporary blocking of fittings when making connections to distribution system and during hydrostatic tests. Use sufficient anchorage and blocking to resist stresses and forces encountered while tapping existing water line.

3.9 POLYETHYLENE WRAP FOR DUCTILE IRON PIPE

- A. Double wrap pipe and appurtenances (except fire hydrants and fusion bond or polyurethane coated fittings) with 8-mil polyethylene film.
- B. Do not use polyethylene wrap if pipe is cathodically protected.
- C. Conform to requirements of Division 33.

3.10 CLEANUP AND RESTORATION

- A. Provide cleanup and restoration crews to work closely behind pipe laying crews, and where necessary, during disinfection and hydrostatic testing, service transfers, abandonment of old water lines, backfill and surface restoration.
- B. Unless otherwise approved by Owner's Representative, comply with the following:
 - 1. Once water line is installed to limits approved in layout submitted, immediately begin preparatory work for disinfection effort.
 - 2. No later than three days after completing disinfection preparatory work, execute disinfection work.
 - 3. Immediately after transfer of services, begin abandonment of old water lines and site restoration.
 - 4. Do not exceed a total of 50% of total project linear feet of disturbed right-of-way and easement until site is restored in accordance with Division 1.
 - 5. Exceeding any of the above footage limitations shall be considered a material breach of the Contract and subject to termination in accordance with the General Conditions.
- C. For large diameter water lines, do not install more than 2,000 linear feet of water line, without previous 2,000 linear feet being restored in accordance with Division 1. Schedule paving crews so repaving work will not lag behind pipe laying work by more than 1,000 linear feet. Failure to comply with this requirement shall be considered a material breach of the Contract and subject to termination in accordance with the General Conditions.

3.11 CLEANING PIPING SYSTEMS

A. Remove construction debris or foreign material and thoroughly broom clean and flush piping systems. Provide temporary connections, equipment and labor for cleaning. Owner's Representative must inspect water line for cleanliness prior to filling.

3.12 DISINFECTION OF WATER LINES

A. Conform to requirements of Division 33.

3.13 FIELD HYDROSTATIC TESTS

A. Conform to requirements of Division 33.

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SECTION 33 12 13.12 - WET CONNECTIONS

PART1 GENERAL

1.1 SECTION INCLUDES

A. Wet connections for new water mains and service lines to existing water mains.

1.2 MEASUREMENT AND PAYMENT

A. Stipulated Price (Lump Sum). Contract is a Stipulated Price Contract, payment for work in this Section is included in the total Stipulated Price.

1.3 REFERENCES

A. AWWA C 800 - Underground Service Line Valves and Fittings.

1.4 **DEFINITIONS**

- A. Wet connections consist of isolating sections of pipe to be connected with installed valves, draining the isolated sections, and completing the connections.
- B. Connection of 2-inch or smaller lines, which may be referred to on Drawings as "2-inch standard connections" or "gooseneck connections" will be measured as 2-inch wet connections. This item is not to be used as part of a 2-inch service line.

PART2 PRODUCTS

2.1 MATERIALS

- A. Pipe shall conform to requirements of applicable portions of Division 33 related to piping materials and to water distribution.
- B. Corporation cocks and saddles shall conform to requirements in Division 33.
- C. Valves shall conform to requirements of Section 33 12 16 Water Utility Distribution Valves.
- D. Brass fittings shall conform to requirements of AWWA C 800.

PART3 EXECUTION

3.1 CONNECTION OPERATIONS

- A. Plan wet connections in such manner and at such hours as to least inconvenience public. Notify Engineer at least 48 hours in advance of making connections.
- B. Do not operate valves on mains in use by Owner. Owner Representative will handle, at no cost to Contractor, operations involving opening and closing valves for wet connections.
- C. Conduct connection operations when Owner Representative is at job site. Connection work shall progress without interruption until complete once existing mains have been cut or plugs has been removed for making connections.

3.2 2-INCH WET CONNECTIONS

A. Tap water main. Use corporation cocks, saddles, copper tubing as required for line and grade adjustment, and brass fittings necessary to adapt to existing main. Use 2-inch valves when indicated on Drawings for 2-inch copper gooseneck connections.

END OF SECTION 33 12 13.12

SECTION 33 12 16 – WATER UTILITY DISTRIBUTION VALVES

PART1 GENERAL

1.1 SECTION INCLUDES

A. Gate valves.

1.2 MEASUREMENT AND PAYMENT

A. Stipulated Price (Lump Sum). If Contract is Stipulated Price Contract, payment for work in this Section is included in total Stipulated Price.

1.3 REFERENCES

- A. ASTM A 307 Standard Specification for Carbon Steel Bolts and Studs, 60,000 psi Tensile.
- B. ASTM B 62 Standard Specification for Composition Bronze or Ounce Metal Casting.
- C. ASTM D 429 Standard Test Methods for Rubber Property-Adhesion to Rigid Substrates.
- D. ASTM B 763 Standard Specification for Copper Alloy Sand Casting for Valve Application.
- E. AWWA C 500 Standard for Metal-Seated Gate Valves for Water Supply Service.
- F. AWWA C 509 Standard for Resilient-Seated Gate Valves for Water Supply Service.
- G. AWWA C 515- Standard for Reduced Wall, Resilient- Seated Gate Valves for Water Supply Service.
- H. AWWA C 550 Standard for Protective Epoxy Interior Coatings for Valves and Hydrants.

1.4 SUBMITTALS

- A. Conform to requirements of Division 1.
- B. Submit manufacturer's product data for proposed valves for approval.
- C. Provide detailed drawings of gearing mechanism for 20-inch and larger gate valves.

1.5 QUALITY CONTROL

A. Submit manufacturer's affidavit that gate valves are manufactured in the United States and conform to stated requirements of AWWA C 500, AWWA C 509, AWWA C 515, and this Section, and that they have been satisfactorily tested in the United States in accordance with AWWA C 500, AWWA C 509, and AWWA C 515.

PART2 PRODUCTS

2.1 MATERIALS

A. Gate Valves: AWWA C 500, AWWA C 509, AWWA C 515 and additional requirements of this Section. Direct bury valves and those in subsurface vaults open clockwise; aboveground and plant valves open counterclockwise. Β.

- C. Gate Valves 1-1/2 inches in Diameter and Smaller: 125 psig; bronze; rising-stem; single-wedge; disc type; screwed ends.
- D. Coatings for Gate Valves 2 inches and larger: AWWA C 550 non-toxic, imparts no taste to water, functions as physical, chemical, and electrical barrier between base metal and surroundings, minimum 8-mil-thick, fusion-bonded epoxy. Prior to assembly of valve, apply protective coating to interior and exterior surfaces of body.
- E. Gate Valves 2 inches in diameter: Iron body, double disc or resilient-seated, non-rising stem, 150-pound test, 2-inch square nut operating clockwise to open.
- F. Gate Valves 3 inches to 12 inches in diameter: Non-directional, standard-wall resilient seated (AWWA C 509), parallel seat double disc (AWWA C 500), or reduced-wall resilient seated gate valves (AWWA C 515), 200 psig pressure rating, bronze mounting, push-on bell ends with rubber joint rings, and nut-operated unless otherwise specified. Provide approved standard-wall resilient seated valves. Provide approved reduced-wall resilient seated valves. Provide approved reduced-wall reguirements unless otherwise specified in Drawings:
 - 1. Design: Fully encapsulated rubber wedge or rubber seat ring mechanically attached with minimum 304 stainless-steel fasteners or screws; threaded connection isolated from water by compressed rubber around opening.
 - 2. Body: Cast or ductile iron, flange bonnet and stuffing box together with ASTM A 307 Grade B bolts. Manufacturer's initials, pressure rating, and year manufactured shall be cast in body.
 - 3. Bronze: Valve components in waterway to contain not more than 15 percent zinc and not more than 2 percent aluminum.
 - 4. Stems: ASTM B 763 bronze, alloy number-995 minimum yield strength of 40,000 psi; minimum elongation in 2-inches of 12 percent, non-rising.
 - 5. O-rings: For AWWA C 500, Section 3.12.2. For AWWA C 509, Sections 2.2.6 and 4.8.2. For AWWA C 515, Section 4.2.2.5.
 - 6. Stem Seals Consist of three O-rings, two above and one below thrust collar with anti-friction washer located above thrust collar for operating torque.
- G. Stem Nut: Independent or integrally cast of ASTM B 62 bronze.
- Resilient Wedge: Molded, synthetic rubber, vulcanized and bonded to cast or ductile iron wedge or attached with 304 stainless steel screws tested to meet or exceed ASTM D 429 Method B; seat against epoxy-coated surface in valve body.
- I. Bolts: AWWA C 500 Section 3.4, AWWA C 509 Section 4.4 or AWWA C 515 Section 4.4.4; stainless steel; cadmium plated, or zinc coated.
- J. Gate valves 14 inch and larger in Diameter: AWWA C 500; parallel seat double disc gate valves; push-on bell ends with rubber rings and nut-operated unless otherwise specified. Provide approved double disc valves with 150 psig pressure rating. Comply with following requirements unless otherwise specified on Drawings:
 - Body: Cast iron or ductile iron; flange together bonnet and stuffing box with ASTM A 307 Grade B bolts. Cast following into valve body manufacturer's initials, pressure rating, and year manufactured. When horizontally mounted, equip valves greater in diameter than 12 inches with rollers, tracks, and scrapers.
 - 2. O rings: For AWWA C 500, Section 3.12.2. For AWWA C 515, Section 4.2.2.5.

- 3. Stems: ASTM B 763 bronze, alloy number-995 minimum yield strength of 40,000 psi; minimum elongation in 2-inches of 12 percent, non-rising.
- 4. Stem Nut: Machined from ASTM B 62 bronze rod with integral forged thrust collar machined to size; non-rising.
- 5. Stem Seals: Consist of three O-rings, two above and one below thrust collar with antifriction washer located above thrust collar for operating torque.
- 6. Bolts: AWWA C 500 Section 3.4 or AWWA C 515 Section 4.4.4; stainless steel; cadmium plated, or zinc coated.
- 7. Discs: Cast iron with bronze disc rings securely penned into machined dovetailed grooves.
- 8. Wedging Device: Solid bronze or cast-iron, bronze-mounted wedges. Thin plates or shapes integrally cast into cast-iron surfaces are acceptable. Other moving surfaces integral to wedging action shall be bronze monel or nickel alloy-to-iron.
- 9. Provide bypass for valves 24 inches and larger.
- 10. Bronze Mounting: Built as integral unit mounted over, or supported on, cast-iron base and of sufficient dimensions to be structurally sound and adequate for imposed forces.
- 11. Gear Cases: Cast iron; furnished on 18-inch and larger valves and of extended type with steel side plates, lubricated, gear case enclosed with oil seal or O-rings at shaft openings.
- 12. Stuffing Boxes: Located on top of bonnet and outside gear case.
- K. Gate valves 14 inches to 24 inches: Provide AWWA C 515; reduced-wall, resilient seated gate valves with 250 psig pressure rating. Furnish with spur or bevel gearing.
 - 1. Mount valves horizontally if proper ground clearance cannot be achieved by normal vertical installation. For horizontally mounted gate valves, provide bevel operation gear mounted vertically for above ground operation.
 - 2. Use valve body, bonnet, wedge, and operator nut constructed of ductile iron. Fully encapsulate exterior of ductile iron wedge with rubber.
 - 3. Ensure wedge is symmetrical and seals equally well with flow in either direction.
 - 4. Provide ductile iron operator nut with four flats at stem connection to apply even input torque to the stem.
 - 5. Bolts: AWWA C515, Section 4.4.4, Stainless Steel; cadmium plated or zinc coated.
 - 6. Provide high strength bronze stem and nut.
 - 7. O-rings: AWWA C515, Section 4.2.2.5, pressure O-rings as gaskets.
 - 8. Provide stem sealed by three O-rings. Top two O-rings are to be replaceable with valve fully open at full rated working pressure.
 - 9. Provide thrust washers to the thrust collar for easy valve operation.
- L. Gate Valves Extension Stem: When shown on Drawings, provide non-rising, extension stem having coupling sufficient to attach securely to operating nut of valve. Upper end of extension stem shall terminate in square wrench nut no deeper than 4 feet from finished grade or as shown on Drawings. Support extension stem with an arm attached to wall of manhole or structure that loosely holds extension stem and allows rotation in the axial direction only.
- M. Gate Valves in Factory Mutual (Fire Service) Type Meter Installations: Conform to provisions of this specification; outside screw and yoke valves; carry label of Underwriters' Laboratories, Inc.; flanged, Class 125; clockwise to close.
- N. Gate Valves for Tapping Steel Pipe: Provide double disc gate valve. Resilient wedge gate valve shall only be installed in a vertical position.
- O. Provide flanged joints when valve is connected to steel or PCCP.

3.1 INSTALLATION

- A. Earthwork. Conform to applicable provisions of Division 31.
- B. Operation. Do not use valves for throttling without prior approval of manufacturer.

3.2 SETTING VALVES AND VALVE BOXES

- A. Remove foreign matter from within valves prior to installation. Inspect valves in open and closed positions to verify that parts are in satisfactory working condition.
- B. Install valves and valve boxes where shown on Drawings. Set valves plumb and as detailed. Center valve boxes on valves. Carefully tamp earth around each valve box for minimum radius of 4 feet, or to undisturbed trench face when less than 4 feet. Install valves completely closed when placed in water line.
- C. For pipe section of each riser, use only 6 inch, ductile iron Class 51, or DR18 PVC pipe cut to proper length. Riser must be installed to allow complete access for operation of valve.
- D. Assemble and brace box in vertical position as indicated on Drawings.

3.3 DISINFECTION AND TESTING

- A. Assist Owner's Representative with disinfection of valves and appurtenances as required by Division 33 and test as required by Division 33.
- B. Double-Disc Gate Valves: Apply hydrostatic test pressure equal to twice rated working pressure of valve between discs. Valve shall show no leakage through metal, flanged joints, or stem seals. Test at rated working pressure, applied between discs. Valve shall show no leakage through metal, flanged joints, or stem seals. Do not exceed leakage rate of 1 oz/hr/inch of nominal valve size.
- C. Solid-Wedge Gate Valves: Apply hydrostatic pressure equal to twice rated working pressure of valve with both ends bulkheaded and gate open. Valve shall show no leakage through metal, flanged joints, or stem seals. Test at rated working pressure, applied through bulkheads alternately to each side of closed gate with opposite side open for inspection. Valve shall show no leakage through metal, flanged joints, or stem-seals. Do not exceed leakage rate of 1 oz/hr/inch of nominal valve size.
- D. Repair or replace valves which exceed leakage rate.

3.4 PAINTING OF VALVES

A. Paint valves in vaults, stations, and above ground with approved paint.

END OF SECTION 33 12 16

SECTION 33 12 19 - WATER UTILITY DISTRIBUTION FIRE HYDRANTS

PART1 GENERAL

1.1 SECTION INCLUDES

- A. Fire hydrants.
- B. Adjustment of fire hydrants and gate valves.

1.2 MEASUREMENT AND PAYMENT

A. Stipulated Price (Lump Sum). If Contract is Stipulated Price Contract, payment for work in this Section is included in total Stipulated Price.

1.3 REFERENCES

- A. AWWA C 550 Standard for Protective Epoxy Interior Coatings for Valves and Hydrants
- B. SSPC SP2 Hand Tool Cleaning
- C. SSPC SP3 Power Tool Cleaning
- D. SSPC SP10 Near-White Blast Cleaning
- E. SSPC SP11 Power Tool Cleaning to Bare Metal
- F. SSPC Paint Spec No.21
- G. SSPC-Paint 21 White or Colored Silicone Alkyd Paint
- H. SSPC-Paint 25 Zinc Oxide, Alkyd, Linseed Oil Primer for Use Over Hand Cleaned Steel, Type I and Type II
- I. SSPC-Paint 104 White or Tinted Alkyd Paint
- J. Federal Standard A-A-2962A Enamel, Alkyd, Solvent Based Low VOC

1.4 SUBMITTALS

- A. Conform to requirements of Division 1.
- B. Submit name of hydrant manufacturer, type of bonnet paint, and engineering control drawing number for hydrant proposed for use.

PART2 PRODUCTS

2.1 HYDRANTS

- A. Provide approved fire hydrants.
- B. The Owner's Representative may, at any time prior to or during installation of hydrants, randomly select furnished hydrant for disassembly and laboratory inspection, at Owner's expense, to verify compliance with Specifications. When hydrant is found to be non-compliant, replace, at Contractor's expense, hydrants, with hydrants that comply with Specifications.

C. Provide lower hydrant barrel fabricated from Ductile Iron Pipe as single piece, connected to upper hydrant barrel by means of joint coupling that will provide three hundred sixty degree (360) rotation of upper barrel.

2.2 LEADS

A. Branches (Leads): Conform to requirements of Division 33.

2.3 HYDRANT PAINTING

- A. New hydrants and refurbished hydrants shall be shop coated as specified herein.
- B. Exterior Above Traffic Flange (Including Bolts & Nuts).
 - 1. Surface preparation to be in accordance with SSPC-SP 10 (MACE 2) near white blast cleaned surface.
 - 2. Coat with three coat alkyd/silicone alkyd system with total dry film thickness (DFT) of 6 9 mils as follows:
 - a. Prime Coat Oil modified alkyd primer, to be in general conformance with SSPC Paint Specification No. 25. Total dry film thickness (DFT) 2 3 mils.
 - b. Intermediate Coat Heavy Duty Industrial Alkyd Enamel to be in general conformance with SSPC Paint Specification No. 104, and Federal Standard A-A-2962A. Total dry film thickness (DFT) of 2 -3 mils.
 - c. Finish Coat Silicone Alkyd Resin Enamelto be in general conformance with SSPC Paint Specification No. 21. Total dry film thickness (DFT) to be 2 3 mils. Exception hydrant bonnet shall not be finished shop coated, only intermediate coated. Install color coded finish coating of bonnet in field.
 - d. Bonnet Paint Field apply finish coat of Silicone Alkyd Resin Enamel to be in general conformance with SSPC Paint Specification No. 21. Dry film thickness of 2 3 mils. Bonnet colors are to be as specified in Paragraph 3.01 to designate the appropriate size of water supply line.
 - 3. Colors Primer: Manufacturers standard color. Finish coat of hydrant body : As specified by Owner . Connection caps: Finished coated white. Paint white band of finish coat two (2) inches in width on hydrant body approximately six inches (6") above and parallel to traffic flange. Intermediate coat: Contrasting color to blue finish, such as white.
- C. Field Maintenance Painting (Exterior Above Traffic Flange)
 - Surface Preparation to be in accordance with SSPC SP2, Hand Tool Cleaning, or SSPC -SP3, Power Tool Cleaning, depending on condition of existing paint and extent of corrosion. It is not necessary to remove tightly adhered mill scale, rust, and paint. Mill scale, rust and paint are considered tightly adherent when they cannot be removed with dull putty knife. In some severe cases where it is necessary to remove majority of existing paint, surface should be cleaned in accordance with SSPC -SP11, Power Tool Cleaning to Bare Metal.
 - 2. When surface is cleaned to bare metal (SSPC SP11), coat hydrant with three coat Alkyd/Silicone Alkyd system in accordance with Paragraph 2.03.B.2 as for new hydrants. When surface is cleaned to SSPC SP2 or SSPC SP3, coat hydrant with Silicone Alkyd Resin Enamelin general conformance with SSPC Paint Specification No. 21. Total dry film thickness of 3 6 mils.

- D. Exterior Below Traffic Flange
 - 1. Surface preparation in accordance with SSPC- SP10 (MACE 2) Near White Blast Cleaned Surface.
 - 2. Primer and intermediate coat: coal tar epoxy in general conformance with SSPC Paint Specification No. 16. Apply two (2) coats with dry film thickness (DFT) of 8 10 mils each for total DFT of 16 -20 mils.
 - Finish coat: Water based vinyl acrylic mastic Apply one coat with dry film thickness of 6 - 8 mils. Color of finish coat to be same as finish coat for exterior above traffic flange, i.e., blue. (Acro 555 Crystal Blue, or equivalent.)
- E. Interior Surfaces Above and Below Water Line Valve
 - 1. Material used for internal coating of hydrant interior ferrous surfaces below water line valve must be NSF certified as suitable for contact with potable water as required by Chapter 290, Rules and Regulations for Public Water Systems, Texas Natural Resources Conservation Commission.
 - Coating shall be liquid or powder epoxy system in accordance with AWWA Standard C - 550 (latest revision). Coating may be applied in two or three coats, according to manufacturer's recommendations, for total dry film thickness of 12 -18 mils.

PART3 EXECUTION

3.1 INSTALLATION

- A. Set fire hydrant plumb and brace at locations and grades as shown on Drawings. When barrel of hydrant passes through concrete slab, place 1-inch-thick piece of standard sidewalk expansion joint material around section of barrel passing through concrete.
- B. Locate nozzle center line minimum 18 inches above finish grade.
- C. Place 12-inch by 12-inch yellow indicators (plastic, sheet metal, plywood, or other material approved by Owner's Representative) on pumper nozzles of new or relocated fire hydrants installed on new water lines not in service. Remove indicators after new water line is tested and approved by Owner's Representative.
- D. Do not cover drain ports when placing concrete thrust block.
- E. Obtain Owner's Representative's approval in writing prior to installation of hydrants which require changes in bury depth due to obstructions not shown on Drawings. Unit price adjustments will not be allowed for changes in water line flow line or fire hydrant barrel length caused by obstructions.
- F. Plug branch lines to valves and fire hydrants shown on Drawings to be removed. Deliver fire hydrants designated for salvage to nearest Utility Maintenance Quadrant Facility.
- G. Install branches (leads) in accordance with Division 33.
- H. Coating Requirements:
 - 1. Apply coatings in strict accordance with manufacturer's recommendations. No requirements of this specification shall cancel or supersede written directions and recommendations of specific manufacturer so as to jeopardize integrity of applied system.
 - 2. Furnish affidavit of compliance that coatings furnished complies with requirements of this specification and referenced standards, as applicable.

WATER UTILITY DISTRIBUTION FIRE HYDRANTS 33 12 19 - 3

- I. Field coat hydrant bonnet to indicate size of water line supplying hydrant or tested flow at the fire hydrant as directed by the Fire Marshall or Owner.
- J. Remove and dispose of unsuitable materials and debris in accordance with requirements of Division 1.

END OF SECTION 33 12 19

SECTION 33 12 40 - VALVE BOXES, METER BOXES, AND METER VAULTS

PART1 GENERAL

1.1 SECTION INCLUDES

- A. Valve boxes for water service.
- B. Meter boxes for water service.
- C. Meter vaults for water service.

1.2 MEASUREMENT AND PAYMENT

A. Stipulated Price (Lump Sum). Contract is a Stipulated Price Contract, payment for work in this Section is included in total Stipulated Price.

1.3 REFERENCES

- A. ASTM A 48 Standard Specification for Gray Iron Castings.
- B. ASTM D 256 Standard Test Methods for Determining the Izod Pendulum Impact Resistance of Plastics.
- C. ASTM D 638 Standard Test Method for Tensile Properties of Plastics.
- D. ASTM D 648 Standard Test Method for Deflection Temperature of Plastics Under Flexural Load in the Edgewise Position.
- E. ASTM D 790 Standard Test Methods for Flexural Properties of Unreinforced and Reinforced Plastics and Electrical Insulating Materials.
- F. ASTM D 2240 Standard Test Method for Rubber Property-Durometer Hardness.

1.4 SUBMITTALS

- A. Conform to requirements of Division 1.
- B. Submit manufacturers' product data for following items for approval:
 - 1. Each type of valve box and lid.
 - 2. Each type of meter box and cover.
 - 3. Each type of meter vault frame and cover.
- C. Submit design calculations and shop drawings for precast vault elements, sealed by an Engineer registered in State of Texas.
- D. Submit shop drawings for cast-in-place meter vaults for approval if proposed construction varies from Drawings.
- E. Submit manufacturer's certification that plastic meter boxes meet requirements of Paragraph 2.05, Plastic Meter Boxes.

PART2 PRODUCTS

2.1 VALVE BOXES

- A. Provide approved Type A, cast-iron/ductile-iron, slide-type, valve boxes. Design of valve box shall minimize stresses on valve imposed by loads on box lid.
- B. Cast letter "W" into lid, 1/2 inch in height and raised 3/32 inch, for valves serving potable water lines.
- C. Unless otherwise specified, uncoated cast iron.
- D. Riser Pipe.
 - 1. Provide 6-inch PVC, Class 150, DR 18, riser pipes in accordance with Division 33 or
 - 2. 6-inch ductile-iron, thickness Class 51 riser pipes in accordance with Division 33.
 - 3. Provide single section of pipe.
- E. Concrete for valve box placement:
 - 1. For locations in new concrete pavement, provide strength and mix design of new pavement.
 - 2. For other locations, provide concrete for sidewalks conforming to requirements of Division 32.

2.2 METER BOXES

A. Provide meter boxes as required by the governing authority and as shown on the drawings.

2.3 CAST-IRON METER BOXES

- A. Cast-Iron Boxes: Clean and free from sand blow-holes or other defects conforming to requirements of ASTM A 48, Class 30B. Bearing surfaces shall be machined so that covers seat evenly in frames.
- B. Boxes and lids shall have dipped, coal-tar-pitch, varnish finish.
- C. Provide lock-type meter boxes when required by Drawings. Lock mechanisms shall work with ease.

2.4 CONCRETE METER BOXES

- A. Concrete Meter Boxes: Made of Class A concrete, with minimum 4000 psi compressive strength, conforming to requirements of Division 32. Construct to dimensions shown on Drawings.
- B. Castings: Free from fractures, large or deep cracks, blisters or surface roughness or any other defects that may affect serviceability.

2.5 PLASTIC METER BOXES

A. Plastic Meter Boxes: Made of high density polyethylene conforming to the following ASTM standards:

ASTM	REQUIREMENT
D 256	Impact Strength = 1/9 ftlb./inch (Izod, Notched)
D 256	Impact Strength – 6.4 ftlb./inch (Izod, Un-Notched)
D 638	Tensile Strength (2.0 min.) = 3400 psi
D 648	Deflection Temperature = 170 degrees F
D 2240	Shore D, Hardness, 55-65 Impact Strength, Falling Dart Method, 160 inch- lb.
D 790	Flexural Modulus = 90,000 psi

- B. Meter boxes shall meet the following test requirements:
 - 1. Static Load: Not less than 2500 pounds using 6-inch disc with direct compression exerted at center of top of meter box with solid plastic lid.
 - 2. Deflection: Not less than 1000 pounds load required to deflect top edge of meter box 1/8- inch.
 - 3. Meter box body, without lid, shall weigh approximately 7 pounds.

2.6 METER VAULTS

- A. Meter vaults may be constructed of precast concrete, cast-in-place concrete, or common brick masonry unless a specific type of construction is required by Drawings.
- B. Concrete for Meter Vaults: Class A concrete, conforming to requirements of Division 32 with minimum compressive strength of 4000 psi at 28 days.
- C. Reinforcing steel for meter vaults: Conform to requirements of Division 32.
- D. Grates and Covers: Conform to requirements of Division 33.

PART3 EXECUTION

3.1 EXAMINATION

- A. Obtain approval from Owner's Representative for location of meter vault.
- B. Verify lines and grade are correct.
- C. Verify compacted subgrade will support loads imposed by vaults.

3.2 VALVE BOXES

- A. Install riser pipe with suitable length for depth of cover indicated on Drawings or to accommodate actual finish grade.
 - 1. Install with bell on top of valve.
 - 2. Place riser pipe in plumb, vertical position.

- B. Install valve box and riser piping plumbed in a vertical position. Provide 6-inches telescoping freeboard space between riser pipe top butt end, and interior contact flange of valve box, for vertical movement damping. End of pipe resting on valve shall be notched out sufficiently to provide a snug fit around the valve bonnet and to center valve inside of pipe.
- C. Set, align, and adjust valve box so that lid is level with final grade.
- D. Paint covers of new valve boxes in fluorescent orange when installed. After completion and acceptance by Owner, repaint covers black.

3.3 METER BOXES

- A. Install cast iron or plastic boxes in accordance with manufacturer's instructions.
- B. Construct concrete meter boxes to dimensions shown on Drawings.
- C. Adjust top of meter boxes to conform to cover elevations specified in Paragraph 3.05, Frame and Cover for Meter Vaults.
- D. Do not locate under paved areas unless approved by Owner's Representative. Use approved traffic-type box with cast iron lid when meter must be located in paved areas.

3.4 METER VAULTS

- A. Construct concrete meter vaults to dimensions shown on Drawings. Do not cast in presence of water. Make bottom uniform. Verify lines and grades are correct and compacted subgrade will support loads imposed by vaults.
- B. Precast Meter Vaults:
 - 1. Install precast vaults in accordance with manufacturer's recommendations. Set level on a minimum 3-inch-thick bed of sand conforming to requirements of Division 31.
 - 2. Seal lifting holes with cement-sand mortar or non-shrink grout.
- C. Meter Vault Floor Slab:
 - 1. Construct floor slabs of 6-inch-thick reinforced concrete. Slope floor 1/4 inch per foot toward sump. Make sump 12 inches in diameter, or 12 inches square, and 4 inches deep, unless other dimensions are required by Drawings. Install dowels at maximum of 18 inches, center-to-center for keying walls to floor slab.
 - 2. Precast floor slab elements may be used for precast vault construction.
- D. Cast-in-Place Meter Vault Walls:
 - 1. Key walls to floor slab and form to dimensions shown on Drawings. Minimum wall thickness shall be 4 inches.
 - 2. Cast walls monolithically. One cold joint will be allowed when vault depth exceeds 12 feet.
 - 3. Set frame for cover in concrete.

3.5 FRAME AND COVER FOR METER VAULTS

- A. Set cast iron frame in a mortar bed and adjust elevation of cover as follows:
 - 1. In unpaved areas, set top of meter box or meter vault cover 2 to 3 inches above natural grade.
 - 2. In paved areas, set top of meter box or meter vault cover flush with adjacent concrete but no higher than 1/2-inch.

3.6 BACKFILL

- A. Provide bank run sand in accordance with Division 31 and backfill and compact in accordance with Division 31.
- B. In unpaved areas, slope backfill around meter boxes and vaults to provide a uniform slope 1-to-5 slope from top to natural grade.
- C. In paved areas, slope concrete down from meter box or vault to meet adjacent paved area.

END OF SECTION 33 12 40

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SECTION 33 13 00 – DISINFECTING OF WATER UTILITY DISTRIBUTION

PART1 GENERAL

1.1 SECTION INCLUDES

A. Disinfection of potable water lines.

1.2 MEASUREMENT AND PAYMENT

A. Stipulated Price (Lump Sum). Contract is a Stipulated Price Contract, payment for work in this Section is included in total Stipulated Price.

1.3 REFERENCES

A. AWWA C 651 - Standard for Disinfecting Water Mains.

PART 2 P R O D U C T S -Not Used

PART3 EXECUTION

3.1 CONDUCTING DISINFECTION

- A. Promptly disinfect water lines constructed before tests are conducted on water lines and before water lines are connected to Public water distribution system.
- B. Contractor shall provide water for disinfection at no additional charge to the Owner.
- C. Unless otherwise provided in Contract Documents, Contractor will conduct disinfection operations.
- D. Coordinate chlorination operations through Owner's Representative.

3.2 **PREPARATION**

- A. Provide temporary blind flanges, cast-iron sleeves, plugs, necessary service taps, copper service leads, risers and jumpers of sizes, location and materials, and other items needed to facilitate disinfection of new water lines prior to connection to Public water distribution system. Normally, each valved section of water line requires two each 3/4-inch taps. A 2-inch minimum blow-off is required for water lines up to and including 6-inch diameter.
- B. Use fire hydrants as blow-offs to flush newly constructed water lines 8 inch diameters and above. Where fire hydrants are not available on water lines, install temporary blow-off valves and remove promptly upon successful completion of disinfection and testing.
- C. Slowly fill each section of pipe with water in manner approved by Owner's Representative. Average water velocity when filling pipeline should be less than one foot per second and shall not, under any circumstance, exceed 2 feet per second. Before beginning disinfection operations, expel air from pipeline.
- D. Backfill excavations immediately after installation of risers or blow-offs.
- E. Install blow-off valves at end of water line to facilitate flushing of dead-end water lines. Install permanent blow-off valves according to drawings.

Brooks & Sparks, Inc. Project No. 900-2022

3.3 DISINFECTION BY CONTRACTOR

- A. The following procedure will be used when disinfection by Contractor is required by Contract Documents:
 - 1. Use not less than 100 parts of chlorine per million parts of water.
 - 2. Introduce chlorinating material to water lines in accordance with AWWA C 651.
 - 3. After contact period of not less than 24 hours, flush system with clean water until residual chlorine is no greater than 1.0 parts per million parts of water.
 - 4. Open and close valves in lines being sterilized several times during contact period.
 - 5. If chemical compound is used for sterilizing agent, place in pipes as directed by Owner's Representative.

3.4 BACTERIOLOGICAL TESTING

A. After disinfection and flushing of water lines, bacteriological tests will be performed by the governing agency or testing laboratory in accordance with Division 1. When test results indicate need for additional disinfection of water lines based upon Texas Department of Health requirements, assist Contractor shall provide additional disinfection operations at no additional cost to the Owner.

3.5 COMPLETION

A. Upon completion of disinfection and testing, remove risers except those approved for use in subsequent hydrostatic testing, and backfill excavation promptly.

END OF SECTION 33 13 00

SECTION 33 13 00.10- HYDROSTATIC TESTING OF PIPELINES

PART1 GENERAL

1.1 SECTION INCLUDES

A. Field hydrostatic testing of newly installed water pipelines.

1.2 MEASUREMENT AND PAYMENT

A. Stipulated Price (Lump Sum). If Contract is Stipulated Price Contract, payment for work in this Section is included in total Stipulated Price.

PART 2 P R O D U C T S – Not Used

PART3 EXECUTION

3.1 PREPARATION

- A. Disinfect water system pipelines prior to hydrostatic testing.
- B. Hydrostatically test newly installed water pipelines after disinfection, when required, and before connecting to Public water distribution system.
- C. Water for testing will be charged to Contractor in accordance with applicable Ordinances. Prior to hydrostatic testing, obtain a transient meter from the appropriate governing authority. Contractor shall pay all fees associated with transient meter.
- D. Test pipelines in lengths between valves, or plugs, of not more than 4,000 feet.
- E. Conduct hydrostatic tests in presence of Owner's Representative.

3.2 TEST PROCEDURES

- A. Furnish, install, and operate connections, pump, meter and gages necessary for hydrostatic testing.
- B. Allow pipeline to sit minimum of 24 hours from time it is initially disinfected until testing begins, to allow pipe wall or lining material to absorb water. Periods of up to 7 days may be required for mortar lining to become saturated.
- C. For small diameter pipelines, expel air and apply minimum test pressure of 125 psi. For large diameter water lines, expel air and apply minimum test pressure of 150 psi.
- D. Begin test by 9:00 a.m. unless otherwise approved by Owner's Representative. Maintain test pressure for 8 hours. When large quantity of water is required to maintain pressure during test, discontinue testing until cause of water loss is identified and corrected.
- E. Keep valves inside pressure reducing stations closed during hydrostatic pressure test.

3.3 ALLOWABLE LEAKAGE FOR WATERLINES

A. During hydrostatic tests, no leakage will be allowed for sections of water lines consisting of welded joints.

- B. Maximum allowable leakage for water lines with rubber gasketed joints: 3.19 gallons per inch nominal diameter per mile of pipe per 24 hours while testing.
- C. For meter run installation, when work cannot be isolated and line fails pressure test, visual inspection of work by Owner's Representative for leakage during pressure test may be used to fulfill requirements of this section.

3.4 CORRECTION FOR FAILED TESTS

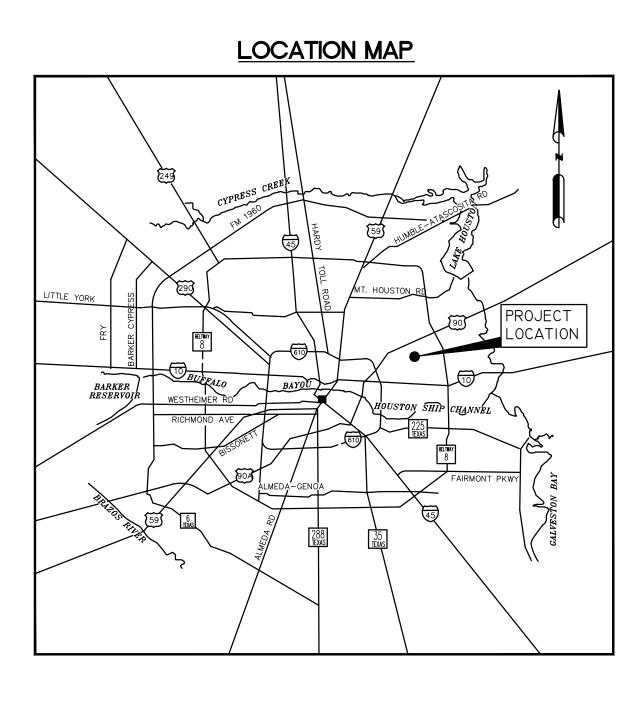
- A. Repair joints showing visible leaks on surface regardless of total leakage shown on test. Check valves and fittings to ensure that no leakage occurs that could affect or invalidate test. Remove cracked or defective pipes, fittings, and valves discovered during pressure test and replace with new items.
- B. Owner's Representative may require failed lines to be disinfected after repair and prior to retesting. Conduct and pay for subsequent disinfection operations in accordance with requirements of Division 33. Pay for water required for additional disinfection and retesting.
- C. Repeat test until satisfactory results are obtained.

3.5 COMPLETION

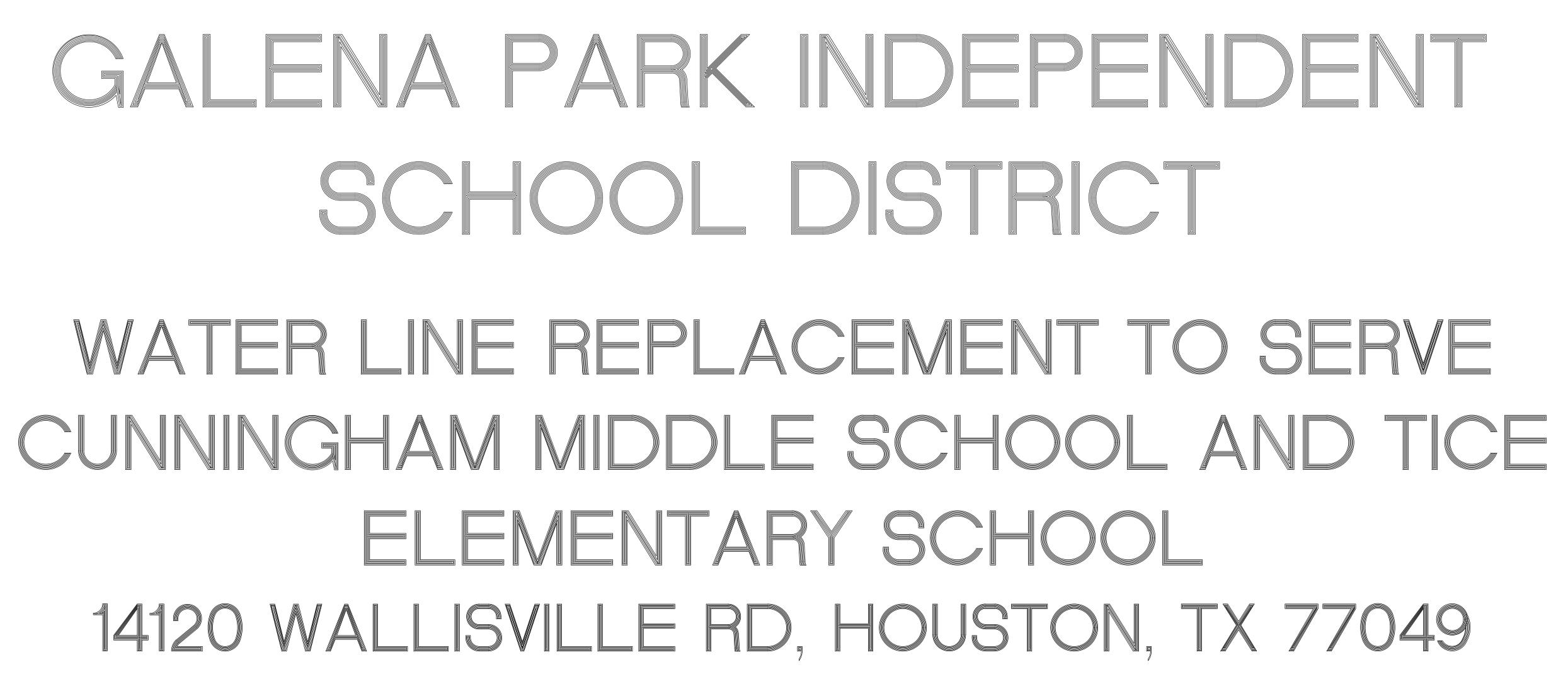
A. Upon satisfactory completion of testing, remove risers remaining from disinfection and hydrostatic testing, and backfill excavation promptly.

END OF SECTION 33 13 00

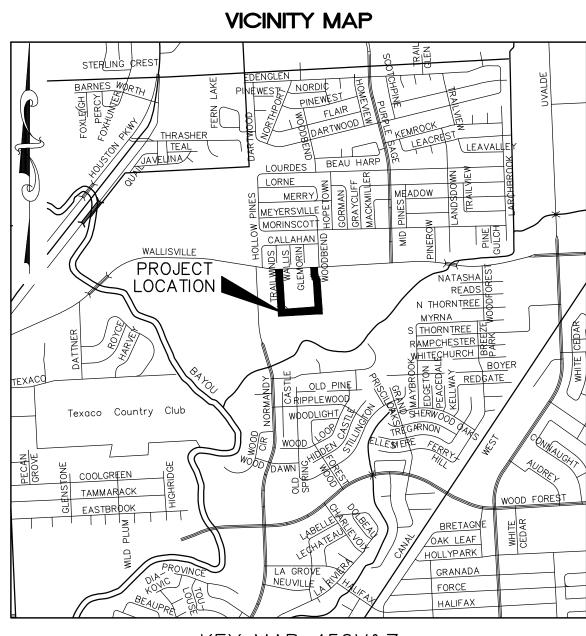




48 HOUR NOTICE: CONTRACTOR SHALL NOTIFY HARRIS COUNTY PRIOR TO COMMENCING CONSTRUCTION AND/OR BACK-FILLING ANY UTILITIES. CONTRACTOR(S) TO CONTACT MARC BARBE WITH PUBLIC REVIEW DEPARTMENT @ (713-316-3562) OR (MARC.BARBE@HCPID.ORG).



March, 2023



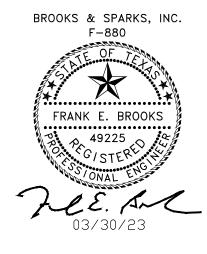
KEY MAP 456V&Z



<u>INDEX</u>

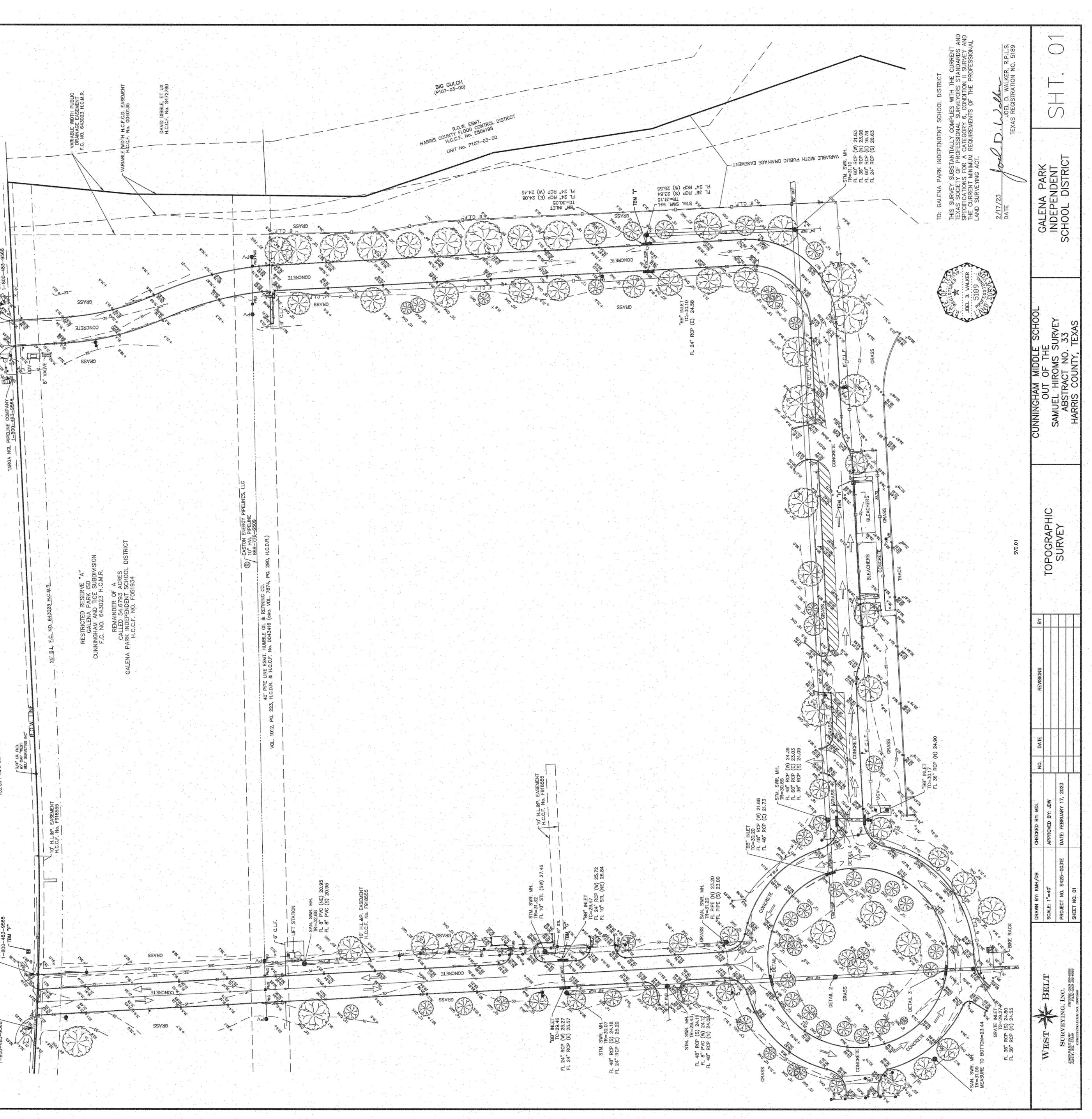
SHEET NUMBER SHEET TITLE

C0.00	COVER SHEET
SV0.01	TOPOGRAPHIC SURVEY
C1.01	GENERAL NOTES
C1.02	WATER LINE REPLACEMENT PLAN LAYOUT
C4.01	STORM WATER POLLUTION PREVENTION PLAN
C7.01	WATER LINE DETAILS
C7.02	STORM WATER POLLUTION PREVENTION PLAN DETAILS





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	 BENCHMARK BENCHMARK BENCHMARK C.LEANOUT C.LET <li< th=""><th>J. ERWIN SURVEY, A257 SAMUEL HIROMS SURVEY, A-33</th><th>WALLISVILLE ROAD (100' R.O.W.) H.C.C.F. No's B279649, F529424, G279649 & G343479</th></li<>	J. ERWIN SURVEY, A257 SAMUEL HIROMS SURVEY, A-33	WALLISVILLE ROAD (100' R.O.W.) H.C.C.F. No's B279649, F529424, G279649 & G343479
	REFERENCE BENCHMARK: RIF102005 - HCFCD BRASS DISK STAMPED "150205" ON BRIDGE AT NORMAND'STREET SOUTHBOUND AND P1107-00-00. LOCATED ON DOWNSTREAM CONCRETE WALK, ON WEST SIDE OF SOUTH BOUND BRIDGE, AT STREAM CONTRON=30.78' (NAVD 1938, 2001 ADJ.) TEMPORARY BENCHMARKS: TEMPORARY BENCHMARKS: TEMPORARY BENCHMARKS: TEMPORARY BENCHMARKS: TEMPORARY BENCHMARKS: TEMPORARY BENCHMARKS: TEMPORARY BENCHMARKS: TBM "F" – BOX CUT ON "E" INLET LOCATED 450' EAST FROM. THE INTERSECTION OF WALLISVILLE RD. AND THE MOST WESTERLY DRIVE TO SCHOOL. ELEVATION=30.48' TBM "C" – BOX CUT ON "BB" INLET ON EAST SOUTH FROM. TEMPORARY DALLSVILLE RD. AND THE NORTH FROM THE NORTHERSECTION OF WALLISVILLE RD. AND THE MOST WESTERLY DRIVE TO SCHOOL. ELEVATION=30.48' TBM "C" – BOX CUT ON "BB" INLET ON EAST SOUTH FROM THE NORTHERSECTION OF HE MOST WESTERLY BLEACHERS. TBM "H" – BOX CUT ON "BB" INLET LOCATED 11" NORTH FROM THE NORTHERSECTION OF HE MOST EASTERLY BLEACHERS. TBM "T" – BOX CUT ON "BB" INLET LOCATED 14" NORTH FROM THE NORTHERSECTION OF WALLISVILLE RD. AND MOST EASTERLY DRIVE TBM "T" – BOX CUT ON "BB" INLET LOCATED 14" NORTH FROM THE NORTHERSECTION OF WALLISVILLE RD. AND MOST EASTERLY DRIVE TO SCHOOL. ELEVATION=32.50' TBM "T" – BOX CUT ON TRAFFIC SIGNAL TO SCHOOL. ELEVATION=32.60' TBM "T" – BOX CUT ON TRAFFIC SIGNAL TBM "T" – BOX CUT ON TRAFFIC SIGNAL TD "TE EAST SIDE OF THE DRIVE - 270' SOUTHEAST FROM THE INTERSECTION OF WEST FROM THE NORTHERSECTION OF WEST FROM THE NORTHERSECTION OF WEST FROM THE NORTHERSECTION OF SOUTHEAST FROM THE NORTHERSECTION FOR TBM "T" – BOX CUT ON TRAFFIC SIGNAL TO SCHOOL. ELEVATION=31.34' TBM "J" – BOX CUT ON TRAFFIC SIGNAL TD SCHOOL. ELEVATION=31.34' TBM "J" – BOX CUT ON TRAFFIC SIGNAL TBM "J" – BOX CUT ON TRAFFIC SIGNAL TD SCHOOL. TBM "J" – BOX CUT ON TRAFFIC SIGNAL TO SCHOOL. TBM "J" – BOX CUT ON TRAFFIC SIGNAL TD SCHOOL. TBM "J" – BOX CUT ON TRAFFIC SIGNAL TD SCHOOL. TBM "J" – BOX CUT ON TRAFFIC SIGNAL TO SCHOOL. TBM "J" – BOX CUT ON TRAFFIC SIGNA	LOT 23	NGL PIPELINE COMPANY 483-9568
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GENERAL CONSTRUCTION NOTES

- 1. THE CONTRACTOR SHALL COORDINATE HIS CONSTRUCTION SCHEDULE WITH THE ENGINEER AND/OR ARCHITECT PRIOR TO COMMENCING WORK.
- 2. CONTRACTOR SHALL CONTACT ALL GOVERNING AGENCIES A MINIMUM OF 48 HOURS PRIOR TO CONSTRUCTION AND COORDINATE ALL WORK WITH THE SAME. 3. WHETHER SHOWN ON DRAWINGS OR NOT THE CONTRACTOR SHALL PROVIDE ALL
- PIPING, APPURTENANCES, AND MISCELLANEOUS FITTINGS REQUIRED TO ACCOMPLISH THE DESIGN AS DRAWN AT NO ADDITIONAL COST TO THE OWNER. CONTRACTOR SHALL CONTACT ENGINEER IF UNSURE OF PIPING LAYOUT, SIZES OR LENGTHS.
- 4. VERIFY ALL DIMENSIONS AND CONDITIONS IN THE FIELD BEFORE COMMENCING ANY WORK. IT SHALL BE THE CONTRACTOR'S RESPONSIBILITY TO REPORT ANY DISCREPANCIES TO THE ENGINEER IN A TIMELY MANNER.
- 5. ALL DIMENSIONS SHOWN ARE APPROXIMATE AND ARE TO BE VERIFIED BY THE CONTRACTOR. CHANGES IN HORIZONTAL OR VERTICAL ALIGNMENT ARE TO BE APPROVED BY THE ENGINEER.
- 6. THE DRAWINGS SHOW AS MUCH INFORMATION AS CAN BE REASONABLY OBTAINED FROM AN ON THE GROUND OBSERVATION. SURVEY AND EXISTING CONSTRUCTION DRAWINGS REGARDING THE TOPOGRAPHIC FEATURES. ELEVATIONS AS WELL AS THE LOCATION AND NATURE OF PIPELINES, NATURAL GAS LINES, UNDERGROUND CABLES, UTILITIES, ETC. HOWEVER, THE ACCURACY OF OR COMPLETENESS OF SUCH INFORMATION IS NOT GUARANTEED. THE CONTRACTOR SHALL VERIFY THE LOCATION OF ALL UNDERGROUND UTILITIES SUFFICIENTLY IN ADVANCE OF CONSTRUCTION TO PRECLUDE DAMAGE TO EXISTING UTILITIES. IN THE EVENT THAT UNDERGROUND UTILITIES NOT SHOWN ON THE DRAWINGS ARE ENCOUNTERED DURING CONSTRUCTION, THE CONTRACTOR SHALL NOTIFY THE ENGINEER IMMEDIATELY.
- 7. THE CONTRACTOR SHALL NOTIFY ALL UTILITY COMPANIES IN THE AREA A MINIMUM OF 48 HOURS PRIOR TO COMMENCING WORK IN ANY RIGHT-OF-WAY OR EXISTING EASEMENT. THE CONTRACTOR SHALL CONTACT THE UTILITY COORDINATING COMMITTEE AT (713) 223-4567, 1-800-545-6005 48 HOURS PRIOR TO COMMENCING CONSTRUCTION.
- 8. SOME OF THE EXISTING UNDERGROUND UTILITIES SHOWN HEREON HAVE NOT BEEN FIELD VERIFIED.
- 9. CONTRACTOR SHALL UNCOVER EXISTING UTILITIES AT ALL "POINTS OF CROSSING" TO DETERMINE IF CONFLICT EXISTS BEFORE COMMENCING ANY CONSTRUCTION. NOTIFY THE ENGINEER AT ONCE OF ANY CONFLICT.
- 10. IN THE EVENT OF DAMAGE TO UNDERGROUND UTILITIES OR FACILITIES. WHETHER SHOWN OR NOT ON THE DRAWINGS. THE CONTRACTOR SHALL MAKE THE NECESSARY REPAIRS TO REPLACE THE UTILITY OR FACILITY BACK IN SERVICE AT NO INCREASE IN THE CONTRACT PRICE. ALL SUCH REPAIRS SHALL CONFORM TO THE REQUIREMENTS OF THE COMPANY OR AGENCY SERVICING THE FACILITY.
- 11. ALL EXISTING POWER POLES, LIGHT STANDARDS, SIGNS, ETC. WHICH AFFECT THE PROPOSED CONSTRUCTION, SHALL BE REMOVED AND/OR RELOCATED AS REQUIRED WHETHER SHOWN ON DRAWINGS OR NOT AT NO ADDITIONAL COST TO THE OWNER.
- 12. ALL WORK WITHIN THE PUBLIC RIGHT-OF-WAY SHALL ADHERE TO THE STANDARDS OF THE GOVERNING AUTHORITY.
- 13. INGRESS AND EGRESS SHALL BE PROVIDED AT ALL TIMES FOR THE PROPERTY OWNERS AND BUSINESSES OF THE ABUTTING PROPERTY AND THE CROSS STREETS WHICH ARE AFFECTED BY THE CONSTRUCTION OF THIS PROJECT.
- 14. THE CONTRACTOR SHALL BE FULLY RESPONSIBLE FOR MAINTAINING A SAFE PROJECT SITE 24 HOURS A DAY.
- 15. DURING THE ENTIRE CONSTRUCTION PERIOD, THE CONTRACTOR SHALL MAINTAIN CONSTRUCTION WARNING SIGNS AT EACH END OF THE PROJECT TO WARN MOTORING AND PEDESTRIAN TRAFFIC THAT CONSTRUCTION IS IN PROGRESS AND OF POSSIBLE HAZARDOUS CONDITIONS GENERATED BY THE CONSTRUCTION.
- 16. THE CONTRACTOR SHALL BE RESPONSIBLE FOR DELINEATING THE PERIMETER OF CONSTRUCTION AREA WITH CONSTRUCTION FENCING AT NO ADDITIONAL COST. CONSTRUCTION FENCING SHALL BE ERECTED PRIOR TO CONSTRUCTION AND REMOVED UPON COMPLETION.
- 17. THE CONTRACTOR SHALL BE RESPONSIBLE FOR CONTROLLING TRAFFIC IN THE IMMEDIATE VICINITY OF CONSTRUCTION. ALL WORK SHALL BE IN SUCH A MANNER AND SEQUENCE AS TO PROVIDE MAXIMUM PROTECTION TO TRAFFIC AND PEDESTRIANS. CONTROLS SHALL BE CONSISTENT WITH THE TYPE OF WORK BEING PERFORMED.
- 18. CONTRACTOR SHALL PROVIDE AND INSTALL TRAFFIC CONTROL DEVICES IN CONFORMANCE WITH PART VI OF THE "TEXAS MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES" (TEXAS M.U.T.C.D. MOST RECENT EDITION WITH REVISIONS) DURING CONSTRUCTION.
- 19. DELINEATORS SHALL BE INSTALLED ALONG THE PAVEMENT EDGE TO WARN TRAFFIC OF ANY ROADSIDE OBJECTS OR HAZARDS AND TO DELINEATE THE ROADWAY EDGE DURING HOURS OF DARKNESS.
- 20. THE WORK AREA SHALL BE BARRICADED AND ILLUMINATED DURING DARKNESS AND PERIODS OF INACTIVITY, WHEN IN AN AREA OF DIRECT PUBLIC ACCESS.
- 21. UNOCCUPIED TRENCHES SHALL BE SECURED WITH SAFETY "SNOW" FENCING OR OTHER APPROPRIATE MEANS AT ALL TIMES. TRENCHES WHICH ARE NOT IMMEDIATELY BACKFILLED SHALL BE SECURELY COVERED OVERNIGHT AND BE SURROUNDED BY SAFETY "SNOW" FENCING.
- 22. THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING REQUIRED SECURITY TO PROTECT HIS OWN PROPERTY, EQUIPMENT, AND WORK IN PROGRESS.
- 23. THE CONTRACTOR SHALL BE RESPONSIBLE FOR ENSURING THAT ADEQUATE DRAINAGE BE MAINTAINED AT ALL TIMES DURING CONSTRUCTION AND ANY DRAINAGE DITCH OR STRUCTURE DISTURBED DURING CONSTRUCTION SHALL BE RESTORED TO THE SATISFACTION OF THE GOVERNING AUTHORITY AND/OR ENGINEER.
- 24. CONTRACTOR IS RESPONSIBLE FOR THE CONSTRUCTION OF ANY TEMPORARY DITCH OR DRAINAGE FACILITIES REQUIRED TO MAINTAIN ADEQUATE SITE DRAINAGE DURING CONSTRUCTION AT NO ADDITIONAL COST TO OWNER
- 25. THE CONTRACTOR IS TO INSTALL GROUND WATER CONTROL FACILITIES IF NEEDED, AT DIRECTION OF ENGINEER AT NO ADDITIONAL COST TO OWNER.
- 26. THE CONTRACTOR SHALL BE RESPONSIBLE FOR OBTAINING ALL APPLICABLE PERMITS REQUIRED BY ALL GOVERNING AGENCIES.
- 27. THE CONTRACTOR IS RESPONSIBLE FOR THE COMPLETION AND SUBMISSION OF ALL APPLICABLE STATE AND FEDERAL FORMS REQUIRED FOR STORM WATER POLLUTION PREVENTION. THE CONTRACTOR SHALL BE RESPONSIBLE FOR CONSTRUCTION, IMPLEMENTATION, MAINTENANCE, AND INSPECTION OF STORM WATER POLLUTION PREVENTION CONTROL MEASURES INCLUDING, BUT NOT LIMITED TO, EROSION AND SEDIMENT CONTROLS, STORM WATER MANAGEMENT PLANS, WASTE COLLECTION AND DISPOSAL, OFF-SITE VEHICLE TRACKING, AND OTHER PRACTICES.
- 28. THE CONTRACTOR SHALL COMPLY WITH OSHA REGULATIONS AND STATE OF TEXAS LAW CONCERNING EXCAVATION, TRENCHING AND SHORING.
- 29. THE CONTRACTOR SHALL DESIGN AND PROVIDE A TRENCH SAFETY SYSTEM TO MEET APPROPRIATE REQUIREMENTS ESTABLISHED IN OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION (OSHA) SAFETY & HEALTH REGULATIONS, 29 CFR 1926, SUBPART P - EXCAVATIONS, TRENCHING AND SHORING, AND OSHA'S PROPOSED STANDARDS ON TRENCHING, EXCAVATION PUBLISHED IN VOLUME 52, NO. 72 OF THE FEDERAL REGISTER, APRIL 15, 1987, PAGES 12288-12339. SHOULD THE REFERENCED OSHA STANDARDS BE MODIFIED OR AMENDED, THE MORE STRINGENT REQUIREMENTS SHALL APPLY.

- AND 2:30-6:00 P.M.
- 34. THE CONTRACTOR MUST CLEAN MUD, DIRT OR DEBRIS TRACKED ONTO EXISTING STREETS BY HIMSELF OR SUBCONTRACTOR'S VEHICLES AND EQUIPMENT DAILY OR AS DIRECTED BY ENGINEER.
- 35. CONDITION OF THE ROAD AND/OR RIGHT-OF-WAY, UPON COMPLETION OF JOB SHALL BE AS GOOD OR BETTER THAN PRIOR TO STARTING WORK. 36. ALL AREAS DISTURBED BY CONSTRUCTION WHICH ARE NOT TO BE REPAVED OR
- OTHERWISE COVERED SHALL BE HYDROMULCHED. 37. CONTRACTOR SHALL STRIP AND STOCKPILE TOPSOIL. TOPSOIL SHALL BE SPREAD OVER ALL AREAS RECEIVING SOD AND OR HYDROMULCH. CONTRACTOR IS RESPONSIBLE FOR ESTABLISHING AN 85% STAND OF GRASS WITH NO AREAS OF
- EROSION BEFORE FINAL ACCEPTANCE. 38. THE CONTRACTOR SHALL BE RESPONSIBLE FOR THE REMOVAL AND DISPOSAL OF ALL WASTE MATERIAL GENERATED DURING CONSTRUCTION. WASTE MATERIAL MUST BE REMOVED FROM THE WORK SITE AND DISPOSED OF IN SUCH A MANNER AS TO NOT DAMAGE THE OWNER OR OTHER PERSONS AT NO ADDITIONAL COST.
- 39. ALL FILL PLACED ON SITE SHALL BE ENGINEERED FILL PER THE RECOMMENDATION OF THE SOILS REPORT OR AS INDICATED IN THE SPECIFICATIONS.
- 40. FINISH GRADE ELEVATIONS INDICATE FINAL GRADE OF PROPOSED MATERIAL (I.E. SOD, DIRT, MULCH, ETC.). LANDSCAPED AREAS ADJACENT TO BUILDING, INCLUDING, DIRT, MULCH, AND/OR BEDDING MATERIALS SHALL NOT COVER WEEPHOLES. AREAS ADJACENT TO BUILDING, LANDSCAPED, OR OTHERWISE SHALL SHEET FLOW AWAY FROM BUILDING WITH NO AREAS OF STANDING WATER ADJACENT TO BUILDING.
- 41. GRADING AROUND BUILDINGS INCLUDING WALKWAYS SHALL BE COORDINATED WITH ENGINEER AND/OR ARCHITECT AND FINAL APPROVAL OF GRADES IN GRASS AREAS AND SWALES SHALL BE APPROVED BY ENGINEER PRIOR TO INSTALLATION OF LANDSCAPING MATERIALS.
- 42. AFTER INSTALLATION OF DRAINAGE SYSTEM, CONTRACTOR SHALL PERFORM FINAL GRADING AS SHOWN ON THE PLANS AND/OR AS DIRECTED BY ENGINEER OR OWNER TO INSURE POSITIVE DRAINAGE OF ENTIRE SITE. FINAL GRADING SHALL BE APPROVED BY ENGINEER PRIOR TO INSTALLATION OF GRASS.
- 43. THE CONTRACTOR SHALL COORDINATE FINAL GRADING OF LANDSCAPED AREAS WITH THE LANDSCAPE ARCHITECT.
- 44. CONTRACTOR IS RESPONSIBLE FOR ESTABLISHING FINAL GRADES TO ENSURE POSITIVE DRAINAGE.
- 45. PLACE BACKFILL AS PROMPTLY AS PRACTICABLE AFTER COMPLETION OF EACH STRUCTURE OR PORTION OF A STRUCTURE. DO NOT PLACE BACKFILL AGAINST CONCRETE WALLS OR SIMILAR STRUCTURES UNTIL CONCRETE HAS CURED AT LEAST SEVEN (7) DAYS.
- 46. ALL STRUCTURES AND SEWER PIPE UNDER OR WITHIN TWO (2) FEET OF PROPOSED OR FUTURE PAVEMENT SHALL BE BEDDED AND BACKFILLED WITH CEMENT STABILIZED SAND UP TO THE BOTTOM OF THE PAVEMENT SUBGRADE.
- 47. CEMENT-SAND BACKFILL SHALL CONSIST OF NOT LESS THAN 1-1/2 SACKS OF CEMENT PER TON OF SAND WITH SUFFICIENT WATER TO HYDRATE THE CEMENT. THE MATERIAL SHALL BE PLACED IN LIFTS EIGHT (8) INCHES THICK MAXIMUM AND COMPACTED TO 95% STANDARD PROCTOR DENSITY.
- 48. WHERE PAVEMENT OR CURB IS BEING REMOVED AND REPLACED FULL DEPTH SAW CUT SHALL BE PERFORMED AT STREET CONNECTION.
- 49. CONCRETE PAVEMENT SHALL HAVE MINIMUM OF FIVE AND ONE-HALF SACKS OF CEMENT PER CUBIC YARD AND SHALL HAVE A MINIMUM COMPRESSIVE STRENGTH OF 3.500 PSI AT 28 DAYS.
- 50. ALL STEEL REINFORCEMENT SHALL CONFORM TO ASTM A615 GRADE 60. 51. DETAILING AND FABRICATION OF CONCRETE REINFORCEMENT AND ACCESSORIES
- 52. LAP ALL CONTINUOUS REINFORCING STEEL 36 DIAMETERS AT SPLICES, TEES, AND CORNERS UNLESS NOTED OTHERWISE ON PLANS. 53. WHERE CONCRETE CURB OR WALK IS INDICATED, ELEVATION SHALL BE 6 INCHES
- ABOVE TOP OF PAVEMENT ELEVATION SHOWN, UNLESS OTHERWISE SHOWN ON DRAWINGS.
- 54. MOW STRIPS SHALL BE INSTALLED SO AS NOT TO BLOCK ANY SHEET FLOW PATTERNS AS DESIGNED. ANY MOW STRIPS THAT BLOCK DRAINAGE SHALL BE REMOVED AND REPLACED AT NO ADDITIONAL COST TO THE OWNER. IF
- CONTRACTOR HAS ANY QUESTIONS ON CORRECT ELEVATIONS FOR MOW STRIPS, CONTACT ENGINEER OR ARCHITECT. 55. A FIBERBOARD EXPANSION JOINT SHALL BE PLACED BETWEEN THE BUILDING
- 56. THE CONTRACTOR SHALL VERIFY LOCATION AND ELEVATION OF ALL PROPOSED UTILITIES EXITING BUILDING PRIOR TO COMMENCING WORK ON SITE UTILITIES. UPON ANY DISCREPANCIES, ENGINEER IS TO BE NOTIFIED.
- 57. ELECTRIC METER AND SERVICE LINE INSTALLATION TO BE COORDINATED WITH ELECTRICAL PROVIDER BY THE CONTRACTOR.
- 58. GAS METER AND SERVICE LINE INSTALLATION TO BE COORDINATED WITH GAS COMPANY BY THE CONTRACTOR.
- 59. ALL EXISTING STORM SEWER MANHOLES OR STRUCTURES ON SITE SHALL BE ADJUSTED TO FINISH GRADE. ALL EXISTING SANITARY SEWER MANHOLES SHALL BE ADJUSTED TO 3" ABOVE FINISH GRADE.
- 60. WATERLINES, WASTEWATER COLLECTION SYSTEMS, AND STORMS DRAINAGE SYSTEMS SHALL BE DESIGNED AND CONSTRUCTED IN ACCORDANCE WITH THE CITY OF HOUSTON'S DEPARTMENT OF PUBLIC WORKS AND ENGINEERING "DESIGN MANUAL, STANDARD CONSTRUCTION SPECIFICATIONS, AND DETAILS FOR WASTEWATER COLLECTION SYSTEMS, WATER LINES, STORM DRAINAGE AND STREET PAVING", DATED (NOVEMBER 1, 2008).

30. CONTRACTOR SHALL PROVIDE SHEETING, SHORING AND BRACING AS NECESSARY TO PROTECT WORKMEN AND EXISTING UTILITIES DURING ALL PHASES OF CONSTRUCTION.

- 31. IN ORDER TO COMPLY WITH HANDICAP REGULATIONS, THE CONTRACTOR SHALL ENSURE THAT THE SLOPE OF THE SIDEWALK AND/OR PAVING IN THE FIRST FIVE FEET OUTSIDE ANY DOOR DOES NOT EXCEED 2% IN ANY DIRECTION.
- 32. THE TEXAS DEPARTMENT OF TRANSPORTATION TXDOT 2004 STANDARD SPECIFICATIONS AND STANDARDS FOR CONSTRUCTION OF HIGHWAYS, STREETS AND BRIDGES SHALL BE CONSIDERED PART OF THESE PLANS AND USED AS THE SPECIFICATIONS FOR ITEMS EXCEPT AS SHOWN OTHERWISE ON PLANS OR IN THE PROJECT SPECIFICATIONS.
- 33. NO CONSTRUCTION WHICH BLOCKS TRAFFIC ON ANY STREET, ALLEY, OR DRIVEWAY WILL BE ALLOWED DURING THE HOURS OF 6:30 A.M. - 8:30 A.M.

- SHALL BE IN ACCORDANCE WITH ACI-318 LATEST EDITION.
- FOUNDATION AND THE CONCRETE PAVEMENT.

WATER LINE CONSTRUCTION NOTES

- 1. DOMESTIC OR FIRE WATER LINES 4" AND LARGER SHALL BE POLYVINYL CHLORIDE PVC), DR-18, CLASS 150, CONFORMING TO AWWA C900 OR C905, AS CURRENTLY AMENDED UNLESS OTHERWISE NOTED ON THE PLANS.
- 2. WATER LINES 3" AND SMALLER SHALL BE SCHEDULE 40 PVC.
- 3. ALL VALVES SHALL BE LEFT HAND (COUNTERCLOCKWISE) OPEN. 4. SEE DETAIL SHEET FOR THRUST BLOCK DETAILS.
- 5. CONTRACTOR SHALL INSTALL METALLIC TRACER WIRE ON ALL UNDERGROUND PVC PIPING AND SECURE WIRE ENDS AT ALL VALVE BOXES.
- 6. CONTRACTOR SHALL ADJUST ELEVATION OF WATER LINES AS REQUIRED TO CLEAR OTHER UTILITIES. ADJUSTMENT MUST MEET TCEQ REQUIREMENTS FOR MINIMUM CLEARANCES, TYPE OF PIPE, ETC.
- 7. MINIMUM VERTICAL CLEARANCE BETWEEN WATER LINES AND OTHER UTILITIES SHALL BE TWELVE INCHES, UNLESS OTHERWISE NOTED ON THE PLANS.
- 8. EXISTING WATER SERVICES SHALL NOT BE INTERRUPTED DURING CONSTRUCTION.
- 9. NO CONNECTIONS SHALL BE MADE TO EXISTING WATER LINES UNTIL ALL PROPOSED WATER LINES HAVE BEEN THOROUGHLY CLEANED, TESTED, DISINFECTED AND APPROVED. ALL TESTING PROCEDURES SHALL CONFORM TO THE GOVERNING AGENCY.
- 10. UTILITIES ARE TO BE TAKEN TO WITHIN FIVE (5) FEET OF BUILDING. SEE PLUMBING SHEETS FOR CONTINUATION OF SERVICE CONNECTIONS INTO BUILDING.
- 11. METER AND BACKFLOW VAULTS SHALL BE SET 3" ABOVE FINISHED GRADE. 12. CONTRACTOR TO COORDINATE APPROPRIATE NOZZLE SIZE AND TYPE WITH LOCAL FIRE

MARSHAL/FIRE INSPECTOR PRIOR TO OBTAINING FIRE HYDRANT.

PRIVATE UTILITY NOTES

AT&T TEXAS / SWBT FACILITIES

- THE LOCATIONS OF AT&T TEXAS/SWBT FACILITIES ARE SHOWN IN AN APPROXIMATE WAY ONLY. THE CONTRACTOR SHALL DETERMINE THE EXACT LOCATION BEFORE COMMENCING WORK. HE AGREES TO BE FULLY RESPONSIBLE FOR ANY AND ALL DAMAGES WHICH MIGHT BE OCCASIONED BY THIS FAILURE TO EXACTLY LOCATE AND PRESERVE THESE UNDERGROUND UTILITIES.
- THE CONTRACTOR SHALL CALL 1-800-344-8377 A MINIMUM OF 48 HOURS PRIOR TO CONSTRUCTION TO HAVE UNDERGROUND LINES FIELD LOCATED.
- 3. WHEN EXCAVATING WITHIN EIGHTEEN INCHES (18") OF THE INDICATED LOCATION OF AT&T TEXAS/SWBT FACILITIES, ALL EXCAVATIONS MUST BE ACCOMPLISHED USING NON-MECHANIZED EXCAVATION PROCEDURES. WHEN BORING, THE CONTRACTOR SHALL EXPOSE THE AT&T TEXAS/SWBT FACILITIES.
- 4. WHEN AT&T TEXAS/SWBT FACILITIES ARE EXPOSED, THE CONTRACTOR WILL PROVIDE SUPPORT TO PREVENT DAMAGE TO THE CONDUIT DUCTS OR CABLES. WHEN EXCAVATING NEAR TELEPHONE POLES THE CONTRACTOR SHALL BRACE THE POLE FOR SUPPORT.
- 5. THE PRESENCE OR ABSENCE OF AT&T TEXAS/SWBT UNDERGROUND CONDUIT FACILITIES OR BURIED CABLE FACILITIES SHOWN ON THESE PLANS DOES NOT MEAN THAT THERE ARE NO DIRECT BURIED CABLES OR OTHER CABLES IN THE AREA. FOLLOW THE DIRECT BURIED CABLE PROCEDURES TO LOCATE THE AT&T TEXAS/SWBT DIRECT BURIED CABLES AS INDICATED IN THE AT&T TEXAS RESEARCH AND SIGNATURE PROCESS FOR AT&T TEXAS/SWBT FACILITIES.
- 6. PLEASE CONTACT THE AT&T TEXAS DAMAGE PREVENTION MANAGER MR. ROOSEVELT LEE JR. AT (713)567-4552 OR EMAIL HIM AT RL7259@ATT.COM, IF THERE ARE QUESTIONS ABOUT BORING OR EXCAVATION NEAR OUR AT&T TEXAS/SWBT FACILITIES.

CAUTION: UNDERGROUND GAS FACILITIES

LOCATIONS OF CENTERPOINT ENERGY MAIN LINES (TO INCLUDE CENTERPOINT ENERGY INTRASTATE PIPELINE, LLC. WHERE APPLICABLE) ARE SHOWN IN AN APPROXIMATE LOCATION ONLY. SERVICE LINES ARE USUALLY NOT SHOWN. OUR SIGNATURE ON THESE PLANS ONLY INDICATES THAT OUR FACILITIES ARE SHOWN IN APPROXIMATE LOCATION. IT DOES NOT IMPLY THAT A CONFLICT ANALYSIS HAS BEEN MADE. THE CONTRACTOR SHALL CONTACT THE UTILITY COORDINATING COMMITTEE AT 1-800-545-6005 OR 811 A MINIMUM OF 48 HOURS PRIOR TO CONSTRUCTION TO HAVE MAIN AND SERVICE LINES FIELD LOCATED.

- WHEN CENTERPOINT ENERGY PIPELINE MARKINGS ARE NOT VISIBLE, CALL (713) 207-5463 OR (713) 945-8037 (7:00 A.M. TO 4:30 P.M.) FOR STATUS OF LINE LOCATION REQUEST BEFORE EXCAVATION BEGINS.
- WHEN EXCAVATING WITHIN EIGHTEEN INCHES (18") OF THE INDICATED LOCATION OF CENTERPOINT ENERGY FACILITIES, ALL EXCAVATION MUST BE ACCOMPLISHED USING NON-MECHANIZED EXCAVATION PROCEDURES.
- WHEN CENTERPOINT ENERGY FACILITIES ARE EXPOSED, SUFFICIENT SUPPORT MUST BE PROVIDED TO THE FACILITIES TO PREVENT EXCESSIVE STRESS ON THE PIPING.

• FOR EMERGENCIES REGARDING GAS LINES CALL (713) 659–3552 OR (713) 207–4200. THE CONTRACTOR IS FULLY RESPONSIBLE FOR ANY DAMAGES CAUSED BY HIS FAILURE TO EXACTLY LOCATE AND PRESERVE THESE UNDERGROUND FACILITIES. WARNING: OVERHEAD ELECTRICAL FACILITIES

OVERHEAD LINES MAY EXIST ON THE PROPERTY. THE LOCATION OF OVERHEAD LINES HAS NOT BEEN SHOWN ON THESE DRAWINGS AS THE LINES ARE CLEARLY VISIBLE, BUT YOU SHOULD LOCATE THEM PRIOR TO BEGINNING ANY CONSTRUCTION. TEXAS LAW, SECTION 752. HEALTH & SAFETY CODE FORBIDS ACTIVITIES THAT OCCUR IN CLOSE PROXIMITY TO HIGH VOLTAGE LINES, SPECIFICALLY:

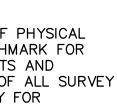
- ANY ACTIVITY WHERE PERSON OR THINGS MAY COME WITHIN SIX(6) FEET OF LIVE OVERHEAD HIGH VOLTAGE LINES; AND
- OPERATING A CRANE, DERRICK, POWER SHOVEL, DRILLING RIG, PILE DRIVER, HOISTING EQUIPMENT, OR SIMILAR APPARATUS WITHIN 10 FEET OF LIVE OVERHEAD HIGH VOLTAGE LINES.

PARTIES RESPONSIBLE FOR THE WORK, INCLUDING CONTRACTORS, ARE LEGALLY RESPONSIBLE FOR THE SAFETY OF CONSTRUCTION WORKERS UNDER THIS LAW. THIS LAW CARRIES BOTH CRIMINAL AND CIVIL LIABILITY. TO ARRANGE FOR LINES TO BE TURNED OFF OR REMOVED CALL CENTERPOINT ENERGY AT (713) 207-2222.

ACTIVITIES ON OR ACROSS CENTERPOINT ENERGY FEE OR EASEMENT PROPERTY NO APPROVAL TO USE. CROSS OR OCCUPY CENTERPOINT FEE OR EASEMENT PROPERTY IS GIVEN. IF YOU NEED TO USE CENTERPOINT PROPERTY, PLEASE CONTACT OUR SURVEYING & RIGHT OF WAY DIVISION AT (713) 207-6348 OR (713) 207-5769.

SURVEY NOTE

ALL SURVEY INFORMATION, INCLUDING BUT NOT LIMITED TO DESCRIPTIONS OF PHYSICAL CHARACTERISTICS, LEGAL LIMITS, UTILITY LOCATIONS AND PERMANENT BENCHMARK FOR THE SITE OF THE PROJECT, WAS PROVIDED BY THE OWNER. THE ARCHITECTS AND ENGINEER DISCLAIM ANY RESPONSIBILITY FOR THE ACCURACY AND EXTENT OF ALL SURVEY INFORMATION PREPARED BY OTHERS AND FURTHER DISCLAIM RESPONSIBILITY FOR INTERPRETATION OF THAT DATA BY BIDDERS AND CONTRACTOR.



NOTES TO CONTRACTOR:

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CONTRACTOR SHALL VERIFY ALL UNDERGROUND UTILITIES (PRIVATE OR PUBLIC) IN THE FIELD PRIOR TO CONSTRUCTION. IF A CONFLICT IS DISCOVERED, CONTRACTOR SHALL NOTIFY THE ENGINEER IMMEDIATELY.

UTILITY ONE CALL CONTRACTOR TO CALL BEFORE DIGGING !!!! PHONE HOUSTON (713) 223-4567

(STATEWIDE OUTSIDE HOUSTON) -(800)-545-6005





SURVEYOR'S NOTES:

ACCORDING TO F.I.R.M. MAP NO. 48201C0715M (COMMUNITY-PANEL NO. 4802870715M), MAP REVISED DATE: JANUARY 6, 2017. THE SUBJECT PROPERTY LIES WITHIN THE AREA DESIGNATED AS ZONE "X" UNSHADED DETERMINED TO BE OUTSIDE THE 0.2% ANNUAL CHANCE FLOOD AND ZONE X (SHADED) - AREAS OF 0.2% ANNUAL CHANCE FLOOD; AREAS OF 1% ANNUAL CHANCE FLOOD WITH AVERAGE DEPTHS OF LESS THAN 1 FOOT OR WITH DRAINAGE AREAS LESS THAN 1 SQUARE MILE; AREAS PROTECTED BY LEVEES FROM 1% ANNUAL CHANCE FLOOD.

REFERENCE BENCHMARK:

RM150205 – HCFCD BRASS DISK STAMPED "150205" ON BRIDGE AT NORMANDY STREET SOUTHBOUND AND P107-00-00 LOCATED ON DOWNSTREAM CONCRETE WALK, ON WEST SIDE OF SOUTH BOUND BRIDGE, AT STREAM CENTERLINE IN KEY MAP 456Z IN THE GREENS WATERSHED NEAR STREAM P107-00-00. ELEVATION=30.78' (NAVD 1988, 2001 ADJ.)

TEMPORARY BENCHMARKS:

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TBM "G" -BOX CUT ON "BB" INLET ON EAST SIDE OF DRIVE LOCATED $\pm 578'$ South from the intersection OF WALLISVILLE RD. AND THE MOST WESTERLY DRIVE TO SCHOOL. ELEVATION = 29.49'

TBM "H" - BOX CUT ON CONCRETE LOCATED ± 1 ' NORTH FROM THE NORTHEAST CORNER OF THE MOST EASTERLY BLEACHERS. ELEVATION = 32.50'

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TBM "J" - BOX CUT ON TRAFFIC SIGNAL POLE LOCATED $\pm 28'$ WEST FROM THE INTERSECTION OF WALLISVILLE RD. AND MOST EASTERLY DRIVE TO SCHOOL. ELEVATION = 31.34'

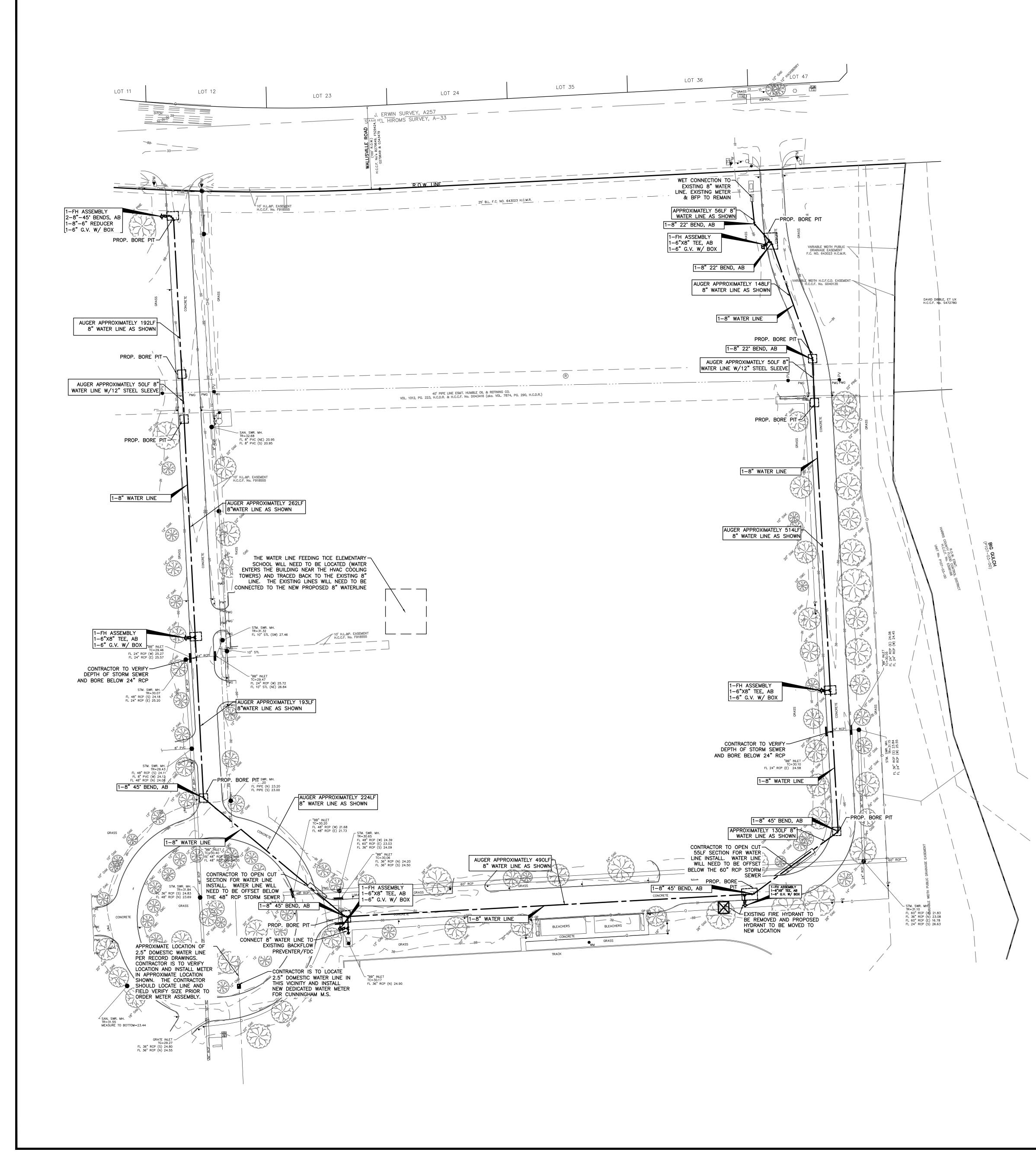


GALENA PARK INDEPENDENT SCHOOL DISTRIC

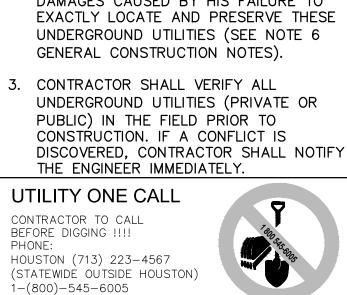
CUNNINGHAM MIDDLE SCHOOL AND TICE ELEMENTARY SCHOOL WATER LINE REPLACEMENT

GENERAL NOTES

ΝΟ.	DATE	RE	EVISIONS	BY			
DRAWN BY: JDB			CHECKED BY: SG				
DES	SIGNED E	3Y: JDB	APPROVED BY: FEB				
PROJECT NO.: 425-0041			DATE: 3-30-23				
SCA	LE: 1"	= 50'	SHEET C1.01				



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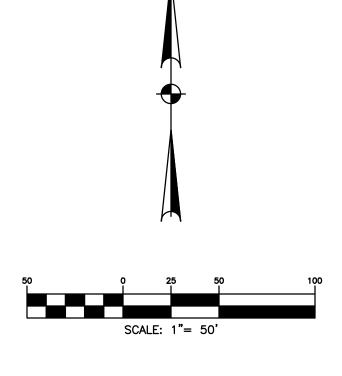
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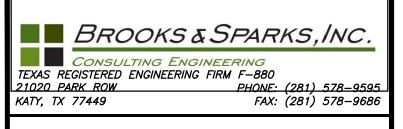
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- ONLY. THE CONTRACTOR SHALL DETERMINE COMMENCING ANY WORK. CONTRACTOR IS FULLY RESPONSIBLE FOR ANY AND ALL DAMAGES CAUSED BY HIS FAILURE TO
- 14. OF THE DRIVE TO ALLOW FULL OPERATION OF THE ADJACENT LANE. 15. CONTRACTOR MATCH EXISTING PAVEMENT THICKNESS AND REBAR SPACING WHEN REPLACING PAVEMENT FOR BORE PITS
- 13. ACCESS TO BOTH SCHOOLS WILL NEED TO BE MAINTAINED AT ALL TIMES THROUGHOUT THE CONSTRUCTION PROCESS AS THERE WILL BE OTHER RENOVATIONS ONGOING. ALL BORES TO BE LOCATED COMPLETELY ON ONE SIDE
- ARE MINIMIZED. 12. ALL OPEN BORE PITS WILL NEED TO BE BACKFILLED QUICKLY AFTER THE LINES HAVE BEEN INSTALLED SO THERE ARE NO PROLONGED OPEN PITS AROUND THE CAMPUS.
- OTHERWISE NOTED. 11. ALL EXISTING WATER LINES THAT FEED INTO CUNNINGHAM OR TICE ELEMENTARY MUST BE RECONNECTED TO THE NEW LINE TO ENSURE SERVICE INTERRUPTIONS
- HYDRANTS AND VALVES ARE TO REMOVED AND DISPOSED OF OFF-SITE 10. ALL HYDRANTS AND GATE VALVES ARE TO REPLACED AND INSTALLED BEHIND THE BACK OF CURB AT APPROXIMATE LOCATION OF EXISTING HYDRANTS UNLESS
- 9. EXISTING WATER LINE TO BE ABANDONED AND LEFT IN PLACE BUT EXISTING
- SEWER. CONTRACTOR TO MAINTAIN MINIMUM 2' VERTICAL CLEARANCE. 8. CONTRACTOR RESPONSIBLE FOR PROVIDING ALL FITTINGS REQUIRED TO COMPLETE WATER LINE REPLACEMENT.
- 7. CONTRACTOR TO CENTER JOINT OF PROPOSED WATER LINE AT EXISTING SANITARY
- ENGINEER IF CONFLICT ARISES. 6. CONTRACTOR TO INSTALL WATER LINE WITH MINIMUM 4' VERTICAL COVERAGE. IF 4' VERTICAL COVERAGE CANNOT BE MAINTAINED CONTRACTOR TO CONTACT
- 5. PRIOR TO CONSTRUCTION CONTRACTOR TO FIELD VERIFY HORIZONTAL AND VERTICAL LOCATION OF EXISTING SANITARY SEWER. CONTRACTOR TO CONTACT
- SHALL PROPOSE ADDITIONAL BORE PIT SIZE AND LOCATIONS BASED ON THE PROPOSED WATER LINE LAYOUT AND SUBMIT TO ENGINEER FOR APPROVAL. 4. BORE PITS AND STEEL SLEEVES WILL BE REQUIRED WHEN INSTALLING WATER LINE WITHIN THE PIPELINE EASEMENT.
- NEW WATER LINE PRIOR TO ABANDONMENT OF THE EXISTING WATER LINE. CONTRACTOR IS TO USE BORE PITS AT ALL HYDRANT LOCATIONS. CONTRACTOR .3
- CONTRACTOR SHALL DOWEL #5 BARS, 27" LONG INTO THE CENTER OF THE EXISTING PAVING ON 18" CENTERS AND EPOXY WITH "PO ROC" OR EQUAL, 9" MINIMUM EMBEDMENT FOR PAVEMENT REPLACEMENT. CONTRACTOR SHALL BE RESPONSIBLE FOR TRANSFERRING ALL WATER SERVICES TO

<u>NOTES:</u>

ENGINEER.





SURVEYOR'S NOTES:

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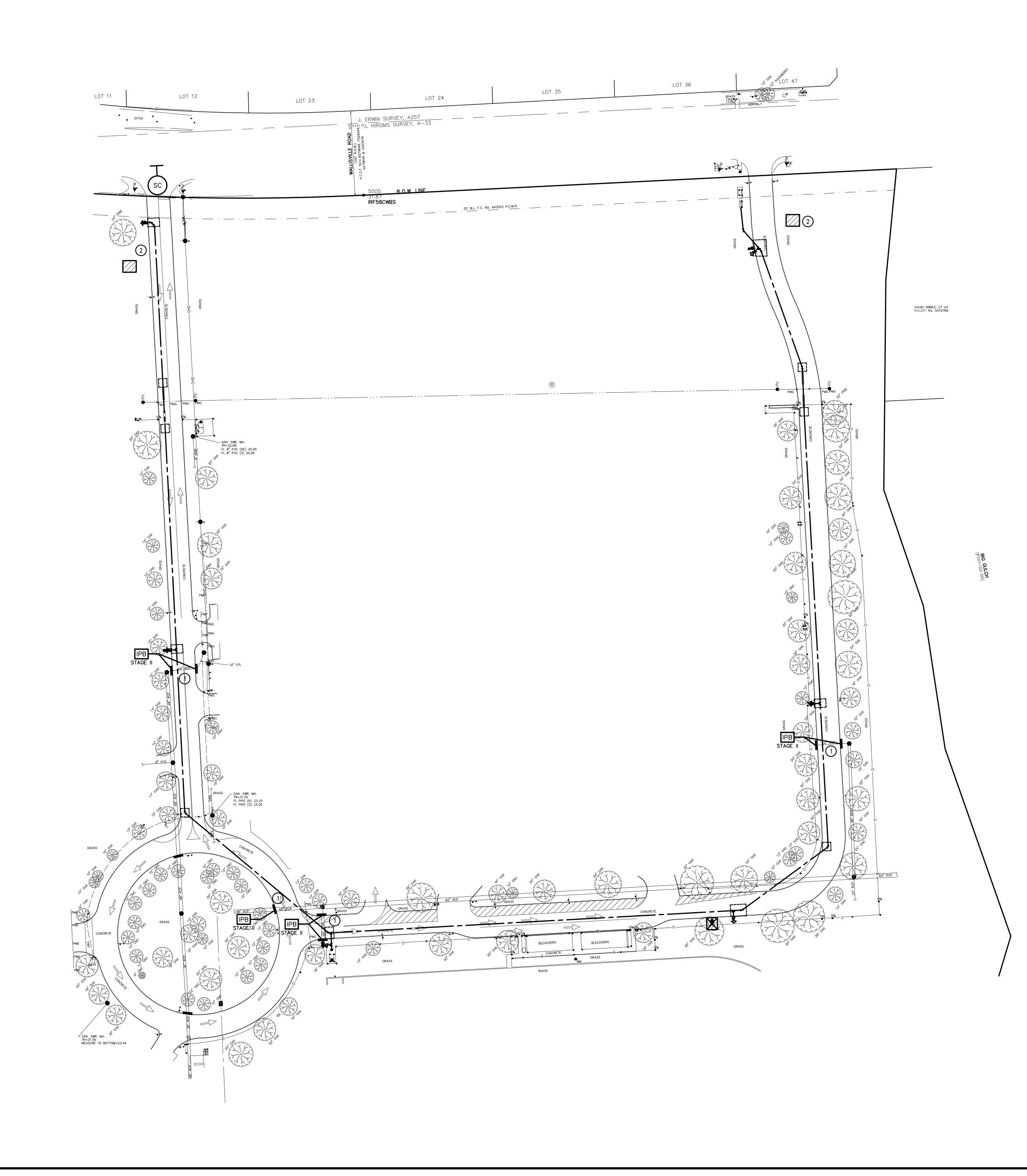
GALENA PARK INDEPENDENT SCHOOL DISTRICT

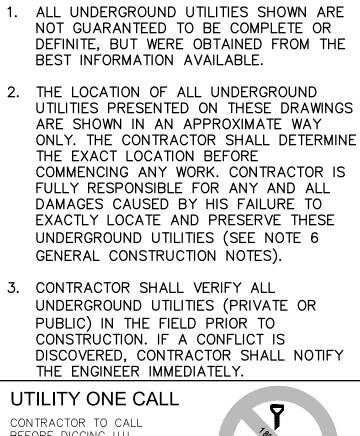
CUNNINGHAM MIDDLE SCHOOL AND TICE ELEMENTARY SCHOOL WATER LINE REPLACEMENT

WATER LINE **REPLACEMENT PLAN** LAYOUT

ΝΟ.	DATE	RE	EVISIONS	BY			
DRAWN BY: JDB			CHECKED BY: SG				
DESIGNED BY: JDB			APPROVED BY: FEB				
PROJECT NO.: 425-0041			DATE: 3-30-23				
SCA	LE: 1"	= 50'	SHEET C1.02				





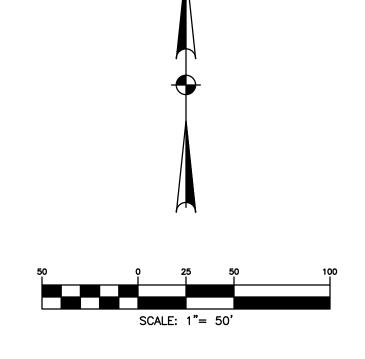


- CONTRACTOR TO CALL BEFORE DIGGING !!!! PHONE: HOUSTON (713) 223-4567 (STATEWIDE OUTSIDE HOUSTON) 1-(800)-545-6005
- Har Seeas

NOTES TO CONTRACTOR:

- •

- (2)CONTRACTOR MAY DETERMINE A BETTER LOCATION FOR THE CONCRETE WASHOUT PITS BASED ON CONDITIONS AT THE SITE.
- <u>KEY NOTES:</u> (1.) CONTRACTOR SHALL INSTALL INLET PROTECTION BARRIERS AT ALL INLETS ADJACENT TO A BORE PIT DURING BORING PROCESS BUT REMOVE THE BARRIER ONCE THE BORING IN THE AREA HAS BEEN COMPLETED SO THAT ON-SITE DRAINAGE IS NOT HINDERED.
- LEGEND: STABILIZED CONSTRUCTION ACCESS IPB STAGE INLET PROTECTION BARRIER (CURB INLET/INLET IN PAVEMENT) CONCRETE WASHOUT PIT





SURVEYOR'S NOTES:

ACCORDING TO F.I.R.M. MAP NO. 48201C0715M (COMMUNITY-PANEL NO. 4802870715M), MAP REVISED DATE: JANUARY 6, 2017. THE SUBJECT PROPERTY LIES WITHIN THE AREA DESIGNATED AS ZONE "X" UNSHADED. DETERMINED TO BE OUTSIDE THE 0.2% ANNUAL CHANCE FLOOD AND ZONE X (SHADED) - AREAS OF 0.2% ANNUAL CHANCE FLOOD; AREAS OF 1% ANNUAL CHANCE FLOOD WITH AVERAGE DEPTHS OF LESS THAN 1 FOOT OR WITH DRAINAGE AREAS LESS THAN 1 SQUARE MILE; AREAS PROTECTED BY LEVEES FROM 1% ANNUAL CHANCE FLOOD.

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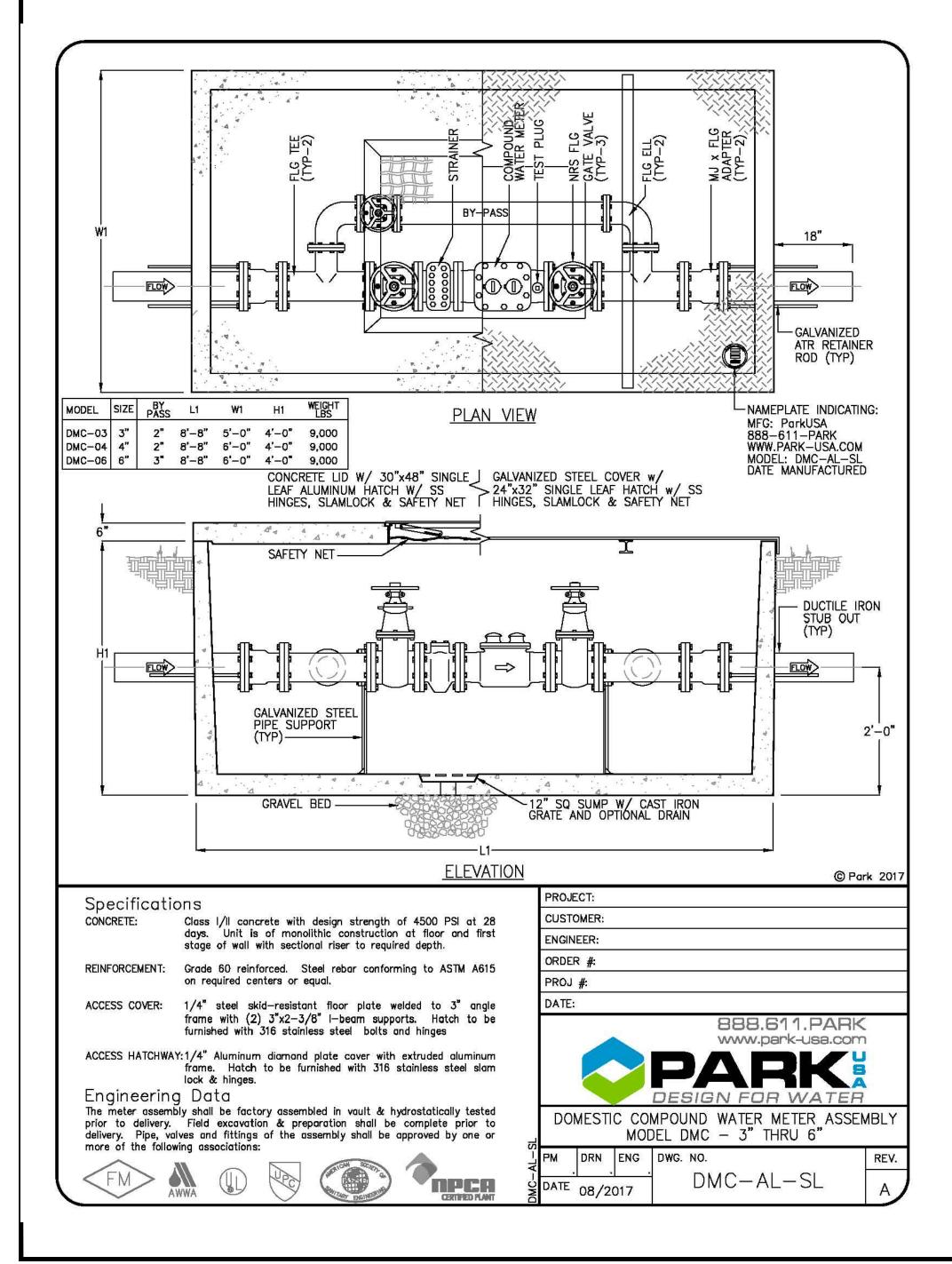
GALENA PARK INDEPENDENT SCHOOL DISTRICT

CUNNINGHAM MIDDLE SCHOOL AND TICE ELEMENTARY SCHOOL WATER LINE REPLACEMENT

STORM WATER POLLUTION **PREVENTION PLAN**

ΝΟ.	DATE	RE	EVISIONS	BY		
DRAWN BY: JDB			CHECKED BY: SG			
DES	SIGNED E	BY: JDB	APPROVED BY: FEB			
PROJECT NO.: 425-0041			DATE: 3-30-23			
SCA	LE: 1"	= 50'	SHEET C1.03			

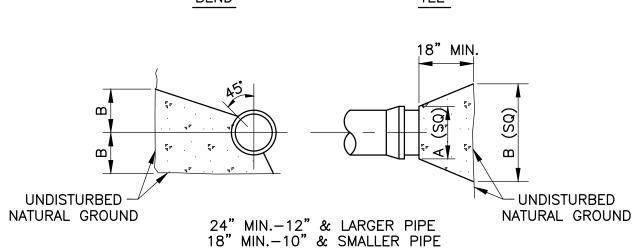
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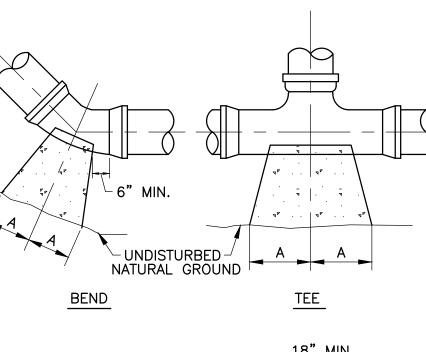
WATER LINE THRUST BLOCK N.T.S.

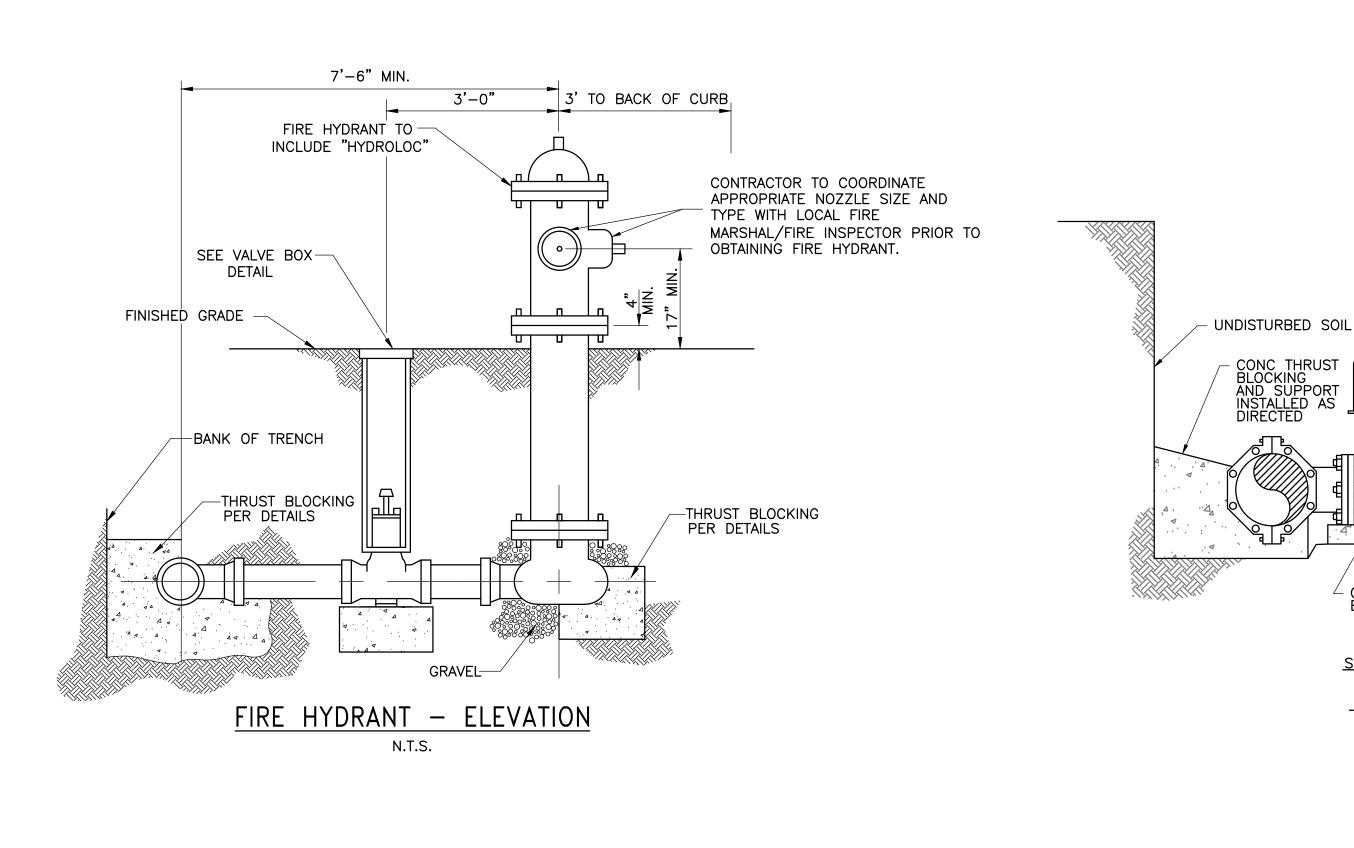
SIZE	90° BEND		45° BEND		22 1/2° BEND		TEES		PLUGS	
	A	В	A	В	А	В	А	В	A	В
2 1/2"	12"	7"	6"	7"	6"	6"	7"	8"	8"	14"
6"	16"	10"	9"	10"	6"	12"	10"	12"	10"	21"
8"	22"	13"	12"	13"	8"	10"	13"	16"	12"	29"
10"	26"	17"	14"	17"	10"	13"	16"	20"	14"	36"
12"	29"	21"	16"	21"	11"	16"	18"	24"	16"	41"
14"	35"	24"	19"	24"	12"	20"	22"	27"	18"	48"
16"	38"	27"	21"	27"	12"	24"	24"	30"	20"	54"

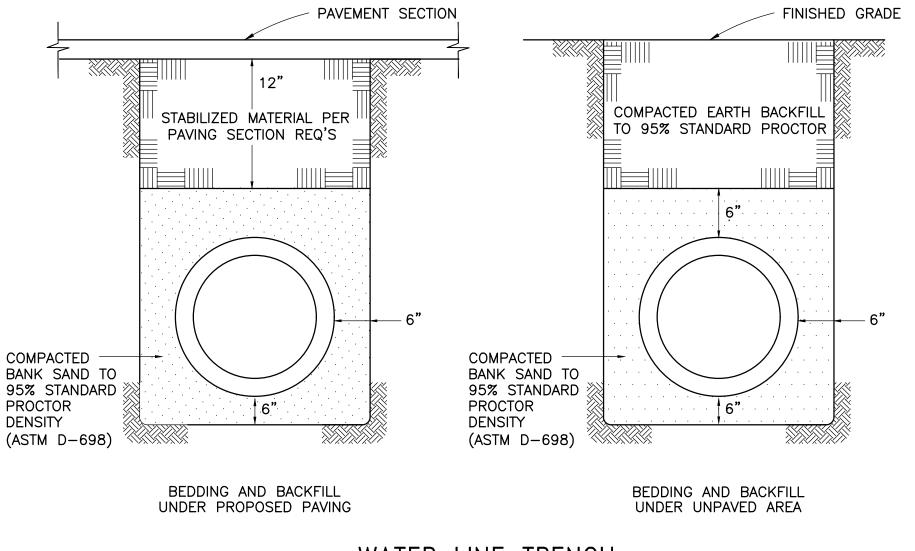
PLUG



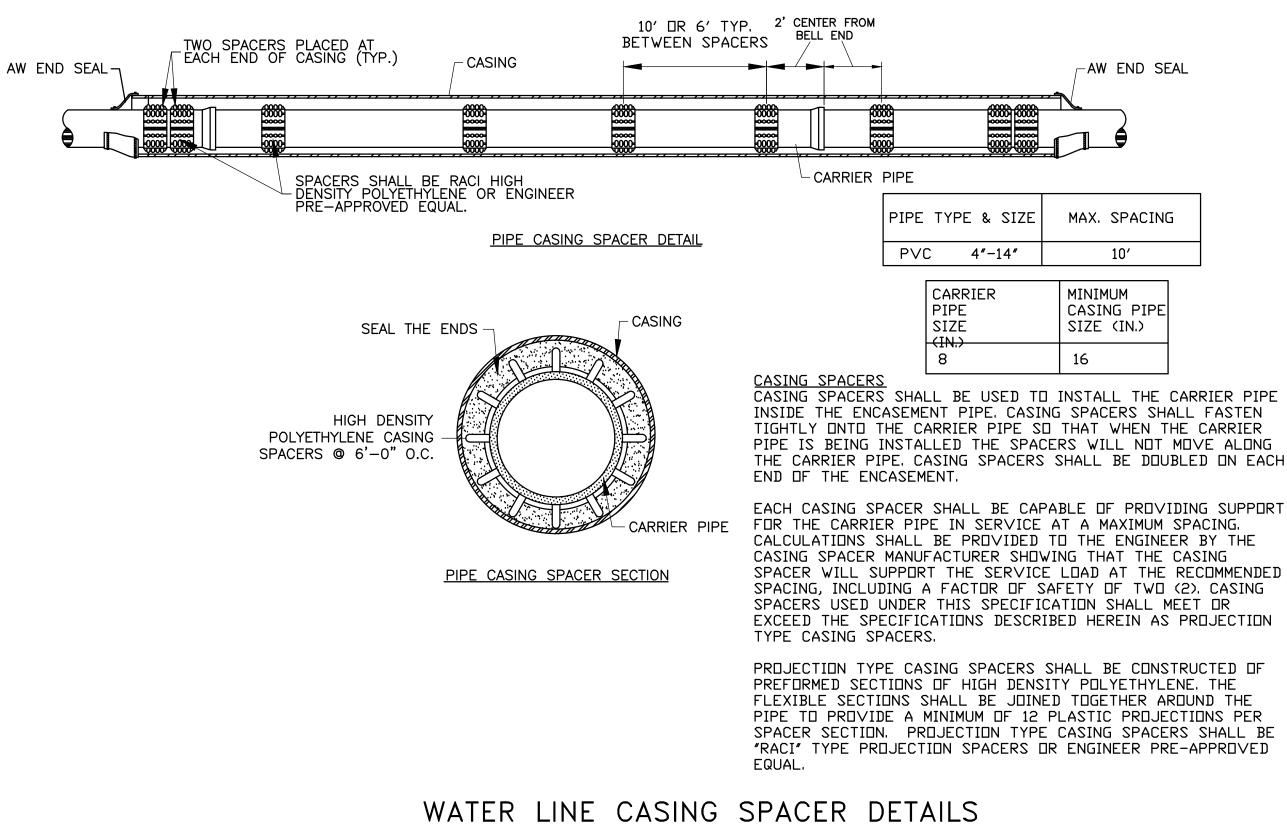
BEND & TEE



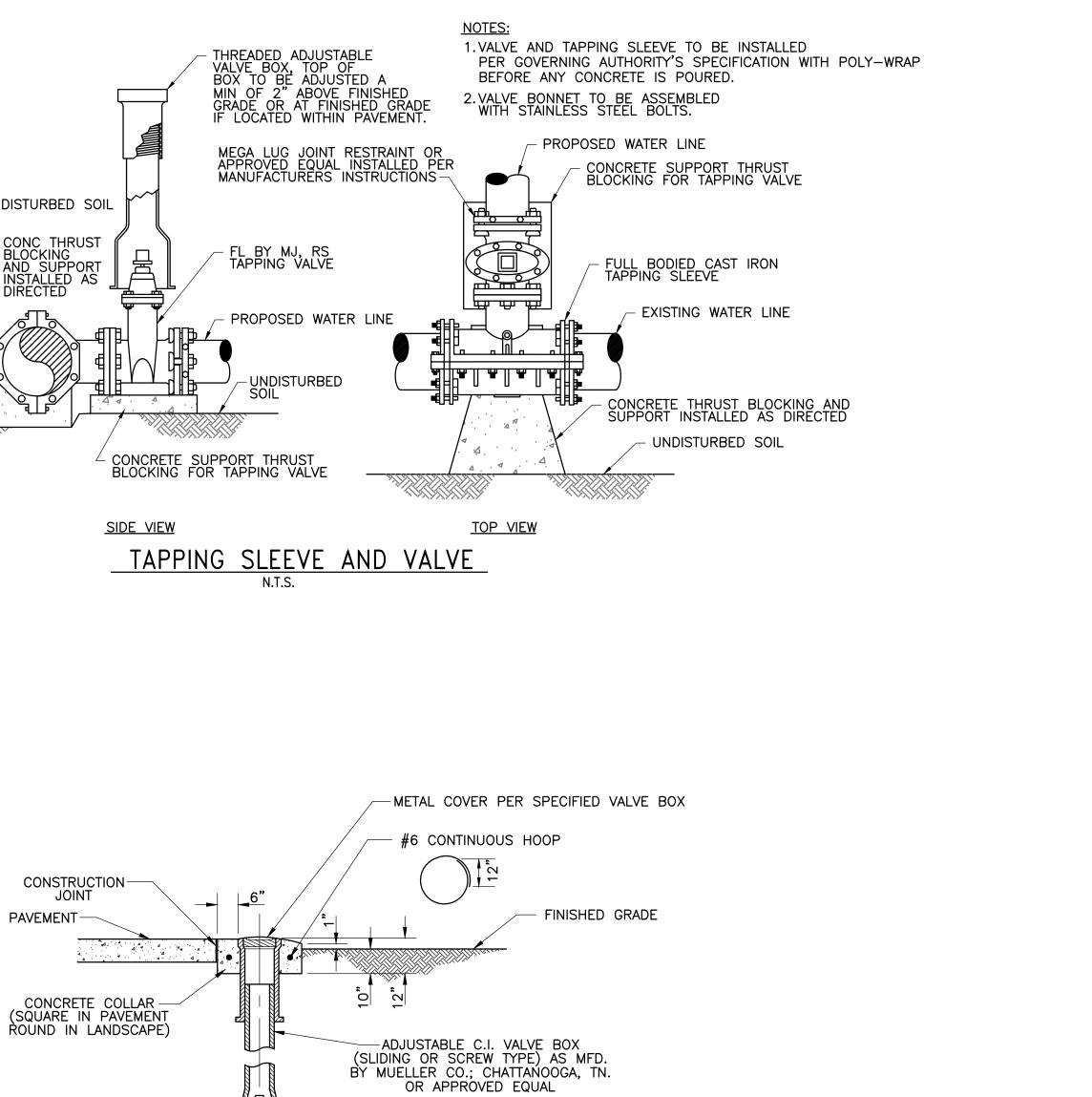








N.T.S.



FOR SIZE OF THRUST BLOCK SEE WATER LINE THRUST BLOCK DETAILS

VALVE BOX

N.T.S.

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TBM "H" - BOX CUT ON CONCRETE LOCATED $\pm 1'$ NORTH FROM THE NORTHEAST CORNER OF THE MOST EASTERLY BLEACHERS. ELEVATION=32.50'

TBM "I" - BOX CUT ON "BB" INLET LOCATED ON THE EAST SIDE OF THE DRIVE $\pm 710'$ SOUTHEAST FROM THE INTERSECTION OF WALLISVILLE RD. AND MOST EASTERLY DRIVE TO SCHOOL. ELEVATION=30.00'

TBM "J" – BOX CUT ON TRAFFIC SIGNAL POLE LOCATED $\pm 28'$ West FROM THE INTERSECTION OF WALLISVILLE RD. AND MOST EASTERLY DRIVE TO SCHOOL. ELEVATION = 31.34'



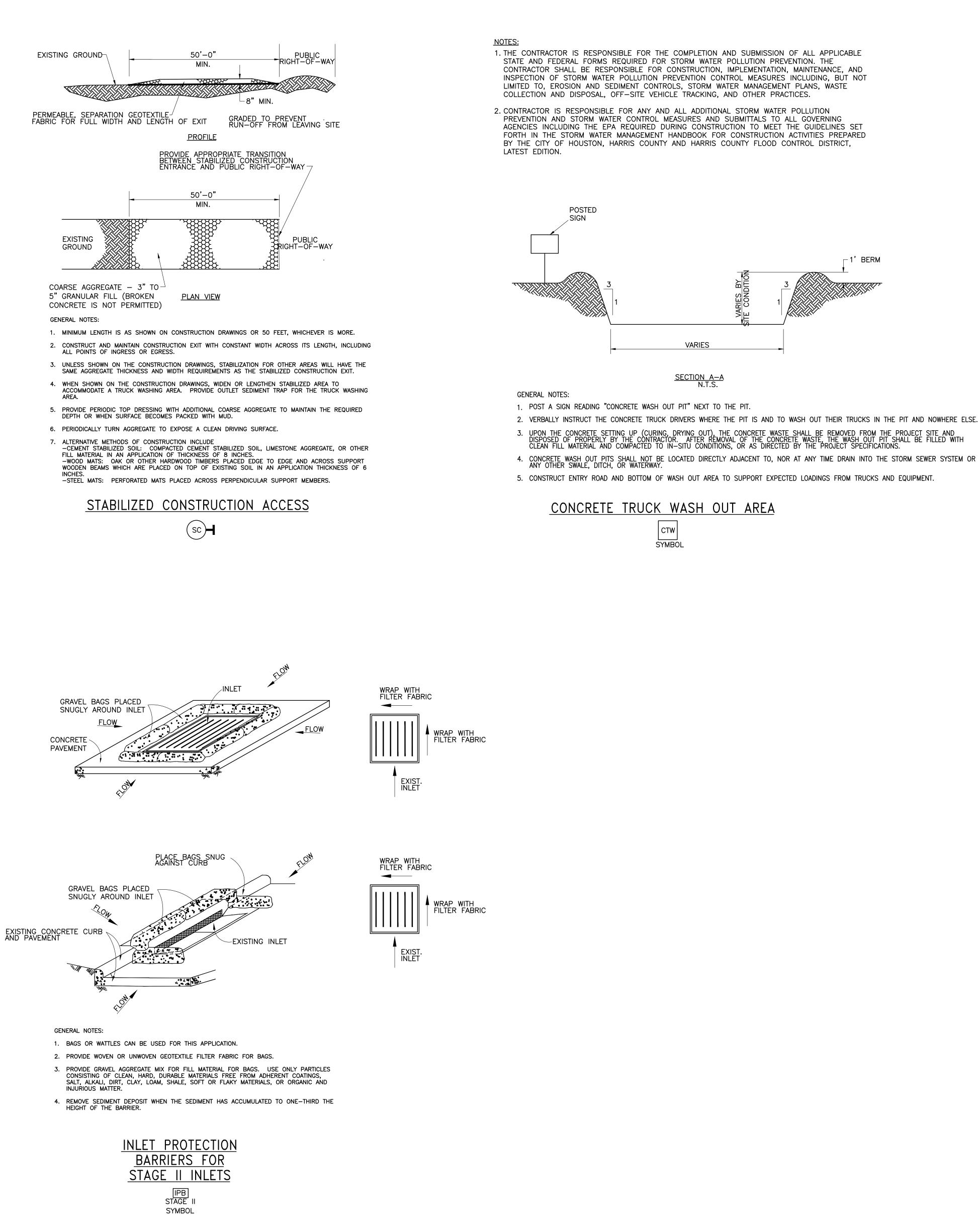
GALENA PARK INDEPENDENT SCHOOL DISTRICT

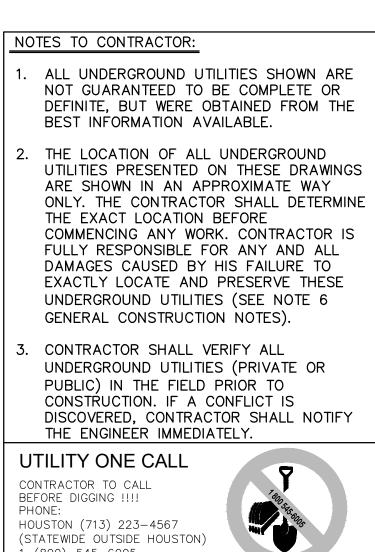
CUNNINGHAM MIDDLE SCHOOL AND TICE ELEMENTARY SCHOOL WATER LINE REPLACEMENT

WATER LINE DETAILS

NO.	DATE	REVISIONS		
DRAWN BY: JDB			CHECKED BY: SG	
DESIGNED BY: JDB			APPROVED BY: FEB	
PROJECT NO.: 425-0041			DATE: 3–30–23	
SCALE: 11"—150'			SHEET C7.01	

 \square





1-(800)-545-6005



SURVEYOR'S NOTES:

ACCORDING TO F.I.R.M. MAP NO. 48201C0715M (COMMUNITY-PANEL NO. 4802870715M), MAP REVISED DATE: JANUARY 6, 2017. THE SUBJECT PROPERTY LIES WITHIN THE AREA DESIGNATED AS ZONE "X" UNSHADED DETERMINED TO BE OUTSIDE THE 0.2% ANNUAL CHANCE FLOOD AND ZONE X (SHADED) - AREAS OF 0.2% ANNUAL CHANCE FLOOD; AREAS OF 1% ANNUAL CHANCE FLOOD WITH AVERAGE DEPTHS OF LESS THAN 1 FOOT OR WITH DRAINAGE AREAS LESS THAN 1 SQUARE MILE; AREAS PROTECTED BY LEVEES FROM 1% ANNUAL CHANCE FLOOD.

REFERENCE BENCHMARK:

RM150205 – HCFCD BRASS DISK STAMPED "150205" ON BRIDGE AT NORMANDY STREET SOUTHBOUND AND P107-00-00 LOCATED ON DOWNSTREAM CONCRETE WALK, ON WEST SIDE OF SOUTH BOUND BRIDGE, AT STREAM CENTERLINE IN KEY MAP 456Z IN THE GREENS WATERSHED NEAR STREAM P107-00-00. ELEVATION=30.78' (NAVD 1988, 2001 ADJ.)

TEMPORARY BENCHMARKS:

TBM "F" – BOX CUT ON "E" INLET LOCATED $\pm 50'$ EAST FROM THE INTERSECTION OF WALLISVILLE RD. AND THE MOST WESTERLY DRIVE TO SCHOOL. ELEVATION=30.48'

TBM "G" -BOX CUT ON "BB" INLET ON EAST SIDE OF DRIVE LOCATED ± 578 ' South from the intersection OF WALLISVILLE RD. AND THE MOST WESTERLY DRIVE TO SCHOOL. ELEVATION=29.49'

TBM "H" - BOX CUT ON CONCRETE LOCATED \pm 1' NORTH FROM THE NORTHEAST CORNER OF THE MOST EASTERLY BLEACHERS. ELEVATION=32.50'

TBM "I" - BOX CUT ON "BB" INLET LOCATED ON THE EAST SIDE OF THE DRIVE $\pm 710'$ SOUTHEAST FROM THE INTERSECTION OF WALLISVILLE RD. AND MOST EASTERLY DRIVE TO SCHOOL. ELEVATION=30.00'

TBM "J" – BOX CUT ON TRAFFIC SIGNAL POLE LOCATED $\pm 28'$ West FROM THE INTERSECTION OF WALLISVILLE RD. AND MOST EASTERLY DRIVE TO SCHOOL. ELEVATION=31.34'



GALENA PARK INDEPENDENT SCHOOL DISTRICT

CUNNINGHAM MIDDLE SCHOOL AND TICE ELEMENTARY SCHOOL WATER LINE REPLACEMENT

STORM	WATER	POLLUTION
PREV	ENTION	DETAILS

NO.	DATE	RE	EVISIONS	BY	
DRAWN BY: JDB			CHECKED BY: SG		
DESIGNED BY: JDB			APPROVED BY: FEB		
PROJECT NO.: 425-0041			DATE: 3–30–23		
SCA	LE: 11"	ʻ — 150'	SHEET C7.02		